

PETROCHEMICAL INDUSTRIES

DESIGN & ENGINEERING CO.

PROJ. NO.: 1182



2nd ZAGROS MEGAMETHANOL PROJECT

SPARE PARTS LIST AND INTERCHANGEABILITY RECORD



OWNER:

ZAGROS PETROCHEMICAL COMPANY (ZPC) PROJ. NO. : 232000

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REQUISITION FOR:

CONTROL VALVES

PROJ NO: 1.69690-10-GEM

ALWAYS REFER TO THIS NUMBER

P-1182-REQ-IN-644

REQUISITION NO. REV

INQUIRY □ PURCHASE ORDER ■

THE COMPLETION OF THE SPIR FORM (S) BY MANUFACTURER (S) /SUPPLIER (S)

The SPIR consists of main sheet and continuation sheets. Formal A3. The completed forms shall be distributed on A3 formats as specified in the purchase order. The manufacturer/supplier requested to complete columns 1 to 11. 10 and 20 of the form as described below.

All information should be given in the English language.

Column 1 : EQUIPMENT REG. or TAG NO.

Enter the same equipment registration- or tag number for anch place of equipment as stated in the requisition -or purchase order.

Column 2 : MANUFACTURER'S MODEL or TYPE

 $State \ model \ , Type \ or \ other \ positive \ identification \ reference \ of \ the \ equipment \ / \ instrument \ ordered.$

Column 3 : Manufacturer's serial No.

State sorial number or other indication reference of the equipment / instrument ordered (each)

Column 4 : NO. OF UNITS

Enter the total number of poices of identical equipment /instruments as quoted in columns 1.2 and 3.

Column 5 NUMBER OF PARTS PER UNIT

For each unit (including identical units) enter in the appropriate space the number of parts listed in each unit of equipment / instrument.

Column 6 : REQUISITION/ ORDER REF. NO.

State company's requisition number or order reference number.

Column 6a : UNIT

Enter the weight to kg of such items such as adhesives and greese .If items are supplied as sets state ST. if in pairs "PR" if single items

state piece "PC "

Column 7 : TOTAL NUMBER OF IDENTICAL PARTS INSTALLED

Enter th total number of identical parts coverd by the equipment specified .In the case of identical units multiply the quantity of columns 5

by the number of units given in column 4.

Column 8 : DESCRIPTION OF PARTS

List all parts which should be carried in stock for each of the three categories of spares. Including slow wearing parts. If an item is

interchangeable between two or more units it should be listed only once (refer to columns 10 and 20)

Column 9 : DRAWING NUMBER

For each part in column 8 enter the manufacturer's parts list and / or drawing number.

Documents refered to must always be attached to the SPIR form by the manufacturer or supplier.

Column 10 : MANUFACTURER'S PART NUMBER

Enter the manufacturer's unique reference number or other information which specifically identifies each part in the manufacture's organization.

NOTES FOR 10 & 20

In view of the wide variety of systems in use for identification of parts, It is not possible to lay down firm rules for completion of those

olumns.

Manufacturers/ suppliers should give whatever identification system they use to positively identify parts and to show interchangability with

other exisiting equipment.

Manufacturer's/ supplier's final cross sectional drawings. Workshop drawings and real part numbers may not always be available in the

erally stage of manufacture.

This should not delay the completion of the SPIR form and subsequent ordering (see column 1)

In such cases it is recommended that reference is to manufacturer's documentation which is readily available such as brochures, exploded views, typical drawings of similar equipment in which the parts can be identified. As soon as final drawings etc. become

available the SPIR from should be revised immediately.

Column 11:MATERIAL SPECIFICATION

Enter material specification in terms of full international standards and accepted conversions not manufacturer's or sub- manufacturer's

eference

Column 12:

thru 14 OPERATIONAL SPEAR PARTS RECOMMENDED BY MANUFACTURER

Enter manufacture's /supplier's recommended quantities of operational spare parts which are required for :

a) Erection and pre- commissioning .col. 12

b) Two years operation -col. 13

c) Commissioning and start -up .col. 14

Column 18:APROXIMATE UNIT PRICE

Stale the ex works price per piece of each part in the currency shown at the top of the column, only for those parts not included in the requisition / order for the original equipment.

Column 20:REMARKS- SUPPLIERS PART NUMBER

Enter the supplier's unique ideantication number or items from third party manufacturers (bought- out items) such as ball bearings oil, seals mechanical seals. Gaskets, couplings, Instruments electrical parts, fuses relays etc. identifying sizes otc.