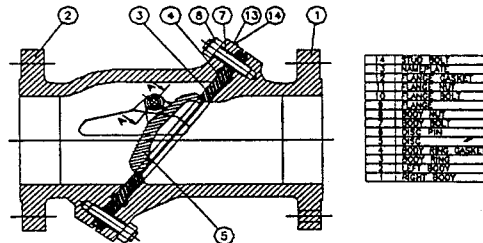


Instructions Manual - Tilting Disc Check Valve

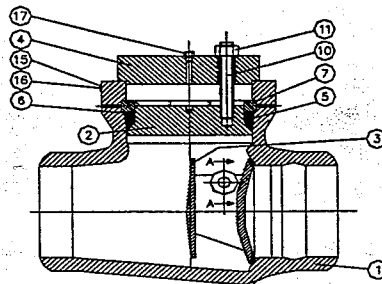
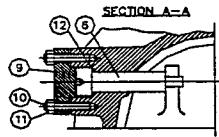
TABLE OF CONTENTS

		Page
1	SWING CHECK VALVE DRAWINGS 1.1.-A) Tilting Disc bolted-bonnet check valve 1.1.-A) Tilting Disc pressure-seal check valve	3
2	INTRODUCTION 2.1.- General Notes	4
3	SERVICE REQUERIMENT AND USER INDICATIONS 2.1.- Service requirements 2.2.- User indications	5 5
4	HANDLING AND STORAGE 4.1.- Handling 4.2.- Storage before installation	6 7
5	INSTALLATION 5.1.- Checking before installation 5.2.- Ends connections 5.3.- Butt welding connections 5.4.- Considerations after installation	8 9 9 9
6	MAINTENANCE	10
7	RECOMMENDED SPARE PARTS	10

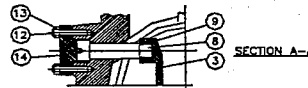
1.1 A) TILTING DISC BOLTED-BONNET CHECK VALVE



1	BODY
2	BONNET
3	DISC
4	DISC PIN
5	DISC SPRING
6	DISC SEAL
7	DISC SEAL RING
8	DISC SEAL RING
9	DISC SEAL RING
10	DISC SEAL RING
11	DISC SEAL RING
12	DISC SEAL RING
13	DISC SEAL RING
14	DISC SEAL RING
15	DISC SEAL RING
16	DISC SEAL RING
17	DISC SEAL RING



1	BODY
2	DISC
3	DISC PIN
4	DISC SEAL
5	DISC SEAL RING
6	DISC SEAL RING
7	DISC SEAL RING
8	DISC SEAL RING
9	DISC SEAL RING
10	DISC SEAL RING
11	DISC SEAL RING
12	DISC SEAL RING
13	DISC SEAL RING
14	DISC SEAL RING
15	DISC SEAL RING
16	DISC SEAL RING
17	DISC SEAL RING



1.1 B) TILTING DISC PRESSURE-SEAL CHECK VALVE

2.- INTRODUCTION

2.1.- GENERAL NOTES

This Instructions Manual has been prepared by the Engineering Department of *Lázaro Ituarte Internacional, S.A* in order to give to the user the storage, maintenance, handling and installation instructions for the supplied valves .

In case the user may require any scope of manipulation in the valve, it is required to contact firstly and beforehand the manufacturer in order to avoid defects resulting from wrong manipulation of the valve.

This instructions manual describes the most suitable procedures for a correct handling, installation and maintenance for the valves manufactured by Lazaro Ituarte. These procedures must be followed step by step and thoughtfully to prevent damage caused by any misuse or manipulation.

The valves as all the equipment subject to pressure can be dangerous if not correctly handled.

Do not dismantle any valve device unless prior approval from the manufacturer.

3. - SERVICE REQUIREMENT AND USE

3.1.- SERVICE REQUIREMENT

Check valves are used as unidirectional valves that are opened by the flow in one direction and will automatically stop flow in the opposite direction when the fluid in the line stops or reserves.

