

B.F.E. S.p.A.
BONNEY FORGE
VALVE LICENSEE

HEAD OFFICE - FORGED VALVE PLANT
Via Torbida 7/A - 40061 Alfonsine S. (Modena) (Italy)
Tel. 059 451111 - Telex 320000 BFE I

SEDE LEGALE
Via A. Volta, n. 4
39100 Bolzano (ITALY)

(DECLARATION OF CONFIDENTIALITY)

ORDER: 4552830

YOUR PURCHASE ORDER NO.

3697

OUR JOB NO.

030408

REMARKS:

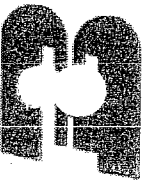
DATE

25.02.03

PARTIAL ORDER
BALANCE ORDER

API 598
BS 6755
EN 10204 3.1 B

MATERIAL TESTED				TEST				COMPONENT	MECHANICAL PROPERTIES												CHEMICAL ANALYSIS			
ITEM	Q.TY	PART. N.	DESCRIPTION	☒ PSI	HYDROSTATIC		BAR		TENSILE N/mm2	YIELD N/mm2	ELONGATION RED. OF AREA		IMPACT TEST		TEST. TEMP °C	HARDNESS		C.E.						
					SHELL	SEATS					PNEUM.	1 JOULE	2 JOULE	3 JOULE		HB	HB							
10	3	131140	GATE VALVE OS&Y BB RB FLG		450	315	100																	
			L1 107B SM.F RFSM.F																					
			1 1/2" A105N./CR13 150 LBS																					
			COMPONENT KEY VAR 24003231																					
			MAT.NO. 1027382																					
20	8	074517	GATE VALVE OS&Y BB FB		2975	2175	100																	
			H 103A/T SW																					
			1/2" A105N./CR13 800 LBS																					
			COMPONENT KEY VAR 24003234																					
			MAT.NO. 1041911																					
30	100	074521	GATE VALVE OS&Y BB FB		2975	2175	100																	
			H 104A/T SW																					
			3/4" A105N./CR13 800 LBS																					
			COMPONENT KEY VAR 24003234																					
			MAT.NO. 1040461																					
40	19	075253	GATE VALVE OS&Y BB FB		2975	2175	100																	
			H 105A/T SW																					
			1" A105N./CR13 800 LBS																					
			COMPONENT KEY VAR 24003234																					
			MAT.NO. 1040460																					
140	27	186088	GATE VALVE OS&Y BB FB		5625	4125	100																	
			9H 104B/F + NIPLES NPT																					
			3/4" F11/CR13* 1500 LBS																					
			COMPONENT KEY VAR 24004323																					
			MAT.NO. 1047873																					



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BONNET FORGE
VALVE LICENSEE

SEDE LEGALE
Via A. Volta, 67
39100 Bolzano (ITALY)

HEAD OFFICE: FORGED VALVE PLANT
Via Torricelli 204 - 38051 Alghero S. Alessandro (SS) Italy
Numero Verde 800 111 111 (tutti i giorni)

YOUR PURCHASE ORDER NO.

3697

OUR JOB NO.

030408

REMARKS:

DATE

25.02.03

☒

PARTIAL ORDER
BALANCE ORDER

(DECLARATION OF CONFIDENTIALITY)

N. 4207/03

CUSTOMER

CUNADO INTERNACIONAL, S.A.
CTRA. DE DAGANZO KM. 2.400
28806 ALCALA DE HENARES
SPAIN

2202

☒

API 598

BS 6755

☒

EN 10204 3.1.B

CHEMICAL ANALYSIS

MECHANICAL PROPERTIES

ITEM	Q.TY	PART. N.	DESCRIPTION	HYDROSTATIC		SEATS	SEATS	SHELL	HEAT NR./SUPPLIER	TENSILE N/mm2	YIELD N/mm2	ELONGATION RED. OF AREA %			IMPACT TEST			TEST TEMP °C	HARDNESS		C.E.	
				PSI	BAR							SI	SI	P	S	1 JOULE	2 JOULE		3 JOULE	HB		CU
160	15	186091	GATE VALVE OS&Y BB FB 9H 104B/F + NIPPLES NPT 3/4" F22/CR13* 1500 LBS S480 COMPONENT KEY VAR 24004433 MAT.NO. 1044155	5625	4125	100	NIPPLE	C	0,090	0,400	0,500	0,011	0,004	1,200	0,110	0,460	0,130	0,008				
	TTLBP	P11																				
	57446	TUBOS REUN																				
	NIPPLE																					
	TDZAI	P22																				
							EAZ	TUBACEX														
							BODY															
							ZEF	F22 CL3														
							39064	BUDERUS														
							BONNET															
							ZER	F22														
							408714	VALBRUNA														
30	13	074521	GATE VALVE OS&Y BB FB H 104A/T SW 3/4" A105N/CR13 800 LBS S350 COMPONENT KEY VAR 24003234 MAT.NO. 1040461	2975	2175	100	BODY	C	0,180	1,010	0,240	0,008	0,020	0,100	0,050	0,010	0,170	0,018	0,000			
	ALZ	A105N																				
	279735	RIVA																				
	BONNET																					
	AOX	A105N																				
	12	075253	GATE VALVE OS&Y BB FB H 105A/T SW 1" A105N/CR13 800 LBS S350 COMPONENT KEY VAR 24003234 MAT.NO. 1040460	2975	2175	100	BONNET	C	500,00	339,00	32,00	60,50	78,00	62,00	68,00	+20	143,33					
ALX	A105N																					
279737	RIVA																					
BODY																						
ALZ	A105N																					
	4	186085	GATE VALVE OS&Y BB FB 15H 105B/BW80 BW.SCH.80 1" F11/CR13* 1500 LBS S420 COMPONENT KEY VAR 24004323 MAT.NO. 1047791	5625	4125	100	BONNET	C	0,180	1,010	0,240	0,008	0,020	0,100	0,050	0,010	0,170	0,018	0,000			
279735	RIVA																					
BONNET																						
LPT	F11 CL.2																					
408701	VALBRUNA																					
							BODY															
							LRC	F11 CL.2														
							43007	BUDERUS														

TEST RESULT

HYDROSTATIC AND
PNEUMATIC TEST:

SATISFACTORY

THIRD AUTHORITY

CLIENT INSPECTOR

DATE

INSPECTION DEPT.

B.F.E. S.p.A.

BONNETY FORGE VALVE LICENSEE

QA/QC Dtp

DATE

25/07/03

E. AZZOLA



B.F.E. S.p.A.

BONNEY FORGE
VALVE LICENSEE

SEDE LEGALE
Via A. Volta, n° 4
36100 Bolzano (ITALY)

HEAD OFFICE - FORGED VALVE PLANT
Via Trento 2004 - 36067 Bolzano (Italy)
distribuzione: 0471 404041 - 0471 404042 (fax)

YOUR PURCHASE ORDER NO.

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(DECLARATION OF CONFIRMITY)

N. 4207/03

CUSTOMER

CUNADO INTERNACIONAL, S.A.
CTRA. DE DAGANZO KM. 2,400
28806 ALCALA DE HENARES
SPAIN

PAGE 4 OF 12

2202

API 598

BS 6755

EN 10204 3.1.B

TEST

☒ PSI

☐ BAR

☐ PNEUM.

☐ SEATS

☐ SEATS

☐ SEATS

MATERIAL TESTED

Q.TY PART. N. DESCRIPTION

3/4" A105N./CR13* 600 LBS

S354 COMPONENT KEY VAR 24003251

MAT.NO. 1058683

1 095543

GATE VALVE OS&Y BB RB FLG

L6 105A SM.F RFSM.F

1" A105N./CR13* 600 LBS

S354

COMPONENT KEY VAR 24003251

MAT.NO. 1053739

8 187438

GATE VALVE OS&Y BB FB

15H 105B/BW80 + LV06 BW.SCH.80

1" F22/CR13* 1500 LBS

S491

COMPONENT KEY VAR 24054433

MAT.NO. 1057862

2 076920

GLOBE VALVE OS&Y BB RB

HL 305AT SW

1" A105N./CR13* 800 LBS

V305

COMPONENT KEY VAR 66013254

MAT.NO. 1046744

3 186957

PISTON CHECK VALVE BB FB SPRING LOAD.

