

2 Conversion Tables

SI QUICK REFERENCE GUIDE

Symbol	Name	Quantity	Formula
A	ampere	electric current	base
Bq	becquerel	activity (of a radio nuclide)	unit 1/s
C	coulomb	electric charge	A·s
°C	degree Celsius	temperature interval	°C = K
cd	candela	luminous intensity	base unit
F	farad	electric capacitance	C/V
Gy	gray	absorbed dose	J/kg
g	gram	mass	kg/1,000
H	henry	inductance	Wb/A
Hz	hertz	frequency	1/s
ha	hectare*	area	10,000 m ²
J	joule	energy, work, heat	N·m
K	kelvin	temperature	base unit
kg	kilogram	mass	base unit
L	liter	volume	m ³ /1,000

lm lx	lumen lux	luminous flux illuminance	cd·sr lm/m ²
m	meter	length	base unit
mol	mole	amount of substance	base unit
N	newton ohm	force electric resistance	kg·m/s ² V/A
Pa	pascal	pressure, stress	N/m ²
rad	radian	plane angle	m/m (dimensionless)
S	siemens	electric conductance	A/V
Sv	sievert	dose equivalent	J/kg
s	second	time	base unit
sr	steradian	solid angle	m ² /m ² (dimensionless)
T	tesla	magnetic flux density	Wb/m ²
t	tonne, metric ton	mass	1,000 kg; Mg
V	volt	electric potential	W/A
W	watt	power, radiant flux	J/s
Wb	weber *allowed with SI	magnetic flux	V·s

Source: Book of Standards, vol. 03.02 "Corrosion of Metals; Wear and Erosion" (West Conshohocken, PA, USA: ASTM International, 2000), p. 656. Reprinted with permission, copyright ASTM.

INTERNATIONAL SYSTEM OF UNITS

The Modernized Metric System

The International System of Units (SI) is based on seven fundamental (base) units:

Base Units

Quantity	Name	Symbol
length	meter	m
mass	kilogram	kg
time	second	s
electric current	ampere	A
thermodynamic temperature	kelvin	K
amount of substance	mole	mol
luminous intensity	candela	cd

and a number of derived units which are combinations of base units and which may have special names and symbols:

Examples of Derived Units

Quantity	Expression	Name	Symbol
acceleration			
angular	rad/s ²		
linear	m/s ²		
angle			
plane	dimensionless	radian	rad
solid	dimensionless	steradian	sr
area	m ²		
Celsius temperature	K	degree Celsius	°C
density			
heat flux	W/m ²		
mass	kg/m ³		
current	A/m ²		
energy, enthalpy			
work, heat	N·m	joule	J
specific	J/kg		
entropy			
heat capacity	J/K		
specific	J/(kg·K)		
flow, mass	kg/s		
flow, volume	m ³ /s		
force	kg·m/s ²	newton	N
frequency			
periodic	1/s	hertz	Hz
rotating	rev/s		
inductance	Wb/A	henry	H
magnetic flux	V·s	weber	Wb
mass flow	kg/s		
moment of	N·m		
a force			
potential, electric	W/A	volt	V
power, radiant	J/s	watt	W
flux			
pressure, stress	N/m ²	pascal	Pa
resistance,	V/A	ohm	Ω
electric			
thermal conductivity	W/(m·K)		
velocity			
angular	rad/s		
linear	m/s		
viscosity			
dynamic (absolute)(μ)	Pas		
kinematic (ν)	m ² /s		
volume	m ³		
volume, specific	m ³ /kg		

Source: Book of Standards, vol. 03.02 "Corrosion of Metals; Wear and Erosion" (West Conshohocken, PA, USA: ASTM International, 2000), p. 966. Reprinted with permission, copyright ASTM.

PREFIXES

Most prefixes indicate orders of magnitude in increments of 1,000 and simplify very large and very small numbers. Prefixes eliminate nonsignificant digits and leading zeros in decimal fractions.

Examples: 64,000 watts is the same as 64 kilowatts*
0.057 meter is the same as 57 millimeters
16,000 meters is the same as 16 kilometers*

*except for intended accuracy

Prefix	Symbol	Represents
yotta	Y	10^{24}
zetta	Z	10^{21}
exa	E	10^{18}
peta	P	10^{15}
tera	T	10^{12}
giga	G	10^9
mega	M	10^6
kilo	k	10^3
hecto	h*	10^2
deka	da*	10^1
deci	d*	10^{-1}
centi	c*	10^{-2}
milli	m	10^{-3}
micro	μ	10^{-6}
nano	n	10^{-9}
pico	p	10^{-12}
femto	f	10^{-15}
atto	a	10^{-18}
zepto	z	10^{-21}
yocto	y	10^{-24}

The best practice is to choose a prefix so that the numerical value lies between 0.1 and 1,000. For simplicity, give preference to prefixes representing 1,000 raised to an integral power (i.e., μm , mm, km).

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GENERAL CONVERSION FACTORS

Unit	Conversion to	Multiply by	Reciprocal
Linear Measure			
mil (0.001 inch)	micrometer	25.4	0.03937
mil (0.001 inch)	millimeter	0.0254	39.37
inch	millimeter	25.4	0.03937
foot	meter	0.3048	3.281
yard	meter	0.9144	1.0936
mile	kilometer	1.6093	0.6214
nautical mile	kilometer	1.8532	0.5396
Square Measure			
square inch	square millimeter	645.2	0.00155
square inch	square centimeter	6.452	0.155
square foot	square meter	0.0929	10.764
square yard	square meter	0.8361	1.196
acre	hectare	0.4047	2.471
acre	square meter	4,047	0.0002471
acre	square foot	43,560	0.00002296
square mile	acre	640	0.001562
square mile	square kilometer	2.590	0.3863
Volume			
cubic inch	cubic centimeter	16.387	0.06102
cubic foot	cubic meter	0.02832	35.31
cubic foot	gallon(U.S.)	7.48	0.1337
cubic foot	liter	28.32	0.03531
cubic yard	cubic meter	0.7646	1.3079
ounce (U.S.liq.)	cubic centimeter	29.57	0.03382
quart (U.S.liq.)	liter	0.9464	1.0566
gallon(U.S.)	gallon(Imperial)	0.8327	1.2009
gallon(U.S.)	liter	3.785	0.2642
barrel(U.S. Petroleum)	gallon(U.S.)	42	0.0238
barrel(U.S. Petroleum)	liter	158.98	0.00629