3.2.- USER INDICATIONS

- The user will have to select the adequate material to avoid corrosion risks.
- The user will have to select the valve's "class" according to pressure and temperature data in accordance to standards (ASME B16.34 or any applicable standard) in order not to produce efforts above the acceptable limits.
- The user will have to select between standard or special class (according to ASME B 16.34 standard) in order to avoid efforts above the acceptable limits.
- When the valve works at a temperature higher than 454°C or lower than -24°C, the user will have to select the adequate material for the bolting.
- The valve should not be subject to pressures and temperatures higher than those indicated by standards (ASME B16.34 or any applicable standard).
- The Cv value of the valve is given with the valve completely open. In the case of check valves, due that the fluid open the disc, it's recommended the minimum speed of the fluid $v \geq 80\sqrt{v_{esp}}$, with v_{esp} = specific volume of the fluid (pie³/lb) and "v" in pie/s.
- The values recommended for the fluid speed are: $80\sqrt{v_{esp}} \leq v < 240\sqrt{v_{esp}}$, with "v" in pie/s.
- The swing check valves operate in better conditions when the fluid is stable, the fluid open the disc and does not cause oscillations in the disc. That oscillations could origin erosions in the hinge and the hinge pin.
- After any element that can origin turbulences in the fluid, for example the exit of a pump, it's required an straight length of piping before the fluid come in to the valve. This straight length of piping might be between 4 or 5 times larger the diameter of the piping.

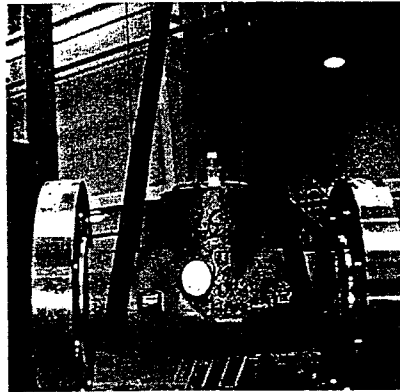
4. HANDLING AND STORAGE

Unless otherwise specified and agreed the valve is packed in closed position in standard pallets.

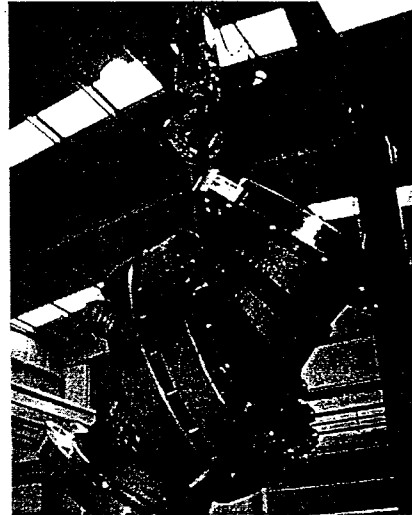
4.1.- HANDLING

When the valve is going to be handled with lifting lugs , the two pictures shown the correct handling.

TILTING DISC PRESSURE-SEAL CHECK VALVE



TILTING DISC BOLTED BONNET CHECK VALVE



In order to avoid damage in any part of the valve, we recommend the use of a polyester lifting lug . Using a steel lifting lug, you must especially pay attention that steel in contact with the important parts of the valves.

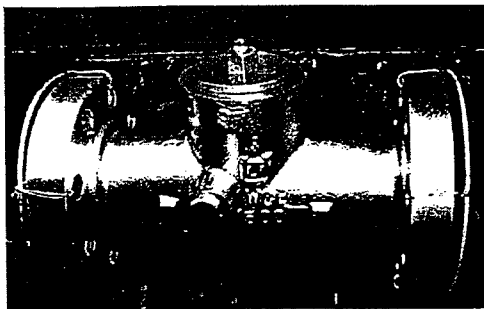
The choice of the lifting lug must be adequate with the weight of the valve.