15H 405A/BW80 + M BW.SCH.80

1" F22/CR13* 1500 LBS

RV491

COMPONENT KEY VAR 66414433

MAT.NO. 1057863

57 091224

GATE VALVE OS&Y BB FB

H 103AT SW

260

300

320

340

50

CHEMICAL ANALYSIS

MECHANICAL PROPERTIES

TENSILE N/mm2	YIELD N/mm2	ELONGATION OF AREA		IMPACT TEST			TEST TEMP °C	HARDNESS		C.E.
		%	%	1 JOULE	2 JOULE	3 JOULE		HB	HB	
C	MN	SI	P	S	CR	NI	MO	CU	V	NB
0,205	1,010	0,230	0,018	0,023	0,090	0,050	0,010	0,240	0,025	0,001
500,00	313,00	40,00	59,20	58,00	60,00	68,00	+20	158,00	.	0,417
C	MN	SI	P	S	CR	NI	CU	V	NB	
0,190	0,900	0,190	0,011	0,007	0,110	0,050	0,170	0,018	0,000	
496,00	332,00	35,60	55,00	123,00	111,00	118,00	+20	141,30	.	0,379
C	MN	SI	P	S	CR	NI	CU	V	NB	
0,205	1,040	0,230	0,014	0,027	0,090	0,050	0,160	0,019	0,000	
516,00	379,00	41,90	54,40	47,00	38,00	57,00	+20	150,30	.	0,413
C	MN	SI	P	S	CR	MO				
0,090	0,460	0,390	0,016	0,002	2,340	0,940				
570,00	452,00	22,50	40,00	135,00	128,00	130,00	-20	173,30	.	
C	MN	SI	P	S	CR	MO				
0,100	0,500	0,310	0,007	0,001	2,310	0,990				
526,00	330,00	33,40	77,00	.	.	.	.	160,00	.	
C	MN	SI	P	S	CR	NI	MO	CU	V	NB
0,195	0,960	0,210	0,011	0,020	0,050	0,050	0,010	0,160	0,023	0,000
489,00	326,00	28,00	59,00	83,00	89,00	87,00	+20	140,30	.	0,385
C	MN	SI	P	S	CR	NI	MO	CU	V	NB
0,185	1,050	0,170	0,017	0,020	0,120	0,060	0,010	0,190	0,018	0,000
511,00	343,00	35,10	53,00	67,00	55,00	53,00	+20	143,00	.	0,405
C	MN	SI	P	S	CR	MO				
0,090	0,460	0,390	0,016	0,002	2,340	0,940				
570,00	452,00	22,50	40,00	135,00	128,00	130,00	-20	173,30	.	
C	MN	SI	P	S	CR	MO				
0,100	0,500	0,310	0,007	0,001	2,310	0,990				
526,00	330,00	33,40	77,00	.	.	.	.	160,00	.	
C	MN	SI	P	S	CR	NI	CU	V	NB	
0,200	1,000	0,190	0,010	0,020	0,090	0,050	0,210	0,170	0,000	
500,00	339,00	32,00	60,50	78,00	62,00	68,00	+20	143,33	.	0,435

TEST RESULT

HYDROSTATIC AND

PNEUMATIC TEST:

SATISFACTORY

THIRD AUTHORITY

CLIENT INSPECTOR

DATE

INSPECTION/DEPT.

DATE

B.F.E. S.p.A.

BONNEY FORGE VALVE LICENSEE

QA/QC Dtp

23/04/03

E. AZZOLA

YOUR PURCHASE ORDER NO.

3697

OUR JOB NO.

REMARKS:

DATE _____

25.02.03

8

PARTIAL ORDER

BALANCE ORDER

7

API 598

BS 6755

EN 10204 3.1 B

CHEMICAL ANALYSIS

[illegible]



B.F.E. S.p.A.
BONNEY FORGE
VALVE LICENSEE

SEDE LEGALE
VIA A. VOMI, 10
38100 Bolzano (ITALY)

HEAD OFFICE - FORGED VALVE PLANT
Via Torale 7104 - 24001 Alghero S. Alessandro (MS) Italy
Numero Verde 800 511 416 (toll free)

(DECLARATION OF CONFIDENTIALITY)

N. 4207/03

PAGE 7 OF 12

CUSTOMER

CUNADO INTERNACIONAL, S.A.
CTRA. DE DAGANZO KM. 2,400
28806 ALCALA DE HENARES
SPAIN

YOUR PURCHASE ORDER NO.

3697

OUR JOB NO.

030408

DATE

25.02.03

☒

PARTIAL ORDER

BALANCE ORDER

REMARKS:

☒ API 598
BS 6755
EN 10204 3.1.B

MATERIAL TESTED				TEST			COMPONENT HEAT CODE/MATERIAL HEAT NR./SUPPLIER	CHEMICAL ANALYSIS										MECHANICAL PROPERTIES									
ITEM	Q.TY	PART. N.	DESCRIPTION	☒ PSI	☐ BAR	☐ PNEUM.		HYDROSTATIC		TENSILE N/mm2	YIELD N/mm2	ELONGATION RED. OF AREA %		IMPACT TEST		TEST TEMP °C	HARDNESS		C.E.								
								SHELL	SEATS			1 JOULE	2 JOULE	3 JOULE	HB		HB										
210	1" F22/CR13* 1500 LBS V481 COMPONENT KEY VAR 66014433 MAT.NO. 1044048	7	187676	5625	4125			BODY ZEV F22 45952 BUDERUS	C 0,100 526,00	MN 0,500 330,00	SI 0,310 33,40	P 0,007 77,00	S 0,001 2,310	CR 0,990					160,00								
	PISTON CHECK VALVE BB FB SPRING LOAD. 15H 405A/BW80 + M BW.SCH.80 1" F11/CR13* 1500 LBS RV472 COMPONENT KEY VAR 66414323 MAT.NO. 1047792							BONNET LRA F11 41358 BUDERUS	C 0,120 510,00	MN 0,540 391,00	SI 0,570 34,00	P 0,008 68,50	S 0,001 1,230	CR 0,540					161,70								
								BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 1,360	CR 0,520					172,00								
								BODY ALZ A105N 279735 RIVA	C 0,180 517,00	MN 1,010 345,00	SI 0,240 33,70	P 0,008 66,00	S 0,020 43,00	CR 0,100 56,00	NI 0,050 46,00	MO 0,010 +20	CU 0,170 145,00	V 0,018	0,000	0,387							
80	3/4" A105N./CR13* 800 LBS S306 COMPONENT KEY VAR 24003254 MAT.NO. 1046974	12	091225	2975	2175	100		BONNET AOX A105N 03/71153 RIVA	C 0,200 500,00	MN 1,000 339,00	SI 0,190 32,00	P 0,010 60,50	S 0,020 78,00	CR 0,090 62,00	NI 0,050 68,00	CU 0,210 +20	V 0,170 143,33		0,435								
								ALX A105N 279737 RIVA	C 0,205 522,00	MN 1,030 332,00	SI 0,260 32,40	P 0,009 54,80	S 0,020 51,00	CR 0,090 57,00	NI 0,060 57,00	MO 0,010 +20	CU 0,150 150,00	V 0,017	0,000								
								BODY ALZ A105N 279735 RIVA	C 0,180 517,00	MN 1,010 345,00	SI 0,240 33,70	P 0,008 66,00	S 0,020 43,00	CR 0,100 56,00	NI 0,050 46,00	MO 0,010 +20	CU 0,170 145,00	V 0,018	0,000								
								BODY AAF A105N 73658 RIVA	C 0,170 508,00	MN 0,900 302,00	SI 0,210 36,60	P 0,017 55,90	S 0,020 42,00	CR 0,080 45,00	NI 0,050 51,00	MO 0,010 +20	CU 0,140 142,00	V 0,003	0,000								
270	1 1/2" A105N./CR13* 800 LBS S306 COMPONENT KEY VAR 24003254 MAT.NO. 1046727	4	148338	2975	2175	100		BONNET ALX A105N 279737 RIVA	C 0,205 522,00	MN 1,030 332,00	SI 0,260 32,40	P 0,009 54,80	S 0,020 51,00	CR 0,090 57,00	NI 0,060 57,00	MO 0,010 +20	CU 0,150 150,00	V 0,017	0,000								
								BODY AHH SA105N 73362 RIVA	C 0,210 495,00	MN 0,920 321,00	SI 0,200 35,00	P 0,012 65,00	S 0,020 45,00	CR 0,060 41,00	NI 0,080 55,00	MO 0,010 +20	CU 0,160 145,00	V 0,018	0,000								
																				0,396							

TEST RESULT

HYDROSTATIC AND

PNEUMATIC TEST:

SATISFACTORY

THIRD AUTHORITY

CLIENT INSPECTOR

DATE

INSPECTION DEPT.

B.F.E. S.p.A.