Mass			
grain	milligram	64.8	0.01543
ounce (avoirdupois)	gram	28.35	0.03527
pound (avoirdupois)	kilogram	0.4536	2.205
short ton	metric ton	0.9072	1.1023
long ton	metric ton	1.0161	0.9842
Pressure or Stress			
atmosphere	mm Hg@0 °C	760	0.001316
atmosphere	pound force per inch ²	14.696	0.06805
atmosphere	bar	1.013	0.9872
atmosphere	megapascal (MPa)	0.1013	9.872
torr (mm Hg)	pascal	133.32	0.007501
inch of water	pascal	248.8	0.004019
foot of water	pound force per inch ²	0.4335	2.307
dyne per centimeter ²	pascal	0.1000	10.00
pound force per inch ² (psi)	kilopascal (kPa)	6.895	0.1450
kip per inch ² (ksi)	megapascal (MPa)	6.895	0.1450
pound force per inch ²	bar	0.06895	14.50
kip per inch ²	kilogram per millimeter ²	0.7031	1.4223
Work, Heat, and Energy			
British thermal unit (Btu)	joule	1,055	0.0009479
foot pound -force	joule	1.356	0.7375
calorie	joule	4.187	0.2389
Btu	foot pound -force	778	0.001285
kilocalorie	Btu	3.968	0.252
Btu	kilogram meter	107.56	0.009297
Btu per hour	watt	0.2929	3.414
watthour	joule	3,600	0.0002778
horse power	kilowatt	0.7457	1.341

Thermal Properties			
(Btu per foot ² , hour, °F) per inch	(kilocalorie per meter ² , hour, °C) per meter	0.1240	8.064
(Btu per foot ² , hour, °F) per inch	watt per meter, K	0.144	6.944
Btu per foot ² , °F per inch	kilocalorie per meter ² , hour, °C	4.882	0.2048
Btu per foot ² , hour, °F	watt per meter ² , K	5.674	0.1762
Btu per foot ²	kilocalorie per meter ²	2.712	0.3687
Btu per foot ²	joule per meter ²	11,360	0.00008803
Miscellaneous			
pound per foot ³	kilogram per meter ³	16.02	0.06242
pound per gallon (U.S.)	gram per liter	119.8	0.00835
grains per 100 foot ³	milligram per meter ³	22.88	0.0437
ounces per foot ²	gram per meter ²	305.2	0.003277
pound mole (gas)	cubic foot (STP)	359.	0.00279
gram mole (gas)	liter (STP)	22.4	0.0446
day	minute	1,440	0.000694
week	hour	168	0.00595
year	hour	8,766	0.0001141
U.S. bag cement	kilogram	42.63	0.02346
gallon (U.S.) per bag cement	liter per kilogram	0.0888	11.26
ksi (inch) ¹²	megapascal (meter) ¹²	1.0989	0.9100
cubic foot of water (60 °F)	pound of water	62.37	0.01603
board foot	cubic meter	0.00236	423.7
milliampere per foot ²	milliampere per meter ²	10.76	0.0929
gallons (U.S.) per minute	meter ³ per day	5.451	0.1835
pound -force	newton	4.448	0.2248

METRIC AND DECIMAL EQUIVALENTS OF FRACTIONS OF AN INCH

Inches		mm	Inches		mm
1/64	0.015	0.3968	33/64	0.516	13.0966
1/32	0.031	0.7937	17/32	0.531	13.4934
3/64	0.047	1.1906	35/64	0.547	13.8903
1/16	0.063	1.5876	9/16	0.563	14.2872
5/64	0.078	1.9843	37/64	0.578	14.6841
3/32	0.094	2.3812	19/32	0.594	15.0809
7/64	0.109	2.7780	39/64	0.609	15.4778
1/8	0.125	3.1749	5/8	0.625	15.8747
9/64	0.141	3.5718	41/64	0.641	16.2715
5/32	0.156	3.9686	21/32	0.656	16.6684
11/64	0.172	4.3655	43/64	0.672	17.0653
3/16	0.188	4.7624	11/16	0.688	17.4621
13/64	0.203	5.1592	45/64	0.703	17.8590
7/32	0.219	5.5561	23/32	0.719	18.2559
15/64	0.234	5.9530	47/64	0.734	18.6527
1/4	0.250	6.3498	3/4	0.750	19.0496
17/64	0.266	6.7467	49/64	0.766	19.4465
9/32	0.281	7.1436	25/32	0.781	19.8433
19/64	0.297	7.5404	51/64	0.797	20.2402
5/16	0.313	7.9373	13/16	0.813	20.6371
21/64	0.328	8.3342	53/64	0.828	21.0339
11/32	0.344	8.7310	27/32	0.844	21.4308
13/64	0.359	9.1279	55/64	0.859	21.8277
3/8	0.375	9.5248	7/8	0.875	22.2245
25/64	0.391	9.9216	57/64	0.891	22.6214
13/32	0.406	10.3185	29/32	0.906	23.0183
27/64	0.422	10.7154	59/64	0.922	23.4151
7/16	0.438	11.1122	15/16	0.938	23.8120
29/64	0.453	11.5091	61/64	0.953	24.2089
15/32	0.469	11.9060	31/32	0.969	24.6057
31/64	0.484	12.3029	63/64	0.984	25.0026
1/2	0.500	12.6997	-	1.000	25.3995