For stainless steel valves never handle, brush or manipulate with material other than stainless steel.
The use of dissolvent halogen ad is not permitted .

4.2.- STORAGE BEFORE INSTALLATION

Both ends calked with plastic or wood protections attached to the valve's body, these protections must be only withdrawn at the time of the installation.

TILTING DISC PRESSURE-SEAL CHECK VALVE



TILTING DISC BOLTED BONNET CHECK VALVE



When the valve is going to be stored during a long time, it's recommendable the packing of the valves in cases protected by waterproof and introduce in the same bags non-humidity.

5. INSTALLATION

A wrong valve installation can bring serious consequences, a bad handling can require expensive services to repair it. When receiving the valve, check the state of the packing in order to note possible external damages which will could have damage the valve.

5.1.- CHEKING BEFORE INSTALLATION

- Check on the valve's plate: size, class and trim and make sure that those are adequate for the installation.
- All the precautions necessary must be taken to avoid the introduction of external elements into the valve which can caused serious damage on the seat surface before and after installation.
- The end's protections must be withdrawn in order to clean the close surface by fluxing. At this time the wheel should not be operated.
- It's very important to clean the piping before the installation: small pieces of metal, deposits of welding in the piping can produce a damage on the seat surface of the valve.
- When the valve works with high or low temperature, the valve should not be manipulated before it would be technically equilibrated it could create a loss of seal and in case of galling on stem and the seats.
- It must be remembered that during the installation the thermal stress piping and the fluid's weight produce considerable mechanics stress to the valve. Therefore, it can originate distortions in the body of the valve causing backlash in the seats and consequently the leaks.
- During the procedure of valve's ends welding to the pipe take attention that metal does not fall on the seat surface. It is also necessary to take into account the high temperature which can deform the seat of the valve.

Once checking made of all those different points, the valve is ready to being installed.

5.2.- ENDS CONNECTIONS

- For unidirectional gate valves, make sure the flow direction according to the valve design.
- The valve's ends will be aligned parallel to the ends of the piping to avoid unreasonable stress.
- Once the valve is placed in the piping, you will proceed with a partial tightening of all bolting, per pair opposed diametrically around the support. You will proceed of the same manner for the total tightening.
- The final tightening will be the corresponding to the size and material of the bolting.

5.3.- BUTT WELDING CONECTIONS

- For the simple circuit valve, make sure the flow direction according to the valve design.
- The ends of the valve will be aligned parallel to the ends of piping to avoid efforts.
- When it has been produced changes material structure and thermal stress in the body of the valve during the ends welding process, it will be done a post weld heat treatment.

5.4.- CONSIDERATIONS AFTER INSTALLATION

- Once the valve is installed, the seat surfaces are still vulnerable to foreign particles like sands or deposit of welding in the system of piping. Therefore it is recommended to carry out cleaning of the system with all the valves open before the plant functions.
- When the valve is installed in high temperature systems, it is advised to verify the closing of nuts after a short initial operate period.

6. MAINTENANCE

By programming a periodic maintenance of the valve, potential problems it can be detected and therefore it is possible to extend the life of the valve. The periodic maintenance program must be prepared by the engineering department. The frequency of these revisions must be based on the user's experience who installs the equipment. Lazaro Ituarte International recommends the revision of the following parts:

BOLTING:

The systems of piping are subject to certain vibrations which can loosen and disassembled the bolting, therefore, all bolting will have to be checked and inspected regularly.

7. RECOMMENDED SPARE PARTS

The gaskets are the recommended spare parts by Lázaro Ituarte Internacional, S.A.

When ordering spares or requesting any information about the swing check valve ensure that the following information is quoted:

- type, size and rating swing check valve
- valve serial number

Above information is stamped on valve nameplate.

In the case of tilting disc bolted bonnet check valve, it's recommended valve with flange ends to proceed with more facility to the change of gasket.