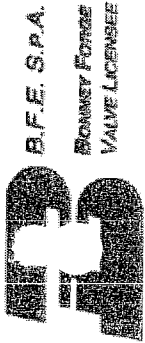
BONNEY FORGE VALVE LICENSEE

QA/QC. Dip

E. AZZOLA

DATE

25/07/03



B.F.E. S.p.A.
SEDE LEGALE
Via A. Volta, 174
38100 Bolzano (ITALY)

BONNEY FORGE
VALVE LICENSEE

HEAD OFFICE - FORGED VALVE PLANT
Via Tiraboschi 70/A - 20091 Albino (LO) Italy
Business Hours: 8:00 - 18:00 (Mon-Fri)

(DECLARATION OF CONFIDENTIALITY)

N. 4207/03

PAGE 8 OF 12

CUSTOMER

CUNADO INTERNACIONAL, S.A.
CTRA. DE DAGANZO KM. 2.400
28806 ALCALA DE HENARES
SPAIN

YOUR PURCHASE ORDER NO.

3697

DATE

25.02.03

☒

PARTIAL ORDER

OUR JOB NO.

030408

REMARKS

BALANCE ORDER

☒

API 598

☒

BS 6755

☒

EN 10204 3.1 B

CHEMICAL ANALYSIS

MECHANICAL PROPERTIES

ITEM	MATERIAL TESTED		TEST			COMPONENT		MECHANICAL PROPERTIES										C.E.	
	Q.TY	PART. N.	DESCRIPTION	☒ PSI	☐ BAR	HEAT CODE/MATERIAL	HEAT NR./SUPPLIER	TENSILE N/mm ²	YIELD N/mm ²	ELONGATION % 2mm	RED. OF AREA %	1 JOULE S	2 JOULE CR	3 JOULE NI	TEST. TEMP °C	HARDNESS HB	HARDNESS HV	%	%
110	8	135580	GATE VALVE OS&Y BB FB 9H 107C/T SW 1 1/2" SA105N/CR13* 1500LBS S330 COMPONENT KEY VAR 24003374 MAT.NO. 1040882	5575	4075	100	BODY	0,195	0,960	0,210	0,011	0,020	0,050	0,010	+20	140,30	0,023	0,000	0,385
							AHS	489,00	326,00	28,00	59,00	83,00	89,00	87,00	+20	140,30	0,023	0,000	0,385
							BONNET	0,205	1,030	0,260	0,009	0,020	0,090	0,060	0,010	0,150	0,017	0,000	0,413
							ALX	522,00	332,00	32,40	54,80	54,00	51,00	57,00	+20	150,00	0,017	0,000	0,413
							BONNET	0,205	1,040	0,230	0,014	0,027	0,090	0,050	0,160	0,019	0,000	0,413	0,413
150	10	187673	GATE VALVE OS&Y BB FB 15H 105C/BW160 BW.SCH.160 1" F22/CR13* 1500 LBS S481 COMPONENT KEY VAR 24004433 MAT.NO. 1041635	5625	4125	100	BODY	0,185	0,960	0,170	0,025	0,025	0,140	0,100	0,010	0,250	0,002	0,000	0,408
							CRZ	515,00	343,00	32,00	64,10	47,00	38,00	57,00	+20	150,30	0,002	0,000	0,408
							78252	0,185	1,030	0,160	0,016	0,024	0,060	0,040	0,010	0,110	0,002	0,000	0,408
							BONNET	0,185	1,030	0,160	0,016	0,024	0,060	0,040	0,010	0,110	0,002	0,000	0,408
							ZCR	515,00	343,00	32,00	64,10	47,00	38,00	57,00	+20	150,30	0,002	0,000	0,408
210	2	187676	PISTON CHECK VALVE BB FB SPRING LOAD. 15H 405A/BW80 + M BW.SCH.80 1" F11/CR13* 1500 LBS RV472 COMPONENT KEY VAR 66414323 MAT.NO. 1047792	5625	4125	100	BODY	0,120	0,540	0,390	0,008	0,008	2,130	0,920		163,00			
							5402	562,00	404,00	31,40	75,40					163,00			
							BODY	0,100	0,500	0,310	0,007	0,001	2,310	0,990		160,00			
							ZEV	526,00	330,00	33,40	77,00					160,00			
							45952	0,120	0,540	0,570	0,008	0,001	1,230	0,540		161,70			
190	1	121901	PISTON CHECK VALVE BB FB SPRING LOAD. H 405AT + M SW	2975	2175	100	BODY	0,120	0,420	0,610	0,006	0,001	1,360	0,520		172,00			
							LRA	510,00	391,00	34,00	68,50					172,00			
							BODY	0,120	0,420	0,610	0,006	0,001	1,360	0,520		172,00			
							LRC	552,00	376,00	27,40	68,60					172,00			
							43007	0,180	1,010	0,240	0,008	0,020	0,100	0,050	0,010	0,170	0,018	0,000	0,387

HYDROSTATIC AND PNEUMATIC TEST:	SATISFACTORY	THIRD AUTHORITY	DATE	CLIENT INSPECTOR	DATE	INSPECTION DEPT.	B.F.E. S.p.A.	DATE
							BONNEY FORGE VALVE LICENSEE	23/04/03
							QA/QC: Dip	E. AZZOLA



B.F.E. S.p.A.
BONNEY FORGE
VALVE LICENSEE

SEDE LEGALE
VIA A. MORO, 117
38100 BRESSANO (ITALY)

HEAD OFFICE - FORGED VALVE PLANT
Via Trento 2504 - 38061 Alzano S. Alessandro (BS) Italy
chiama 030 408 444 fax 030 408 443

(DECLARATION OF CONFIRMITY)

N. 4207/03
CUSTOMER

CUNADO INTERNACIONAL, S.A.
CTRA. DE DAGANZO KM. 2,400
28806 ALCALA DE HENARES
SPAIN

YOUR PURCHASE ORDER NO.

3697

OUR JOB NO.

030408

DATE

25.02.03

☒ PARTIAL ORDER

☐ BALANCE ORDER

REMARKS:

TEST

MATERIAL TESTED

Q.TY PART. N. DESCRIPTION

DET NORSKE VERITAS (COD.0434)
OF VERITASVEIEN 1, 1322 HOVIK, NORWAY.

CATEGORY :III

FLUID GROUP :I

APPLICABLE STDs.(MANUFACTURING) : ANSI B16.34,
API 602, BS 5352 & CUSTOMER SPECIFICATIONS.

APPLICABLE STDs.(TESTING) : API 598, BS 6755,
DIN 3230 & CUSTOMER SPECIFICATIONS.

OTHERS APPLICATION DIRECTIVES : 93/68/EEC

EC DECLARATION OF CONFORMITY

B.F.E. SPA,VIA TONALE 70/A,ALBANO S.A.(BG) ITALY
DECLARE THAT UNDER OUR SOLE RESPONSIBILITY THAT
THE PRODUCTS DETAILED ABOVE HAS BEEN MANUFACTU-
RED ACCORDING TO SOUND ENGINEERING PRACTICE IN
AN ENVIRONMENT ASSESSED AND CERTIFIED TO MODULE
H OF THE PRESSURE EQUIPMENT DIRECTIVE 97/23/CE,
AND MEETS THE REQUIREMENTS OF THE PED ACCORDING
TO ARTICLE 3 PARAGRAPH 3.

SIGNED.....

COMPONENT

HEAT CODE/MATERIAL
HEAT NR./SUPPLIER

TENSILE
N/mm2

YIELD
N/mm2

ELONGATION RED. OF AREA
%

IMPACT TEST
1 JOULE 2 JOULE 3 JOULE

TEST TEMP
°C

HARDNESS
HB

C.E.

CHEMICAL ANALYSIS

% % % % % % % % % %

☒ API 598

☒ BS 6755

☒ EN 10204 3.1 B

TEST RESULT

HYDROSTATIC AND
PNEUMATIC TEST:

SATISFACTORY

THIRD AUTHORITY

CLIENT INSPECTOR

DATE

INSPECTION DEPT.