CONDENSED METRIC PRACTICE GUIDE FOR CORROSION^{(1),(2)}

Multiply	By	To Convert to SI Units:
Area		
inch ²	645.2	millimeter ² (mm ²)
inch ²	6.452	centimeter ² (cm ²)
foot ²	0.09290	meter ² (m ²)
foot ²	929.0	centimeter ² (cm ²)
yard ²	0.8361	meter ² (m ²)
Bending Moment(Torque)		
dyne centimeter	0.0000001	newton meter(N-m)
pound-force inch	0.1130	newton meter(N-m)
pound-force foot	1.356	newton meter(N-m)
Corrosion Rate		
mil per year (mpy)	0.02540	millimeter per year(mm/y) ^(a)
mil per year	25.40	micrometer per year (µm/y)
inch per year (ipy)	25.40	millimeter per year (mm/y)
inch per month (ipm)	304.8	millimeter per year (mm/y)
milligram per decimeter ² day (mdd)	0.1000	gram per meter ² day (g/m ² ·d) ^(a)
milligram per decimeter ² day	0.004167	gram per meter ² hour (g/m ² ·h)
milligram per decimeter ² day	100.0	milligram per meter ² day (mg/m ² ·d)
Current Density		
milliampere per millimeter ²	1,000	ampere per meter ² (A/m ²)
milliampere per centimeter ²	10.00	ampere per meter ² (A/m ²)
microampere per centimeter ²	0.01000	ampere per meter ² (A/m ²)
milliampere per meter ²	0.001000	ampere per meter ² (A/m ²)
microampere per millimeter ²	1.000	ampere per meter ² (A/m ²)
milliampere per foot ²	10.76	milliampere per meter ² (mA/m ²)
ampere per inch ²	1,550	ampere per meter ² (A/m ²)

ampere per foot ²	10.76	ampere per meter ² (A/m ²)
ampere per centimeter ²	10,000	ampere per meter ² (A/m ²)
ampere per decimeter ²	100.0	ampere per meter ² (A/m ²)
Energy		
British thermal unit (Btu) (60 °F)	1,055	joule (J)
calorie (mean)	4.190	joule (J)
foot-pound-force	1.356	joule (J)
kilocalorie (mean)	4,190	joule (J)
kilowatt hour	3.600	megajoule (MJ)
Flow, Volume Per UnitTime		
foot ³ persecond	0.02832	meter ³ per second (m ³ /s)
foot ³ persecond	2,445	meter ³ per day (m ³ /d)
foot ³ per minute	40.78	meter ³ per day (m ³ /d)
gallon (U.S. liquid) per minute	5.451	meter ³ per day (m ³ /d)
gallon (U.S. liquid) per hour	0.09085	meter ³ per day (m ³ /d)
gallon (U.S. liquid) per day	0.003785	meter ³ per day (m ³ /d)
Force		
dyne	0.00001	newton (N)
kilogram-force	9.807	newton (N)
ounce-force	0.2780	newton (N)
pound-force	4.448	newton (N)
Length		
angstrom	1 × 10 ⁻¹⁰	meter (m)
angstrom	0.1000	nanometer (nm)
micron	0.0010	millimeter (mm)
micron	1.000	micrometer (µm)
mil	0.02540	millimeter (mm)
mil	25.40	micrometer (µm)
inch	2.540	centimeter (cm)
inch	25.40	millimeter (mm)
inch	25,400	micrometer (µm)

foot	0.3048	meter(m)
yard	0.9144	meter(m)
mile	1.609	kilometer(km)
Mass		
grain	64.80	milligram (mg)
ounce	28.35	gram (g)
pound	0.4536	kilogram (kg)
pound	453.6	gram (g)
ton (short, 2,000 lb.)	907.2	kilogram (kg)
Mass Per Unit Area		
ounce-mass per foot ²	305.1	gram per meter ² (g/m ²)
pound-mass per foot ²	4.882	kilogram per meter ² (kg/m ²)
pound-mass per foot ²	4,882	gram per meter ² (g/m ²)
pound-mass per inch ²	703.1	kilogram per meter ² (kg/m ²)
Mass Per Unit Volume (Density)		
gram per centimeter ³	1,000	kilogram per meter ³ (kg/m ³)
ounce (mass) per inch ³	1,730	kilogram per meter ³ (kg/m ³)
ounce (mass) per gallon (U.S. liquid)	7.489	kilogram per meter ³ (kg/m ³)
ounce (mass) per gallon (U.S. liquid)	7.489	gram per liter (g/L)
pound (mass) per foot ³	16.02	kilogram per meter ³ (kg/m ³)
pound (mass) per gallon (U.S. liquid)	119.8	kilogram per meter ³ (kg/m ³)
Power		
Btu (thermochemical) per second	1,054	watt (W)
horsepower (electric)	746.0	watt (W)
kilocalorie (thermochemical) per second	4,184	watt (W)

Pressure or Stress		
atmosphere (normal = 760 torr)	101,300	pascal (Pa)
centimeter of mercury (0 °C)	1,333	pascal (Pa)
dyne per centimeter ²	0.1000	pascal (Pa)
inch of mercury (60 °F)	3,377	pascal (Pa)
inch of water (60 °F)	248.8	pascal (Pa)
kilogram-force per meter ²	9.807	pascal (Pa)
kip perinch ²	6.895	megapascal (MPa)
pound-force per inch ²	6.895	kilopascal (kPa)
pound-force perfoot ²	47.88	pascal (Pa)
Stress Intensity		
(pound-force per inch ²) inch ^{1/2}	0.03475	newton per millimeter ^{3/2} (N/mm ^{3/2})
(kip per inch ²) inch ^{1/2}	34.75	newton per millimeter ^{3/2} (N/mm ^{3/2})
(pound-force per inch ²) inch ^{1/2}	0.001099	megapascal meter ^{1/2} (MPa·m ^{1/2}) ^a
(kip per inch ²) inch ^{1/2}	1.099	megapascal meter ^{1/2} (MPa·m ^{1/2}) ^a
Temperature		
degree Celsius	$T_K = T_C + 273.15$	kelvin (k)
degree Fahrenheit	$T_C = (T_K - 32)/1.8$	degree Celsius (°C)
Time		
hour (meansolar)	3,600	second (s)
day (meansolar)	86,400	second (s)
month (calendar)	2.628	megasecond (Ms)
year (calendar)	31.54	megasecond (Ms)
Velocity (Speed)		
inch per second	25.40	millimeter per second (mm/s)
foot persecond	0.3048	meter per second (m/s)
inch per minute	0.4233	millimeter per second (mm/s)
mile per hour	1.609	kilometer per hour (km/h)
mile per hour	0.4470	meter per second (m/s)

	Volume	
inch ³	16.39	centimeter ³ (cm ³)
fluid ounce (U.S.)	29.57	centimeter ³ (cm ³)
pint (U.S. liquid)	473.2	centimeter ³ (cm ³)
quart (U.S. liquid)	946.4	centimeter ³ (cm ³)
gallon (U.S. liquid)	0.003785	meter ³ (m ³)
gallon (U.S. liquid)	3.785	liter(L)

⁽¹⁾ This condensed guide is under the jurisdiction of ASTM Committee G-1 on Corrosion of Metals.

⁽²⁾ This guide is based on ASTM E380.

^(a) Preferred units.

Source: ASTM E380, "Standard for Metric Practice" (West Conshohocken, PA, USA: ASTM International). Reprinted with permission, copyright ASTM.

RELATIONSHIPS AMONG SOME OF THE UNITS COMMONLY USED FOR CORROSION RATES

Unit	Factor for Conversion to					
	mdd	g/m ² /d	μm/yr.	mm/yr.	mils/yr.	in./yr.
Milligrams per square decimeter per day (mdd)	1	0.1	36.5/ <i>d</i>	0.365/ <i>d</i>	1.144/ <i>d</i>	0.00144/ <i>d</i>
Grams per square meter per day (g/m ² /d)	10	1	365/ <i>d</i>	0.365/ <i>d</i>	14.4/ <i>d</i>	0.0144/ <i>d</i>
Micrometers per year (μm/yr.)	0.0274 <i>d</i>	0.00274 <i>d</i>	1	0.001	0.0394	0.0000394
Millimeters per year (mm/yr.)	27.4 <i>d</i>	2.74 <i>d</i>	1,000	1	39.4	0.0394
Mils per year (mils/yr.)	0.696 <i>d</i>	0.0696 <i>d</i>	25.4	0.0254	1	0.001
Inches per year (in./yr.)	696 <i>d</i>	69.6 <i>d</i>	25,400	25.4	1,000	1

Note: *d* is metal density in grams per cubic centimeter (g/cm³).

Source: Manual 20, *Corrosion Tests and Standards: Application and Interpretation* (West Conshohocken, PA, USA: ASTM International, 1995), pp. 19–20. Reprinted with permission, copyright ASTM.

APPROXIMATE EQUIVALENT HARDNESS NUMBERS AND TENSILE STRENGTHS FOR STEEL

Brinell Hardness No. 3,000 kg, 10-mm ball Load	Vickers Hardness No.	Rockwell Hardness No. Knoop			Shore Sclero- Scope Hardness No.	Tensile Strength (Approx.)	
		B Scale, 100-kg Load, 1/16-in. diam. ball	C Scale, 150 kg Load, Brale Indenter	Hardness No., 500 g Load and Greater		ksi	MPa
(745)	840	-	65.3	852	91	-	-
(712)	783	-	63.4	808	-	-	-
(682)	737	-	61.7	768	84	-	-
(653)	697	-	60.0	732	81	-	-
627	667	-	58.7	703	79	347	2,392
601	640	-	57.3	677	77	328	2,261
578	615	-	56.0	652	75	313	2,158
555	591	-	54.7	626	73	298	2,055
534	569	-	53.5	604	71	288	1,986
514	547	-	52.1	579	70	273	1,882
-	539	-	51.6	571	-	269	1,855
495	528	-	51.0	558	68	263	1,818
-	516	-	50.3	545	-	257	1,782
477	508	-	49.6	537	66	252	1,737
-	495	-	48.8	523	-	244	1,682
461	491	-	48.5	518	65	242	1,669
-	474	-	47.2	499	-	231	1,593
444	472	-	47.1	496	63	229	1,579
429	455	-	45.7	476	61	220	1,517
415	440	-	44.5	459	59	212	1,462
401	425	-	43.1	441	58	202	1,393
388	410	-	41.8	423	56	193	1,331
375	396	-	40.4	407	54	184	1,269
363	383	-	39.1	392	52	177	1,220
352	372	-	37.9	379	51	172	1,186
341	360	-	36.6	367	50	164	1,131
331	350	-	35.5	356	48	159	1,096
321	339	-	34.3	345	47	154	1,062
311	328	-	33.1	336	46	149	1,027
302	319	-	32.1	327	45	146	1,007
293	309	-	30.9	318	43	142	979
285	301	-	29.9	310	42	138	952
277	292	-	28.8	302	41	134	924
269	284	-	27.6	294	40	131	903
262	276	-	26.6	286	39	127	876

Brinell Hardness No. 3,000 kg, 10-mm ball Load	Vickers Hardness No.	Rockwell Hardness No. Knoop			Shore Sclero- Scope Load and Hardness No.	Tensile Strength (Approx.)	
		B Scale, 100-kg Load, 1/16-in. diam. ball	C Scale, 150 kg Load, Brale Indenter	Hardness No., 500 g Load and Hardness Greater		ksi	MPa
255	269	-	25.4	279	38	123	848
248	261	-	24.2	272	37	120	827
241	253	100.0	22.8	265	36	116	800
235	247	99.0	21.7	259	35	114	786
229	241	98.2	20.5	253	34	111	765
223	234	97.3	-	247	-	107	738
217	228	96.4	-	242	33	105	724
212	222	95.5	-	237	32	102	703
207	218	94.6	-	232	31	100	690
201	212	93.7	-	227	-	98	676
197	207	92.8	-	222	30	95	655
192	202	91.9	-	217	29	93	641
187	196	90.9	-	212	-	90	621
183	192	90.0	-	207	28	89	614
179	188	89.0	-	202	27	87	600
174	182	88.0	-	198	-	85	586
170	178	87.0	-	194	26	83	572
167	175	86.0	-	190	-	81	559
163	171	85.0	-	186	25	79	545
159	167	83.9	-	182	-	78	538
156	163	82.9	-	178	24	76	524
152	159	81.9	-	174	-	75	517
149	156	80.8	-	170	23	73	503
146	153	79.7	-	166	-	72	496
143	150	78.6	-	163	22	71	490
137	143	76.4	-	157	21	67	462
131	137	74.2	-	151	-	65	448
126	132	72.0	-	145	20	63	434
121	127	69.8	-	140	19	60	414
116	122	67.6	-	135	18	58	400
111	117	65.4	-	131	17	56	386

Source: H.E. Boyer, T.L. Gall, eds., *Metals Handbook*, Desk Edition (Materials Park, OH, USA: ASM International, 1985), pp. 1-61. Reprinted with permission, copyright ASM International.