DATE

B.F.E. S.p.A.
BONNEY FORGE VALVE LICENSEE

QA/QC Dip

E. AZZOLA

23/07/03

B.F.E. S.p.A.
Sede Legale
Via A. Volta, 154
38100 Bolzano (ITALY)
BONNEY FORGE
VALVE LICENSEE
HEAD OFFICE - FORGED VALVE PLANT
Via Trieste, 7001 - 38051 Affonzo S. Alessandro (BS) Italy
Telefono 030 522 111 100 Telex 5111

(DECLARATION OF CONFIDENTIALITY)

N. 4207/03
CUSTOMER
CUNADO INTERNACIONAL, S.A.
CTRA. DE DAGANZO KM. 2,400
28806 ALCALA DE HENARES
SPAIN

YOUR PURCHASE ORDER NO. 3697
OUR JOB NO. 030408
DATE 25.02.03
PARTIAL ORDER
BALANCE ORDER
REMARKS

ITEM	MATERIAL TESTED		TEST				COMPONENT	CHEMICAL ANALYSIS												
	Q.TY	PART. N.	DESCRIPTION	☒ PSI	☐ HYDROSTATIC	☐ BAR		HEAT CODE/MATERIAL	TENSILE N/mm2	YIELD N/mm2	ELONGATION RED. OF AREA %	IMPACT 1 JOULE	IMPACT 2 JOULE	IMPACT 3 JOULE	TEST TEMP °C	HARDNESS HB	HARDNESS HB	%	%	%
			PRINT NAME : M. SARTORI TITLE : GENERAL MANAGER																	
			- VISUAL DIMENSIONAL EXAMINATION HAS BEEN CARRIED OUT WITH SATISFACTORY RESULT.																	
			- TRIM MATERIAL (DISK-SEAT-STEM) AND BOLTING ARE ACCORDING TO THE P.O. AND MATERIAL SPECIFICATIONS.																	
			- A105 MATERIAL HAS BEEN NORMALIZED ACCORDING TO ASTM A105 SPECIFICATIONS: TEMP. 900°C AND COOLING IN STILL AIR.																	
			- F11 MATERIAL HAS BEEN NORMALIZED TO 960°C AND TEMPERED TO MIN 677°C.																	
			- F22 MATERIAL HAS BEEN NORMALIZED TO 960°C AND TEMPERED TO 700°C MIN.																	

TEST RESULT	THIRD AUTHORITY	DATE	CLIENT INSPECTOR	INSPECTION DEPT.	DATE
HYDROSTATIC AND PNEUMATIC TEST: SATISFACTORY				B.F.E. S.p.A. BONNEY FORGE VALVE LICENSEE QA/QC:Dtp	23/07/03 E. AZZOLA

GENERAL SALES CONDITION

WARRANTY

All B.F.E. products are warranted to be free from manufacturing defects for a period of one (1) year from date of shipment, and any found to be defective within that period will be replaced with a new one, provided (1) that the product was used as recommended and in accordance with approved and operating practice, (2) that its failure resulted from a manufacturing defect and not from wear, misuse, corrosion, abrasion, or other wear normally to be expected in the services involved, (3) that the product was not modified or changed (unless when approval was given by B.F.E.) and (4) that the written record of such defects is turned to B.F.E. during such one (1) year period. No labor cost or other expense or liability will be assumed.

PARTIAL SHIPMENT AND PAYMENTS

B.F.E. reserves the right to make partial shipment from time to time, and to tender invoices therefor which shall be due and payable as provided in said invoices. If the Purchaser becomes overdue in any such partial payment, B.F.E. shall be entitled to suspend work and/or avail itself of other legal remedies.

DELAYS

All promises of shipments from are estimated as closely as possible, and we will use our best effort to ship within the time promised but do not guarantee to do so, and assume no liability for not doing so. Materials stated to be in stock are subject to prior sale.

RETURN OF MATERIAL

No product of our manufacture may be returned without written consent. All goods returned are subject to a handling charge plus freight in both directions and charges for any required reconditioning, unless otherwise specified in writing by B.F.E.

PATENTS

The Purchaser will indemnify and hold harmless B.F.E. against and from any claims, costs (including attorneys fees) and liabilities arising out of any suit alleging infringement of any United States patent by any product supplied by B.F.E. under the contract and made in accordance with the design and/or specification furnished by the Purchaser to B.F.E.

FORCE MAJEURE

Any delays in or failure of performance of B.F.E. shall not constitute default or give rise to any claims for damages if and to the extent that such delay or failure is caused by occurrences beyond the control of B.F.E., including, but not limited to: acts of God or the public enemy, expropriation or confiscation of facilities, compliance with any order or request of any governmental authority, acts of war, rebellion or sabotage or damage resulting therefrom; embargoes or other export restrictions, fires, floods, explosions, accidents, breakdowns, riots or strikes or other concerned acts of workmen, whether direct or indirect; or any other causes whether or not of some class or kind as these specifically above named which are not within the control of B.F.E. and which, by the exercise of reasonable diligence, B.F.E. is unable to prevent or provide against.

CLAIMS AND ORDER CANCELLATIONS

Claims will be considered only if made in writing 10 days from receipt of goods. Partial or complete cancellations of order can be accepted only upon previous agreement or by written consent and, in no case later than 15 days from order date. Any claims or disputes will be referred to the Court of Bergamo.

CONDIZIONI GENERALI DI VENDITA

VALIDITA' DELL'OFFERTA

La merce è sempre resa "Franco Febbica", salvo patto contrario.

CONSEGNA MATERIALI

La B.F.E. s.p.a. non assume alcuna responsabilità per ritardi nella consegna che s'intendono sempre indicative e non vincolanti. I rischi dovuti al trasporto della merce sono a carico del destinatario anche nel caso che la spedizione sia effettuata in porto franco.

GARANZIA

La B.F.E. s.p.a. garantisce tutti i suoi prodotti da difetti di materiale e/o lavorazione nelle condizioni di esercizio, previste dalle norme per un periodo, salvo patto contrario, di un anno dalla data di spedizione. La responsabilità della B.F.E. s.p.a. si riferiscono soltanto all'eventuale sostituzione gratuita delle parti o prodotti difettosi, sempreché siano stati osservati i termini di cui sopra e l'impiego secondo quanto previsto dalle norme, comunque solo dopo la restituzione della merce difettosa.

RECLAMI E CANCELLAZIONI ORDINI

Nessun reclamo verrà preso in considerazione trascorsi dieci giorni dal ricevimento della merce. Le cancellazioni parziali o totali degli ordini, potranno essere accettate solo quando preventivamente concordate e confermate per iscritto, e comunque non oltre 15 giorni dalla data degli ordini. Per ogni controversia Foro competente è quello di Bergamo.

FORGED VALVE

ABBREVIATIONS	DESCRIPTION	DESCRIZIONE
BB	Bolted Bonnet	Coperchio bullonato
BBRJ	Bolted Bonnet Ring Joint Type	Coperchio bullonato tipo Ring Joint
BEL	Ballows Sealed	Soffietto di tenuta
BW	Butt Weld	Saldatura di testa
CRY	Cryogenic Service	Servizio Criogenico
FB	Full Port	Passaggio Pieno
FF SM F	Flat Face Smooth Finish	Faccia Piana Finitura Liscia
FF ST F	Flat Face Stock Finish	Faccia Piana Finitura Fonografica o Concentr.
FLG	Integral Flanges	Flange Integrali
FP	Full Penetration	Piena Penetrazione
FPWB	Welded Bonnet Full Penetration	Coperchio Saldato Piena Penetrazione
IS	Inside Screw	Vite Interna
L.G.	Large Groove	Incastro femmina largo
MF	Male - Extended Body	Maschio - Femmina
NEED - INT	Integral Needle	Spillo Integrato
NEED - LOO	Loose Needle	Spillo Snodato
NPT	Threaded	Filettato
OS & Y	Outside Screw & Yoke	Vite Esterna
RS	Reduced Port	Passaggio Ridotto
RF SM F	Raised Faced Smooth Finish	Faccia con Rilevato Finitura Liscia
RF ST F	Raised Faced Stock Finish	Faccia con Rilevato Finit. Fonograf. o Concentr.
RJ	Ring Joint	Anello di Giunzione
SM. GR.	Small Groove	Incastro femmina stretto
SW	Socket Weld	Tasca a Saldare
SWB	Seal Welded Bonnet	Coperchio filettato con saldatura di sigillo
WB	Welded Bonnet	Coperchio Saldato
WFLG	Welded Flanges	Flange Saldate
*	Stellited	Stellitato