COMMON GAGE SERIES USED FOR SHEET THICKNESS

Name	Acronym	Identical with
American Wire Gage	AWG	B&S
Birmingham Wire Gage	BWG	Stubs Iron Wire Gage ⁽¹⁾ A
Brown and Sharp	B&S	WG
Galvanized Iron	GSG	
Standard Wire Gage (British)	SWG	Imperial St., British Std.
Manufacture's Standard (U.S.)	MSG	
U.S. Standard Plate	USG	
Zinc (American Zinc Gage)	AZG	

⁽¹⁾But Not Stubs Steel Wire Gage.

SHEET GAGE – THICKNESS CONVERSIONS (INCHES)

Gage No.	Al (U.S.)	Galv. Iron GSG	Al (U.K.) SWG	Sheet MSG	Stainless Steel		AZG
	Copper Brass B&S AWG				Strip USG	Zinc BWG	
1	0.289		0.300		0.281		
2	0.258		0.276		0.266		
3	0.229		0.252	0.239	0.250		0.006
4	0.204		0.232	0.224	0.234		0.008
5	0.182		0.212	0.209	0.219		0.010
6	0.162		0.192	0.194	0.203		0.012
7	0.144		0.176	0.179	0.188	0.180	0.014
8	0.128	0.168	0.160	0.164	0.172	0.165	0.016
9	0.114	0.153	0.144	0.149	0.156	0.148	0.018
10	0.102	0.138	0.128	0.134	0.141	0.134	0.020
11	0.091	0.125	0.116	0.120	0.125	0.120	0.024
12	0.081	0.110	0.104	0.105	0.109	0.109	0.028

Gage No.	Al (U.S.) Copper Brass B&S AWG	Galv. Iron GSG	Al (U.K.) SWG	Sheet MSG	Stainless Steel Strip USG	Stainless Steel Zinc BWG	AZG
13	0.072	0.095	0.092	0.090	0.094	0.095	0.032
14	0.064	0.080	0.080	0.075	0.078	0.083	0.036
15	0.057	0.071	0.072	0.067	0.070	0.072	0.040
16	0.051	0.064	0.064	0.060	0.062	0.065	0.045
17	0.045	0.058	0.056	0.054	0.056	0.058	0.050
18	0.040	0.052	0.048	0.048	0.050	0.049	0.055
19	0.036	0.046	0.040	0.042	0.044	0.042	0.060
20	0.032	0.040	0.036	0.036	0.038	0.035	0.070
21	0.028	0.037	0.032	0.033	0.034	0.032	0.080
22	0.025	0.034	0.028	0.030	0.031	0.028	0.090
23	0.023	0.031	0.024	0.027	0.028	0.025	0.100
24	0.020	0.028	0.022	0.024	0.025	0.022	0.125
25	0.018	0.025	0.020	0.021	0.022	0.020	0.250

Source: *Materials Performance* 14, 12 (1975): p. 75.

TEMPERATURE CONVERSIONS

Celsius—Fahrenheit

The central figures in **bold** type refer to the temperatures either in degrees Celsius or degrees Fahrenheit which require conversion. The corresponding temperatures in degrees Fahrenheit or degrees Celsius will be found to the right or left respectively.

$$^{\circ}\text{C} = 5/9 (^{\circ}\text{F} - 32^{\circ})$$

$$^{\circ}\text{F} = 9/5 (^{\circ}\text{C}) + 32^{\circ}$$

$^{\circ}\text{C}$	$^{\circ}\text{F}$	$^{\circ}\text{C}$	$^{\circ}\text{F}$	$^{\circ}\text{C}$	$^{\circ}\text{F}$	$^{\circ}\text{C}$	$^{\circ}\text{F}$	$^{\circ}\text{C}$	$^{\circ}\text{F}$	$^{\circ}\text{C}$	$^{\circ}\text{F}$	$^{\circ}\text{C}$	$^{\circ}\text{F}$	$^{\circ}\text{C}$	$^{\circ}\text{F}$					
-273	-459	-129	-200	-328	-71.0	-95	-139	-37.2	-35	-31	-14.4	6	43	-7.8	18	64	-0.6	31	88	
-262	-440	-123	-190	-310	-67.8	-90	-130	-34.4	-30	-22	-13.9	7	45	-7.2	19	66	0	32	90	
-251	-420	-118	-180	-292	-65.0	-85	-121	-31.7	-25	-13	-13.3	8	46	-6.7	20	68	0.6	33	91	
-240	-400	-112	-170	-274	-62.2	-80	-112	-26.1	-15	5	-12.9	9	48	-6.1	21	70	1.1	34	93	
-229	-380	-107	-160	-256	-59.3	-75	-103	-23.3	-10	14	-12.2	10	50	-5.6	22	72	1.7	35	95	
-218	-360	-101	-150	-238	-56.7	-70	-94	-20.6	-5	23	-11.7	11	52	-5	23	73	2.2	36	97	
-207	-340	-96	-140	-220	-53.9	-65	-85	-17.8	0	32	-11.1	12	54	-3.9	25	77	2.8	37	99	
-196	-320	-90	-130	-202	-51.1	-60	-76	-17.2	1	34	-10.6	13	55	-3.3	26	79	3.3	38	100	
-184	-300	-84	-120	-184	-48.3	-55	-67	-16.7	2	36	-10	14	57	-2.8	27	81	3.9	39	102	
-173	-280	-79	-110	-166	-45.5	-50	-58	-16.1	3	37	-9.4	15	59	-2.2	28	82	4.4	40	104	
-162	-260	-436	-76	-105	-157	-42.8	-45	-49	-15.6	4	39	-8.9	16	61	-1.7	29	84	5	41	106
-151	-240	-400	-73.3	-100	-148	-40.0	-40	-40	-15	5	41	-8.3	17	63	-1.1	30	86	5.6	42	108