 J.F.E. S.P.A. JONNEY FORGE VALVE LICENSEE SEDE LEGALE Via A.Vallis, n.4 39100 Bolzano (ITALY) HEAD OFFICE - FORGED VALVE PLANT Via Rivale 704 - 24061 Albino S. Alessandro (BG) Italy Phone 035 96 9421 Fax 035 96 9422		TEST CERTIFICATE (DECLARATION OF CONFORMITY)										NUMBER 0150/04 REVISION		Page 3 of 5																																																									
CUSTOMER CUNADO INTERNACIONAL, S.A. CTRA. DE DAGANZO KM. 2.400 28806 ALCALA DE HENARES SPAIN												DE 2202																																																											
YOUR PURCHASE ORDER N. 3697 + 3779 DT.19-08-2003												PARTIAL ORDER X BALANCE ORDER		DATE 25/02/2003																																																									
REMARKS: 030408												X API 598 BS 6755		X EN 10204 3.1B																																																									
MATERIAL TESTED												CHEMICAL ANALYSIS																																																											
QTY PART N. DESCRIPTION												TENSILE YIELD N/mm2 C MN SI P RED.OF AREA % IMPACT TEST 1 JOULE 2 JOULE 3 JOULE TEMP °C TEST HARDNESS HB HB C.E.																																																											
- VISUAL DIMENSIONAL EXAMINATION HAS BEEN CARRIED OUT WITH SATISFACTORY RESULT. - TRIM MATERIAL (WEDGE-SEAT-STEM) AND BOLTING ARE ACCORDING TO THE P.O. AND MATERIAL SPECIFICATIONS. - A105 MATERIAL HAS BEEN NORMALIZED ACCORDING TO ASTM A105 SPECIFICATIONS: TEMP. 900°C AND COOLING IN STILL AIR.												C										S CR MO																																																	
												0,100 0,300 0,500										1,000 0,440																																																	
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												0,150 0,600 0,500										2,500 1,130																																																	
												515,00 310,00 20,00										30,00 156,00																																																	
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TEST RESULT hydrostatic and pneumatic test: SATISFACTORY												date										client										inspector										date										INSPECTION DEPT. B.F.E. S.P.A. VALVE LICENSEE BONNEY FORGE CUNADO INTERNACIONAL S.A. E. 2004										12/01/04									

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GENERAL SALES CONDITION

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VALIDITA' DELL'OFFERTA

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NEED - LOO	Loose Needle	Spillo Snodato
NPT	Threaded	Filettato
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RF ST. F	Raised Faced Stock Finish	Faccia con Risalto Finit. Fonograf. o Concentr.
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SM. GR.	Small Groove	Incastro femmina stretto
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SWB	Seal Welded Bonnet	Coperchio filettato con saldatura di sigillo
WB	Welded Bonnet	Coperchio Saldato
WFLG	Welded Flanges	Flange Saldate
*	Stallited	Stallitato



HEAD OFFICE
1000 BROADWAY
NEW YORK, N.Y. 10003
Tel. (212) 512-2000

YOUR PURCHASE ORDER NO.

B.F.E. S.P.A.
BONNEY FORGE
VALVE LICENSEE
BONNEY FORGED VALVE PLANT
10001 Adriano S. Alessandro (200) Italy
Tel. (02) 76000000

SEDLER LEAD
4000 N. VILLAGE, # 14
38100 BOSTON, MA 02131

DECLARATION OF C

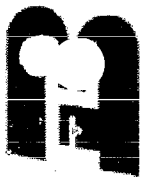
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N. 5625/03 PAGE 1 OF 5
 CUSTOMER CODE 2202
 CUNADO INTERNACIONAL, S.A.
 CTRA. DE DAGANZO KM. 2,400
 28806 ALCALA DE HENARES
 SPAIN

3697	OUR JOB NO	REMARKS:	4552830	25.02.03	☒ PARTIAL ORDER ☐ BALANCE ORDER	☒ API 508 ☐ BS 6755	☒	EN 10204 3.1 B
030408								

MATERIAL TESTED				TEST				COMPONENT HEAT CODE/MATERIAL HEAT NR./SUPPLIER	CHEMICAL ANALYSIS											
ITEM	Q.TY	PART. N.	DESCRIPTION	X	PSI		BAR		MECHANICAL PROPERTIES											
					HYDROSTATIC				TENSILE N/mm2	YIELD N/mm2	ELONGATION OF AREA %		IMPACT TEST		TEST TEMP °C	HARDNESS HB	C.E.			
					SHELL	SEATS					1 JOULE	2 JOULE	3 JOULE	HB						
130	6	186087	GATE VALVE OS&Y BB FB 9H 103A/F +NIPLES NPT 1/2" F11/CR13* 1500 LBS S422 COMPONENT KEY VAR 24004323 MAT.NO. 1047827	5625	4125	100	BODY LRC F11 CL.2 43007 BUDERUS BONNET	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520		172,00				
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
130	21	186087	GATE VALVE OS&Y BB FB 9H 103A/F +NIPLES NPT 1/2" F11/CR13* 1500 LBS S422 COMPONENT KEY VAR 24004323 MAT.NO. 1047827	5625	4125	100	BODY LRC F11 CL.2 43007 BUDERUS BONNET	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520		172,00				
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
290	6	186955	GATE VALVE OS&Y BB FB 9H 103A/F + NIPPLES NPT 1/2" F22/CR13* 1500 LBS S480 COMPONENT KEY VAR 24004433 MAT.NO. 1044150	5625	4125	100	BODY LRC F11 CL.2 43007 BUDERUS BONNET	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							LRC F11 CL.2 43007 BUDERUS	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							NIPPLE TDLZAI P22	C 0,100	MN 0,450	SI 0,380	P 0,010	S 0,005	CR 2,110	MO 0,920		172,00				
							584544 BENTELER	C 480,00	MN 330,00	SI 47,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,430 376,00	SI 0,340 26,00	P 0,011 74,60	S 0,014	CR 2,120	MO 0,910						
							5190 VALBRUNA	C 0,120 552,00	MN 0,430 376,00	SI 0,340 26,00	P 0,011 74,60	S 0,014	CR 2,120	MO 0,910		187,00				
							BONNET ZER F22	C 0,090	MN 0,460	SI 0,390	P 0,016	S 0,002	CR 2,340	MO 0,940						
							408714 VALBRUNA	C 0,100	MN 0,450	SI 0,380	P 0,010	S 0,005	CR 2,110	MO 0,920		173,30				
170	4	187674	GATE VALVE OS&Y BB FB 9H 104B/F+LV06+NIPPL NPT	5625	4125	100	BODY LRC F11 CL.2 43007 BUDERUS BONNET	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520		172,00				
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
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							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
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							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
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							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40	P 0,006 68,60	S 0,001 0,001	CR 1,360 1,360	MO 0,520 0,520						
							NIPPLE TTLBR P11	C 0,100	MN 0,470	SI 0,610	P 0,016	S 0,007	CR 1,170	MO 0,080		172,00				
							584544 BENTELER	C 480,00	MN 333,00	SI 42,00		S	CR	MO		145,00				
							BODY LRC F11 CL.2 43007 BUDERUS	C 0,120 552,00	MN 0,420 376,00	SI 0,610 27,40										

TEST RESULT	THIRD AUTHORITY	DATE	CLIENT INSPECTOR	DATE	INSPECTION DEPT.	DATE
	HYDROSTATIC AND PNEUMATIC TEST:			11.11.2008	B.F.E. S.p.a. BONNEY FORGEE VALVE LICENSEE 9A/QC Dip	08-10-03 E. AZZOLA
SATISFACTORY						



B.F.E. S.P.A.
BONNEY FORGE
VALVE LICENSEE

SEDE LEGALE
Via A. Volta, 214
38100 Bolzano (ITALY)

HEAD OFFICE FORGED VALVE PLANT
Via Torricelli 70/A - 20091 Albaredo S. Alessandro (BG) Italy
Telefono 035 441111 Fax 035 441112

YOUR PURCHASE ORDER NO.

3697

OUR JOB NO.

030408

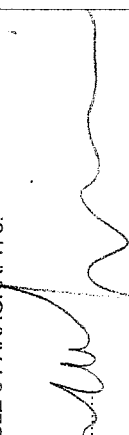
(DECLARATION OF CONFORMITY)

CUNADO INTERNACIONAL, S.A.
CTRA. DE DAGANZO KM. 2,400
28806 ALCALA DE HENARES
SPAIN

DATE 25.02.03
☒ PARTIAL ORDER
☐ BALANCE ORDER

REMARKS:

☒ API 598
☒ BS 6755
☒ EN 10204 3.1.B

MATERIAL TESTED				TEST				COMPONENT HEAT CODE/MATERIAL HEAT NR./SUPPLIER	MECHANICAL PROPERTIES										CHEMICAL ANALYSIS	
ITEM	Q.TY	PART. N.	DESCRIPTION	☒	PSI	HYDROSTATIC			BAR	TENSILE N/mm2	YIELD N/mm2	ELONGATION % OF AREA	IMPACT 1 JOULE	IMPACT 2 JOULE	TEST. TEMP °C	HARDNESS HB	HARDNESS HB	C.E.		
				SHELL	SEATS	SEATS	PNEUM.													
			APPLICABLE STDS.(TESTING) : API 598, BS 6755 , DIN 3230 & CUSTOMER SPECIFICATIONS.																	
			OTHERS APPLICATION DIRECTIVES : 93/68/EEC																	
			EC DECLARATION OF CONFORMITY																	
			B.F.E. SPA,VIA TONALE 70/A,ALBANO S.A.(BG) ITALY DECLARE THAT UNDER OUR SOLE RESPONSIBILITY THAT THE PRODUCTS DETAILED ABOVE HAS BEEN MANUFACTU- RED ACCORDING TO SOUND ENGINEERING PRACTICE IN AN ENVIRONMENT ASSESSED AND CERTIFIED TO MODULE H OF THE PRESSURE EQUIPMENT DIRECTIVE 97/23/CE, AND MEETS THE REQUIREMENTS OF THE PED ACCORDING TO ARTICLE 3 PARAGRAPH 3.																	
			SIGNED..... 																	
			PRINT NAME : M. SARTORI TITLE : GENERAL MANAGER																	
			- VISUAL DIMENSIONAL EXAMINATION HAS BEEN CARRIED OUT WITH SATISFACTORY RESULT.																	
			- TRIM MATERIAL (WEDGE-SEAT-STEM) AND BOLTING ARE ACCORDING TO THE P.O. AND MATERIAL SPECIFICA- TIONS.																	

THIRD AUTHORITY	DATE	DATE	INSPECTION DEPT.	B.F.E. S.p.A.	DATE
		25/02/03		BONNEY FORGE VALVE LICENSEE	8-10-03
				QA/QC Dip	E. AZZOLA
TEST RESULT	SATISFACTORY				
HYDROSTATIC AND PNEUMATIC TEST:					

(DECLARATION OF CONFIDENTIALITY)

STREET LIGHTS
for 'everywhere'

B.F.E. S.P.A.
BONNEY FORGE
VALVE LICENSEE

HEAD OFFICE: FORGED VALVE PLANT
Via Torino 75/A - 20121 Milano (MI) Italy
Tel. 02/581011 - Telex 310101

CUNADO INTERNACIONAL, S.A.
CTRA. DE DAGANZO KM. 2,400
28806 ALCALA DE HENARES
SPAIN

[illegible]

GENERAL SALES CONDITION

WARRANTY

All B.F.E. products are warranted to be free from manufacturing defects for a period of one (1) year from date of shipment, and any found to be defective within that period will be replaced without charge, provided (1) that the product was used as recommended and in accordance with approved installation and operating practice, (2) that its failure resulted from a manufacturing defect and not from damage due to corrosive, abrasive, or other wear normally to be expected in the services involved, (3) that the product was not modified or changed (unless written approval was given by B.F.E.) and (4) that written notice of such defect is delivered to B.F.E. during such one (1) year period. No labor cost or other expense or liability will be assumed.

PARTIAL SHIPMENT AND PAYMENTS

B.F.E. reserves the right to make partial shipment from time to time, and to tender invoices therefor which shall be due and payable as provided in said invoices. If the Purchaser becomes overdue in any such partial payment, B.F.E. shall be entitled to suspend work and/or avail itself of other legal remedies.

DELAYS

All promises of shipments from are estimated as closely as possible, and we will use our best effort to ship within the time promised but do not guarantee to do so, and assume no liability for not doing so. Materials stated to be in stock are subject to prior sale.

RETURN OF MATERIAL

No product of our manufacture may be returned without written consent. All goods returned are subject to a handling charge plus freight in both directions and charges for any required reconditioning, unless otherwise specified in writing by B.F.E.

PATENTS

The Purchaser will indemnify and hold harmless B.F.E. against and from any claims, costs (including attorneys fees) and liabilities arising out of any suit alleging infringement of any United States patent by any product supplied by B.F.E. under the contract and made in accordance with the design and/or specification furnished by the Purchaser to B.F.E.

FORCE MAJEURE

Any delays in or failure of performance of B.F.E. shall not constitute default or give rise to any claims for damages if and to the extent that such delay or failure is caused by occurrences beyond the control of B.F.E., including, but not limited to: acts of God or the public enemy, expropriation or confiscation of facilities, compliance with any order or request of any governmental authority, acts of war, rebellion or sabotage or damage resulting therefrom; embargoes or other export restrictions; fires, floods, explosions, accidents, breakdowns, riots or strikes or other concerted acts of workmen, whether direct or indirect; or any other causes whether or not of some class or kind as those specifically above named which are not within the control of B.F.E. and which, by the exercise of reasonable diligence, B.F.E. is unable to prevent or provide against.

CLAIMS AND ORDER CANCELLATIONS

Claims will be considered only if made in writing 10 days from receipt of goods. Partial or complete cancellations of order can be accepted only upon previous agreement or by written consent and, in no case later than 15 days from order date.

Any claims or disputes will be referred to the Court of Bergamo.

CONDIZIONI GENERALI DI VENDITA

VALIDITA' DELL'OFFERTA

La merce è sempre resa "Franco Fabbrica", salvo patto contrario.

CONSEGNA MATERIALI

La B.F.E. s.p.a. non assume alcuna responsabilità per ritardi nelle consegne che s'intendono sempre indicative e non vincolanti. I rischi dovuti al trasporto della merce sono a carico del destinatario anche nel caso che la spedizione sia effettuata in porto franco.

GARANZIA

La B.F.E. s.p.a. garantisce tutti i suoi prodotti da difetti di materiale e/o lavorazione nelle condizioni di esercizio, previste dalle norme per un periodo, salvo patto contrario, di un anno dalla data di spedizione.

La responsabilità della B.F.E. s.p.a. si riferisce soltanto all'eventuale sostituzione gratuita delle parti o prodotti difettosi, sempreché siano stati osservati i termini di cui sopra e l'impiego secondo quanto previsto dalle norme, comunque solo dopo la restituzione della merce difettosa.

RECLAMI E CANCELLAZIONI ORDINI

Nessun reclamo verrà preso in considerazione trascorsi dieci giorni dal ricevimento della merce. Le cancellazioni parziali o totali degli ordini, potranno essere accettate solo quando preventivamente concordate e confermate per iscritto, e comunque non oltre 15 giorni dalla data degli ordini.

Per ogni controversia Foro competente è quello di Bergamo.

FORGED VALVE

ABBREVIATIONS	DESCRIPTION	DESCRIZIONE
BB	Boiled Bonnet	Coperchio bullonato
BBRJ	Boiled Bonnet Ring Joint Type	Coperchio bullonato tipo Ring Joint
BEL	Belows Sealed	Soffietto di tenuta
BW	Butt Weld	Saldatura di testa
CRY	Cryogenic Service	Servizio Criogenico
FB	Full Port	Passaggio Pieno
FF SM. F	Flat Face Smooth Finish	Faccella Piana Finitura Liscia
FF ST. F	Flat Face Stock Finish	Faccella Piana Finitura Fonografica o Concentr.
FLG	Integral Flanges	Flange Integrali
FR	Full Penetration	Piena Penetrazione
FPWB	Welded Bonnet Full Penetration	Coperchio Saldato Piena Penetrazione
IS	Inside Screw	Vite Interna
L.G.	Large Groove	Incastro femmina largo
MF	Male - Extended Body	Maschio - Femmina
NEED - INT	Integral Needle	Spillo Integrato
NEED - LOO	Loose Needle	Spillo Snodato
NPT	Threaded	Filettato
OS & Y	Outside Screw & Yoke	Vite Esterna
RB	Reduced Port	Passaggio Ridotto
RF SM. F	Raised Faced Smooth Finish	Faccella con Rialto Finitura Liscia
RF ST. F	Raised Faced Stock Finish	Faccella con Rialto Finit. Fonograf. o Concentr.
RJ	Ring Joint	Anello di Giunzione
SM. GR.	Small Groove	Incastro femmina stretto
SW	Socket Weld	Tasca a Saldare
SWB	Seal Welded Bonnet	Coperchio filettato con saldatura di sigillo
WB	Welded Bonnet	Coperchio Saldato
WFLG	Welded Flanges	Flange Saldate
*	Stelited	Stelitato



F.E. S.P.A.
SEDE LEGALE
Via A. Volta, n°4
39100 Bolzano (ITALY)

ANNEE FORGE
VALVE LICENSEE

HEAD OFFICE FORGED VALVE PLANT
Via Poiana 704 - 24001 Albino (BG) Italy
Phone 035-564111 (16 linee r.a.)
Telex 320560022

TEST CERTIFICATE

(DECLARATION OF CONFORMITY)