°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	
6.1	43	109	17.8	64	147	29.4	85	185	52	125	257	127	260	500	243	470	878	354	670	1,238
6.7	44	111	18.3	65	149	30	86	187	54	130	266	132	270	518	249	480	896	360	680	1,256
7.2	45	113	18.9	66	151	30.6	87	189	57	135	275	138	280	536	254	490	914	365	690	1,274
7.8	46	115	19.4	67	153	31.1	88	190	63	145	293	143	290	554	260	500	932	371	700	1,292
8.3	47	117	20	68	154	31.7	89	192	66	150	302	149	300	572	265	510	950	376	710	1,310
8.9	48	118	20.6	69	156	32.2	90	194	68	155	311	154	310	590	271	520	968	382	720	1,328
9.4	49	120	21.1	70	158	32.8	91	196	71	160	320	160	320	608	276	530	986	387	730	1,346
10	50	122	21.7	71	160	33.3	92	198	74	165	329	165	330	626	282	540	1,004	393	740	1,364
10.6	51	124	22.2	72	162	33.9	93	199	77	170	338	171	340	644	288	550	1,022	399	750	1,382
11.7	53	127	22.8	73	163	34.4	94	201	79	175	347	177	350	662	293	560	1,040	404	760	1,400
12.2	54	129	23.3	74	165	35	95	203	82	180	356	188	370	696	299	570	1,058	410	770	1,418
12.8	55	131	23.9	75	167	35.6	96	205	85	185	365	193	380	716	304	580	1,076	415	780	1,436
13.3	56	133	24.4	76	169	36.1	97	207	88	190	374	199	390	734	310	590	1,094	421	790	1,454
13.9	57	135	25	77	171	36.7	98	208	91	195	383	204	400	752	315	600	1,112	426	800	1,471
14.4	58	136	25.6	78	172	37.2	99	210	93	200	392	210	410	770	321	610	1,130	432	810	1,490
15	59	138	26.1	79	174	37.8	100	212	99	210	410	215	420	788	326	620	1,148	438	820	1,508
15.6	60	140	27.2	81	178	41	105	221	104	220	428	221	430	806	332	630	1,166	443	830	1,526
16.1	61	142	27.8	82	180	43	110	230	110	230	446	226	440	824	338	640	1,184	449	840	1,544
16.7	62	144	28.3	83	181	46	115	230	115	240	464	232	450	842	343	650	1,202	454	850	1,562
17.2	63	145	28.9	84	183	49	120	248	121	250	482	238	460	860	349	660	1,220	460	860	1,580

°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F							
465	870	1,598	576	1,070	1,958	688	1,270	2,318	799	1,470	2,678	910	1,670	3,038	1,021	1,870	3,398	1,132	2,070	3,758
471	880	1,616	582	1,080	1,976	693	1,280	2,336	804	1,480	2,696	916	1,680	3,056	1,027	1,880	3,344	1,138	2,080	3,776
476	890	1,634	587	1,090	1,994	699	1,290	2,354	810	1,490	2,714	921	1,690	3,074	1,032	1,890	3,434	1,143	2,090	3,794
482	900	1,652	593	1,100	2,012	704	1,300	2,372	816	1,500	2,732	927	1,700	3,092	1,038	1,900	3,452	1,149	2,100	3,812
487	910	1,670	598	1,110	2,030	710	1,310	2,390	821	1,510	2,750	932	1,710	3,110	1,043	1,910	3,470	1,154	2,110	3,830
493	920	1,688	604	1,120	2,048	716	1,320	2,408	827	1,520	2,768	938	1,720	3,128	1,049	1,920	3,488	1,160	2,120	3,848
498	930	1,706	610	1,130	2,066	721	1,330	2,426	832	1,530	2,786	943	1,730	3,146	1,054	1,930	3,506	1,166	2,130	3,866
504	940	1,724	615	1,140	2,084	727	1,340	2,444	838	1,540	2,804	949	1,740	3,164	1,060	1,940	3,524	1,171	2,140	3,884
510	950	1,743	620	1,150	2,102	732	1,350	2,462	843	1,550	2,822	954	1,750	3,182	1,066	1,950	3,542	1,177	2,150	3,902
515	960	1,760	626	1,160	2,120	738	1,360	2,480	849	1,560	2,840	960	1,760	3,200	1,071	1,960	3,560	1,182	2,160	3,920
520	970	1,778	631	1,170	2,138	743	1,370	2,498	854	1,570	2,858	966	1,770	3,218	1,077	1,970	3,578	1,188	2,170	3,938
526	980	1,796	637	1,180	2,156	749	1,380	2,516	860	1,580	2,876	971	1,780	3,236	1,082	1,980	3,596	1,193	2,180	3,956
532	990	1,814	642	1,190	2,174	754	1,390	2,534	866	1,590	2,894	977	1,790	3,254	1,088	1,990	3,614	1,199	2,190	3,974
538	1,000	1,832	648	1,200	2,192	760	1,400	2,552	871	1,600	2,912	982	1,800	3,272	1,093	2,000	3,632	1,204	2,200	3,992
543	1,010	1,850	653	1,210	2,210	766	1,410	2,570	877	1,610	2,930	988	1,810	3,290	1,099	2,010	3,650	1,210	2,210	4,010
549	1,020	1,868	660	1,220	2,228	771	1,420	2,588	882	1,620	2,948	993	1,820	3,308	1,104	2,020	3,668	1,216	2,220	4,028
554	1,030	1,886	666	1,230	2,246	777	1,430	2,606	888	1,630	2,966	999	1,830	3,326	1,110	2,030	3,686	1,221	2,230	4,046
560	1,040	1,904	671	1,240	2,264	782	1,440	2,624	893	1,640	2,984	1,004	1,840	3,344	1,116	2,040	3,704	1,227	2,240	4,064
565	1,050	1,922	677	1,250	2,282	788	1,450	2,642	899	1,650	3,002	1,010	1,850	3,362	1,121	2,050	3,722	1,232	2,250	4,082
571	1,060	1,940	682	1,260	2,300	793	1,460	2,660	904	1,660	3,020	1,016	1,860	3,380	1,127	2,060	3,740	1,258	2,260	4,100