4552830 SMALL VALVES CS+AS

YOUR PURCHASE ORDER N. 3697		DATE 25/02/2003		X PARTIAL ORDER BALANCE ORDER		NUMBER 7375/03		REVISION 2202							
OUR JOB N. 030408		REMARKS:		X API 598 BS 6755		CUSTOMER CUNADO INTERNACIONAL, S.A. CTRA. DE DAGANZO KM. 2.400 28806 ALCALA DE HENARES SPAIN									
MATERIAL TESTED		PSI X		TEST HYDROSTATIC SEATS 2175		BAR PNEUM SEATS 100		COMPONENT HEAT CODE MATERIAL HEAT NR SUPPLIER							
ITEM	QTY PART N. DESCRIPTION	2975	2175	100	BODY ACA A105N 74347 RIVA	TENSILE N/mm2 C 0,180 493,00	YIELD N/mm2 MN 0,890 326,00	ELONGATION % SI 0,200 38,00	RED.OF AREA % P 0,017 60,00	IMPACT TEST 1 JOULE S 0,023 133,00	2 JOULE CR 0,150 146,00	3 JOULE NI 0,080 151,00	TEMP °C MO 0,010 +20	HARDNESS HB CU 0,250 157,40	C.E. NB < 0,010 0,382
20	5/074517 GATE VALVE OS&Y BB FB H 103A/T SW 1/2" A105N/CR13 800 LBS COMPONENT KEY VAR 24003234 S350 MAT.NO.1041911	2975	2175	100	BODY AIE A105N 76364 RIVA BONNET ARC A105N 03/72503 RIVA	0,185 511,00	1,050 343,00	0,170 35,10	0,017 53,00	0,020 67,00	0,120 55,00	0,060 53,00	0,010 +20	0,190 143,00	0,405
30	40/074521 GATE VALVE OS&Y BB FB H 104A/T SW 3/4" A105N/CR13 800 LBS COMPONENT KEY VAR 24003234 S350 MAT.NO.1040461	2975	2175	100	BODY ALZ A105N 279735 RIVA BONNET AOX A105N 03/71153 RIVA	0,180 517,00	1,010 345,00	0,240 33,70	0,008 66,00	0,020 43,00	0,100 56,00	0,050 46,00	0,010 +20	0,170 145,00	0,387
50	13 091224 GATE VALVE OS&Y BB FB H 103A/T SW 1/2" A105N/CR13* 800 LBS COMPONENT KEY VAR 24003254 S306 MAT.NO.1046977	2975	2175	100	BODY APS A105N 03/71154 RIVA BONNET ARH A105N 72800 RIVA	0,185 501,00	0,970 323,00	0,200 30,20	0,015 56,10	0,020 53,00	0,100 65,00	0,060 67,00	0,250 +20	0,020 151,33	0,390
					BODY ACA A105N 74347 RIVA	0,180 493,00	1,020 320,00	0,240 33,60	0,013 57,00	0,020 52,00	0,080 39,00	0,060 36,00	0,010 +20	0,200 152,00	0,388
					BODY AIE A105N 76364 RIVA	0,185 511,00	1,050 343,00	0,170 35,10	0,017 53,00	0,020 67,00	0,120 55,00	0,060 53,00	0,010 +20	0,190 143,00	0,405
					BODY AIS A105N 77586 RIVA	0,205 500,00	1,010 313,00	0,230 40,00	0,018 59,20	0,023 58,00	0,090 60,00	0,050 68,00	0,010 +20	0,240 158,00	0,417
TEST RESULT hydrostatic and pneumatic test: SATISFACTORY		date	third	authority	client	inspector	date		INSPECTION DEPT. F.E. S.P.A. BONNEY FORGED VALVE LICENSEE GASCO DEPT. E. LAZZOLA		date		23/12/03		



F.E. S.P.A.

SEDE LEGALE
Via A. Volta, n° 4
39100 Bolzano (ITALY)

ROBNEY FORGE
VALVE LICENSEE

HEAD OFFICE - FORGED VALVE PLANT
Via A. Volta, n° 4
39100 Bolzano (ITALY)
Phone 035.364.111 (16 lines r.a.)
Telex 035.364122

TEST CERTIFICATE (DECLARATION OF CONFORMITY)

NUMBER 7375/03		REVISION		CUSTOMER CUNADO INTERNACIONAL, S.A. CTRA. DE DAGANZO KM. 2,400 28806 ALCALA DE HENARES SPAIN		2202			
YOUR PURCHASE ORDER N. 3697		DATE 25/02/2003		X PARTIAL ORDER BALANCE ORDER		X API 598 BS 6755		X EN 10204 3.1B	
OUR JOB N. 030408		REMARKS:							
MATERIAL TESTED		PSI X		TEST HYDROSTATIC SHELL		BAR PNEUM SEATS		COMPONENT HEAT CODE MATERIAL HEAT NR SUPPLIER	
ITEM	QTY PART N. DESCRIPTION	2975 2175		100					
60	36 089939 GATE VALVE OS&Y BB FB H 104/T SW 3/4" A105N/CR13* 800 LBS S306 COMPONENT KEY VAR 24003254 MAT.NO.1046974	2975 2175		100					
80	38 091225 GATE VALVE OS&Y BB FB H 105/T SW 1" A105N/CR13* 800 LBS S306 COMPONENT KAY VAR 24003254 MAT.NO.1046727	2975 2175		100					
120	2 187672 GATE VALVE OS&Y BB FB 15H 105B/BW80 BW.SCH.80 1" F11/CR13* 1500 LBS S420 COMPONENT KEY VAR 24004323 MAT.NO.1047791	5625 4125		100					
TEST RESULT hydrostatic and pneumatic test: SATISFACTORY		date		third		authority		date	
		inspector		client		INSPCTION DEPT. B.S.E.S.P.A. ROBNEY FORGE VALVE LICENSEE GAGLIARDI E. ZAZOLA		date 23/12/03	



F.E. S.P.A.

SEDE LEGALE
FABBRICAZIONE
38100 Bolzano (ITALY)

JANNEI FORGE
VALVE LICENSEE

HEAD OFFICE: FORGED VALVE PLANT
Via S. Maria 10 - 38100 Bolzano (Italy)
Phone 0471.304.111 (10 lines i.a.)
Telex 526202

TEST CERTIFICATE

(DECLARATION OF CONFORMITY)

NUMBER 7375/03		REVISION		2202	
CUSTOMER CUNADO INTERNACIONAL, S.A. CTRA. DE DAGANZO KM. 2.400 28806 ALCALA DE HENARES SPAIN					
YOUR PURCHASE ORDER N. 3697		DATE 25/02/2003		X PARTIAL ORDER BALANCE ORDER	
OUR JOB N. 030408		REMARKS:		X API 598 BS 6755	
X EN 10204.3.1B					
CHEMICAL ANALYSIS					
MATERIAL TESTED		TEST			
QTY PART N. DESCRIPTION		TENSILE YIELD ELONGATION RED.OF IMPACT TEST TEST HARDNESS C.E.			
ITEM		N/mm2 C N/mm2 % N/mm2 % N/mm2 % N/mm2 % N/mm2 % N/mm2 %			
1 1/2" A105N/CR13 800 LBS S350 COMPONENT KEY VAR 240033234 MAT.NO.1041147		C 0,185 0,970 0,180 0,012 0,020 0,100 0,050 0,010 0,210 0,020 0,002			
4 076920 GLOBE VALVE OS&Y BB RB HL 305AT SW 1" A105N/CR13/CR13* 800 LBS V305 COMPONENT KEY VAR 66013254 MAT.NO.1046744		C 500,00 354,00 25,00 43,40 36,00 35,00 40,00 +20 149,00 0,389			
320		C 0,185 1,010 0,190 0,015 0,022 0,100 0,060 0,010 0,200 0,017 0,001			
1 114899 GATE VALVE OS&Y BB FB 9H 103AT SW 1/2" SA105N/CR13* 1500 LBS S330 COMPONENT KEY VAR 24003374 MAT.NO.1041657		C 501,00 320,00 33,60 57,00 52,00 39,00 36,00 +20 152,00 0,388			
350		C 0,185 0,970 0,200 0,015 0,020 0,100 0,060 0,010 0,200 0,019 0,002			
1 076312 GLOBE VALVE OS&Y BB RB HL 305AT SW 1" A105N/CR13 800 LBS V350 COMPONENT KEY VAR 66013234 MAT.NO.1041230		C 501,00 320,00 33,60 57,00 52,00 39,00 36,00 +20 152,00 0,388			
360		C 0,180 1,010 0,240 0,008 0,020 0,100 0,050 0,010 0,170 0,018 0,387			
TEST RESULT hydrostatic and pneumatic test: SATISFACTORY		date 23/12/03			

TEST CERTIFICATE (DECLARATION OF CONFORMITY)										NUMBER 7375/03		REVISION		Page 6 of 7							
F.E. S.P.A. SEDE LEGALE 39100 Bolzano (ITALY) JUNNIE FORGE VALVE LICENSEE HEAD OFFICE-FORGED VALVE PLANT Via Torale 70/A, 13222 Hovik, S. Almarino (66) Italy Tel: +39 0872 589452 Fax: +39 0872 589452										CUSTOMER CUNADO INTERNACIONAL, S.A. CTRA. DE DAGANZO KM. 2,400 28806 ALCALA DE HENARES SPAIN										2202	
YOUR PURCHASE ORDER N. 3697										DATE 25/02/2003		☒ PARTIAL ORDER ☐ BALANCE ORDER		X API 598 BS 6755		X EN 10204 3.1B					
REMARKS: 030408										CHEMICAL ANALYSIS											
MATERIAL TESTED										MECHANICAL PROPERTIES											
QTY PART N. DESCRIPTION										TENSILE YIELD N/mm2 ELONGATION % RED OF AREA % IMPACT TEST 1 JOULE 2 JOULE 3 JOULE TEMP °C TEST HARDNESS HB HB C.E.											
- TRIM MATERIAL (DISK-SEAT-STEM) AND BOLTING ARE ACCORDING TO THE P.O. AND MATERIAL SPECIFICATIONS.																					
- A105 MATERIAL HAS BEEN NORMALIZED ACCORDING TO ASTM A105 SPECIFICATIONS: TEMP. 900°C AND COOLING IN STILL AIR.																					
- F11 MATERIAL HAS BEEN NORMALIZED TO 960°C AND TEMPERED TO MIN 677°C.																					
- F22 MATERIAL HAS BEEN NORMALIZED TO 960°C AND TEMPERED TO 700°C MIN.																					
EC DECLARATION OF CONFORMITY																					
B.F.E. SPA, VIA TONALE 70/A, ALBANO S.A. (BG) ITALY ACCORDING TO ANNEX VII OF DIRECTIVE 97/23/CE, HEREBY DECLARE THAT THE PRODUCTS DETAILED ABOVE ARE IN COMPLIANCE WITH THE DIRECTIVE 97/23/CE AND HAVE BEEN MANUFACTURED IN ACCORDANCE WITH CONFORMITY ASSESSMENT MODULE H AS APPROVED BY DET NORSKE VERITAS (COD.0434) OF VERITASVEIEN 1, 1322 HOVIK, NORWAY.																					
CATEGORY :III																					
FLUID GROUP :I																					
TEST RESULT hydrostatic and pneumatic test: SATISFACTORY										INSPECTION DEPT. B.F.E. S.P.A. BONNIE FORGE VALVE LICENSEE DEPT. 3 F. AZZOLA										date 23/12/03	

GENERAL SALES CONDITION

WARRANTY

All B.F.E. products are warranted to be free from manufacturing defects for a period of one (1) year from date of shipment, and any found to be defective within that period will be replaced without charge, provided (1) that the product was used as recommended and in accordance with approved installation and operating practice, (2) that its failure resulted from a manufacturing defect and not from damage due to corrosive, abrasive, or other wear normally to be expected in the services involved, (3) that the product was not modified or changed (unless written approval was given by B.F.E.) and (4) that written notice of such defect is delivered to B.F.E. during such one (1) year period. No labor cost or other expense or liability will be assumed.

PARTIAL SHIPMENT AND PAYMENTS

B.F.E. reserves the right to make partial shipment from time to time, and to tender invoices therefor which shall be due and payable as provided in said invoices. If the Purchaser becomes overdue in any such partial payment, B.F.E. shall be entitled to suspend work and/or avail itself of other legal remedies.

DELAYS

All promises of shipments from are estimated as closely as possible, and we will use our best effort to ship within the time promised but do not guarantee to do so, and assume no liability for not doing so. Materials stated to be in stock are subject to prior sale.

RETURN OF MATERIAL

No product of our manufacture may be returned without written consent. All goods returned are subject to a handling charge plus freight in both directions and charges for any required reconditioning, unless otherwise specified in writing by B.F.E.

PATENTS

The Purchaser will indemnify and hold harmless B.F.E. against and from any claims, costs (including attorneys' fees) and liabilities arising out of any suit alleging infringement of any United States patent by any product supplied by B.F.E. under the contract and made in accordance with the design and/or specification furnished by the Purchaser to B.F.E.

FORCE MAJEURE

Any delays in or failure of performance of B.F.E. shall not constitute default or give rise to any claims for damages if and to the extent that such delay or failure is caused by occurrences beyond the control of B.F.E., including, but not limited to: acts of God or the public enemy, expropriation or confiscation of facilities, compliance with any order or request of any governmental authority, acts of war, rebellion or sabotage or damage resulting therefrom; embargoes or other export restrictions, fires, floods, explosions, accidents, breakdowns, riots or strikes or other concerted acts of workmen, whether direct or indirect, or any other causes whether or not of same class or kind as those specifically above named which are not within the control of B.F.E. and which, by the exercise of reasonable diligence, B.F.E. is unable to prevent or provide against.

CLAIMS AND ORDER CANCELLATIONS

Claims will be considered only if made in writing 10 days from receipt of goods. Partial or complete cancellations of order can be accepted only upon previous agreement or by written consent and, in no case later than 15 days from order date.

Any claims or disputes will be referred to the Court of Bergamo.

CONDIZIONI GENERALI DI VENDITA

VALIDITA' DELL'OFFERTA

La merce è sempre resa "Franco Fabbrica", salvo patto contrario.

CONSEGNA MATERIALI

La B.F.E. s.p.a. non assume alcuna responsabilità per ritardi nelle consegne che s'intendono sempre indicative e non vincolanti. I rischi dovuti al trasporto della merce sono a carico del destinatario anche nel caso che la spedizione sia effettuata in porto franco.

GARANZIA

La B.F.E. s.p.a. garantisce tutti i suoi prodotti da difetti di materiale e/o lavorazione nelle condizioni di esercizio, previste dalle norme per un periodo, salvo patto contrario, di un anno dalla data di spedizione. Le responsabilità della B.F.E. s.p.a. si riferiscono soltanto all'eventuale sostituzione gratuita delle parti o prodotti difettosi, sempreché siano stati osservati i termini di cui sopra e l'impiego secondo quanto previsto dalle norme, comunque solo dopo la restituzione della merce difettosa.

RECLAMI E CANCELLAZIONI ORDINI

Nessun reclamo verrà preso in considerazione trascorsi dieci giorni dal ricevimento della merce. Le cancellazioni parziali o totali degli ordini, potranno essere accettate solo quando preventivamente concordate e confermate per iscritto, e comunque non oltre 15 giorni dalla data degli ordini.

Per ogni controversia Foro competente è quello di Bergamo.

FORGED VALVE

ABBREVIATIONS	DESCRIPTION	DESCRIZIONE
BB BBRJ BEL BW	Boiled Bonnet Boiled Bonnet Ring Joint Type Bellows Sealed Butt Weld	Coperchio bullonato Coperchio bullonato tipo Ring Joint Soffietto di tenuta Saldatura di testa
CRY	Cryogenic Service	Servizio Criogenico
FB FF SM. F FF ST. F FLG FP FPWB	Full Port Flat Face Smooth Finish Flat Face Stock Finish Integral Flanges Full Penetration Welded Bonnet Full Penetration	Passaggio Pieno Faccia Piana Finitura Liscia Faccia Piana Finitura Fonografica o Concentr. Flange Integrali Piena Penetrazione Coperchio Saldato Piena Penetrazione
IS	Inside Screw	Vite Interna
L.G.	Large Groove	Incastro femmina largo
MF	Male - Extended Body	Maschio - Femmina
NEED - INT NEED - LOO NPT	Integral Needle Loose Needle Threaded	Spillo Integrale Spillo Snodato Filettato
OS & Y	Outside Screw & Yoke	Vite Esterna
RB RF SM. F RF ST. F RJ	Reduced Port Raised Faced Smooth Finish Raised Faced Stock Finish Ring Joint	Passaggio Ridotto Faccia con Rialzo Finitura Liscia Faccia con Rialzo Finit. Fonograf. o Concentr. Anello di Giunzione
SM. GR. SW SWB	Small Groove Socket Weld Seal Welded Bonnet	Incastro femmina stretto Tasca a Saldatura Coperchio filettato con saldatura di sigillo
WB WFLG	Welded Bonnet Welded Flanges	Coperchio Saldato Flange Saldate
*	Stallited	Stallitato