°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F					
1,243	2,270	4,118	1,304	2,380	4,316	1,366	2,490	4,514	1,427	2,600	4,712	1,488	2,710	4,910	1,549	2,820	5,108	1,604	2,920	5,288
1,249	2,280	4,136	1,310	2,390	4,334	1,371	2,500	4,532	1,432	2,610	4,730	1,493	2,720	4,928	1,554	2,830	5,126	1,610	2,930	5,306
1,254	2,290	4,154	1,316	2,400	4,352	1,377	2,510	4,550	1,438	2,620	4,748	1,499	2,730	4,946	1,560	2,840	5,144	1,616	2,940	5,324
1,260	2,300	4,172	1,321	2,410	4,370	1,382	2,520	4,568	1,443	2,630	4,766	1,504	2,740	4,964	1,566	2,850	5,162	1,621	2,950	5,342
1,266	2,310	4,190	1,327	2,420	4,388	1,388	2,530	4,586	1,449	2,640	4,784	1,510	2,750	4,982	1,571	2,860	5,180	1,627	2,960	5,360
1,271	2,320	4,208	1,332	2,430	4,406	1,393	2,540	4,604	1,454	2,650	4,802	1,516	2,760	5,000	1,577	2,870	5,198	1,632	2,970	5,378
1,277	2,330	4,226	1,338	2,440	4,424	1,399	2,550	4,622	1,460	2,660	4,820	1,521	2,770	5,018	1,582	2,880	5,216	1,638	2,980	5,396
1,282	2,340	4,244	1,343	2,450	4,442	1,404	2,560	4,640	1,466	2,670	4,838	1,527	2,780	5,036	1,588	2,890	5,234	1,643	2,990	5,414
1,288	2,350	4,262	1,349	2,460	4,460	1,410	2,570	4,658	1,471	2,680	4,856	1,532	2,790	5,054	1,593	2,900	5,252	1,649	3,000	5,432
1,293	2,360	4,280	1,354	2,470	4,478	1,416	2,580	4,676	1,477	2,690	4,874	1,538	2,800	5,072	1,599	2,910	5,270			
1,299	2,370	4,298	1,360	2,480	4,496	1,421	2,590	4,694	1,482	2,700	4,892	1,543	2,810	5,090						

ENGLISH/METRIC (SI) STRESS CONVERSION FACTORS

Look up stress to be converted in **bold** type column. If in ksi (1,000 psi), read kg/mm² and MPa in right-hand column. If in kg/mm², read ksi in left-hand column. Note: 1 MPa (megapascal) = 1 MN per m² (meganewton per square meter).

ksi	kg/mm ²	MPa	ksi	kg/mm ²	MPa	ksi	kg/mm ²	MPa	ksi	kg/mm ²	MPa	ksi	kg/mm ²	MPa	
-	0	-	-	19.91	14	9.85	96.53	-2.2	28	82	13.3	5.6	42	108	21.1
1.42	1	0.70	6.89	21.33	15	10.55	103.4	-1.7	29	84	13.9	6.1	43	109	21.7
2.84	2	1.41	13.79	22.75	16	11.25	110.3	-1.1	30	86	14.4	6.7	44	111	22.2
4.27	3	2.11	20.68	24.17	17	11.95	117.2	-0.6	31	88	15	7.2	45	113	22.8
5.69	4	2.81	27.57	25.60	18	12.66	124.1	0	32	90	15.6	7.8	46	115	23.3
7.11	5	3.52	34.47	27.02	19	13.36	131.0	0.6	33	91	16.1	8.3	47	117	23.9
8.53	6	4.22	41.37	28.44	20	14.06	137.9	1.1	34	93	16.7	8.9	48	118	24.4
9.95	7	4.92	48.26	29.86	21	14.77	144.8	1.7	35	95	17.2	9.4	49	120	25
11.38	8	5.63	55.16	31.28	22	15.47	151.7	2.2	36	97	17.8	10	50	122	25.6
12.80	9	6.33	62.05	32.71	23	16.17	158.6	2.8	37	99	18.3	10.6	51	124	26.1
14.22	10	7.03	68.95	34.13	24	16.88	165.5	3.3	38	100	18.9	11.7	53	127	27.2
15.64	11	7.74	75.84	-3.9	25	77	11.7	3.9	39	102	19.4	12.2	54	129	27.8
17.06	12	8.44	82.74	-3.3	26	79	12.2	4.4	40	104	20	12.8	55	131	28.3
18.49	13	9.14	89.63	-2.8	27	81	12.8	5	41	106	20.6	13.3	56	133	28.9

ksi		kg/mm ²	MPa	ksi		kg/mm ²	MPa	ksi		kg/mm ²	MPa	ksi		kg/mm ²	MPa
19.91	14	9.85	96.53	55.46	39	27.43	268.9	91.01	64	45.01	441.3	126.55	89	62.59	613.6
21.33	15	10.55	103.4	56.88	40	28.13	275.8	92.43	65	45.71	448.2	127.98	90	63.29	620.5
22.75	16	11.25	110.3	58.30	41	28.83	282.7	93.85	66	46.41	455.1	129.40	91	63.99	627.4
24.17	17	11.95	117.2	59.72	42	29.54	289.6	95.27	67	47.12	462.0	130.82	92	64.70	634.3
25.60	18	12.66	124.1	61.15	43	30.24	296.5	96.70	68	47.82	468.8	132.25	93	65.40	641.2
27.02	19	13.36	131.0	62.57	44	30.94	303.4	98.12	69	48.52	475.7	133.67	94	66.10	648.1
28.44	20	14.06	137.9	63.99	45	31.65	310.3	99.54	70	49.23	482.6	135.09	95	66.81	655.0
29.86	21	14.77	144.8	65.41	46	32.35	317.2	100.96	71	49.93	489.5	136.51	96	67.51	661.9
31.28	22	15.47	151.7	66.83	47	33.05	324.1	102.38	72	50.63	496.4	137.93	97	68.21	668.8
32.71	23	16.17	158.6	68.26	48	33.76	331.0	103.81	73	51.34	503.3	139.36	98	68.92	675.7
34.13	24	16.88	165.5	69.68	49	34.46	337.8	105.23	74	52.04	510.2	140.78	99	69.62	682.6
142.20	100	70.32	689.5	177.75	125	87.90	861.8	213.30	150	105.49	1.034	248.85	175	123.07	1.207
143.62	101	71.03	696.4	179.17	126	88.61	868.7	214.72	151	106.19	1.041	250.27	176	123.77	1.213
145.04	102	71.73	703.3	180.60	127	89.31	875.6	216.14	152	106.89	1.048	251.69	177	124.47	1.220
146.47	103	72.43	710.2	182.02	128	90.01	882.5	217.57	153	107.59	1.054	253.12	178	125.18	1.227
147.89	104	73.14	717.1	183.44	129	90.72	889.4	218.99	154	108.30	1.062	254.54	179	125.88	1.234
149.31	105	73.84	724.0	184.86	130	91.42	896.3	220.41	155	109.00	1.069	255.96	180	126.58	1.241
150.73	106	74.54	730.8	186.28	131	92.12	903.2	221.83	156	109.70	1.076	257.38	181	127.29	1.248
152.15	107	75.25	737.7	187.70	132	92.83	910.1	223.25	157	110.41	1.082	258.80	182	127.99	1.255
153.58	108	75.95	744.6	189.13	133	93.53	917.0	224.68	158	111.11	1.089	260.23	183	128.69	1.262
155.00	109	76.65	751.5	190.55	134	94.23	923.9	226.10	158	111.81	1.096	261.65	184	129.39	1.269

ksi	kg/mm ²	MPa	ksi	kg/mm ²	MPa	ksi	kg/mm ²	MPa	ksi	kg/mm ²	MPa	ksi	kg/mm ²	MPa	
156.42	110	77.36	758.4	191.97	135	94.94	930.8	227.52	160	112.52	1.103	263.07	185	130.10	1.276
157.84	111	78.06	765.3	193.39	136	95.64	937.7	228.94	161	113.22	1.110	264.49	186	130.80	1.282
159.27	112	78.76	772.2	194.81	137	96.34	944.6	230.36	162	113.92	1.117	265.91	187	131.50	1.289
160.69	113	79.47	779.1	196.24	138	97.05	951.5	231.79	163	114.63	1.124	267.34	188	132.21	1.296
162.11	114	80.17	786.0	197.66	139	97.75	958.4	233.21	164	115.33	1.131	268.76	189	132.91	1.303
163.53	115	80.87	792.9	199.08	140	98.45	965.3	234.63	165	116.03	1.138	270.18	190	133.61	1.310
164.95	116	81.58	799.8	200.50	141	99.16	972.2	236.05	166	116.74	1.145	271.60	191	134.32	1.317
166.38	117	82.28	806.7	201.92	142	99.86	979.1	237.47	167	117.44	1.151	273.02	192	135.02	1.324
167.80	118	82.98	813.6	203.35	143	100.56	986.0	238.90	168	118.14	1.158	274.45	193	135.72	1.331
169.22	119	83.68	820.5	204.77	144	101.27	992.9	240.32	169	118.85	1.165	275.87	194	136.43	1.338
170.64	120	84.39	827.4	206.19	145	101.97	999.7	241.74	170	119.55	1.172	277.29	195	137.13	1.344
172.06	121	85.09	834.3	207.61	146	102.67	1.007	243.16	171	120.25	1.179	278.71	196	137.83	1.351
173.48	122	85.79	841.2	209.03	147	103.38	1.014	244.58	172	120.96	1.186	280.13	197	138.54	1.358
174.91	123	86.50	848.1	210.46	148	104.08	1.020	246.01	173	121.66	1.193	281.56	198	139.24	1.365
176.33	124	87.20	855.0	211.88	149	104.78	1.027	247.43	174	122.36	1.200	282.98	199	139.94	1.372
												284.40	200	140.65	1.379

SHEET GAGE – THICKNESS CONVERSIONS (mm)

Gage No.	Al (U.S.) Copper Brass B&S AWG	Galv. Iron GSG	Al (U.K.) SWG	Steel MSG	Stainless Steel Sheet USG	Steel Strip BWG	Zinc AZG
1	7.34		7.62		7.14		
2	6.55		7.71		6.75		
3	5.82		6.40	6.07	6.35		0.15
4	5.18		5.89	5.69	5.95		0.20
5	4.62		5.38	5.31	5.56		0.25
6	4.11		4.88	4.93	5.16		0.30
7	3.66		4.47	4.55	4.76	4.57	0.36
8	3.25	4.27	4.06	4.17	4.37	4.19	0.41
9	2.90	3.89	3.66	3.78	3.97	3.76	0.46
10	2.59	3.50	3.25	3.40	3.57	3.40	0.51
11	2.31	3.18	2.95	3.05	3.18	3.05	0.61
12	2.06	2.79	2.64	2.67	2.78	2.77	0.71
13	1.83	2.41	2.34	2.29	2.38	2.41	0.81
14	1.63	2.03	2.03	1.90	1.98	2.11	0.91
15	1.45	1.80	1.83	1.70	1.79	1.83	1.02
16	1.30	1.63	1.63	1.52	1.59	1.65	1.14
17	1.14	1.47	1.42	1.37	1.42	1.47	1.27
18	1.02	1.32	1.22	1.22	1.27	1.24	1.40
19	0.91	1.17	1.02	1.07	1.11	1.07	1.52
20	0.81	1.02	0.91	0.91	0.95	0.89	1.78
21	0.71	0.94	0.81	0.84	0.87	0.81	2.03
22	0.64	0.86	0.71	0.76	0.79	0.71	2.29
23	0.58	0.79	0.61	0.69	0.71	0.64	2.54
24	0.51	0.71	0.56	0.61	0.64	0.56	3.18
25	0.46	0.64	0.51	0.53	0.56	0.51	6.35

Source: *Materials Performance* 14, 12 (1975): p. 75.