

VECTORTM

VELOCITY CONTROL TECHNOLOGY

MULTI-HOLE CAGE GUIDED CONTROL VALVES

550G SERIES

KOSO

KOSO Control Valves and Instrumentation Systems

As a leader in industrial control valve manufacturing with strong research and development and engineering capabilities, KOSO has been meeting exacting customer requirements for more than thirty years. Offering a wide range of product lines, KOSO is committed to providing high quality reliable control valves, actuation, instrumentation and factory automation systems produced in compliance with ISO 9001 standards.

If you have questions about the technical data contained in this catalog or require additional materials, please contact the KOSO sales representative nearest you.



550G Multi-hole Cage Guided Control Valves

GENERAL

This Series provides control valves that meet low noise and anti-cavitation requirements by incorporating a multi-hole type cages, instead of the standard cage, in the 501G Series cage guided control valves. All the parts except the multi-hole cage are interchangeable with the parts of the 501G Series accordingly. For those severe fluid conditions that cannot be covered by this Series, please select KOSO multi-stage type control valves.

STANDARD SPECIFICATIONS

BODY

Type	Pressure balanced plug type
Body size	1"~18" (25~450A)
Plug form	Pressure balanced plug
Characteristics	Linear
Trim materials Trim treatment	See Fig. 1 for hardening treatment and operating pressure-temperature.
Body rating	JIS 10K, 20K, 30K, 40K ANSI Class 150, 300, 600 (Max. Rating Class 2500)
Body connections	Flanged (RF, RTJ), Weld ends (SW : under 2", BW : over 3")
Face to Face dimension	See pages 14-25
Body & Bonnet Material	SCPH2/WCB, SCPH21/WC6, SCPH61/C5, SCPL1/LCB, SCS13A/CF8, SCS14A/CF8M, and other alloy steels. As to the operating pressure-temperature limitation for each material, see Tables 1 and 2.
Bonnet type	Standard type : -5~+230°C Fin-Extension type : -45~-5°C -45~under -5°C or over +230°C Long-Extension type : -196~-45°C Note : The allowable operating pressure-temperature limitation for each material.
Packing	Teflon V-ring, Teflon-Asbestos, Grafoil, etc. See Figure 3 for selection.
Gasket	Spiral wound metal, with Grafoil or Teflon filler. See Figure 4 for selection.
Painting color	Munsell N-6 (Epoxy resin group) is standard. In the case of stainless steel body, no painting is standard.

ACTUATOR

Type	Diaphragm type	Solid State Electronic type		Pneumatic Cylinder type
	5200LA	3500LB	3600LA	6300LA
Specification	Multi-spring type	DC Motor resolution : 0.3%	AC Motor resolution : 0.4%	Double acting type
Purpose	Modulation	Modulation		Modulation
Air supply or Power supply	Air supply (Spring range) 140 (20~100) kPa[gauge] 300 (80~200) kPa[gauge] 340 (80~200) kPa[gauge] 340 (120~300) kPa[gauge]	Power supply : AC100V 50/60 Hz Input signal : 4~20 mA DC		Air supply : 400~500 kPa [gauge]
Connection	Air piping : See pages 14-21	Wiring : See pages 22-23		Air piping : See pages 24-25
Direct action	Air to valve shut	Signal increase to valve shut		Valve open or shut by air or electric signal.
Reverse action	Air to valve open	Signal increase to valve open		
Hysteresis	≤ 1% of FS with positioner	≤ 0.5% of FS	≤ 0.8% of FS	≤ 1.5% of FS with positioner
Linearity	≤ ± 2% of FS with positioner	≤ ± 1% of FS	≤ ± 1% of FS	≤ ± 2% of FS with positioner
Ambient Temp.	-10~+70°C	-10~+55°C		-20~+60°C
Painting	Munsell : N-6	Metallic blue		Munsell : N-6
Option	E/P•P/P-Positioner, Air-set, Solenoid valve, Limit switch, Speed controller, Lock valve, Lock-up valve, Manual handle, etc	Resolution : 0.1%, Split range, Position transmitter	Overload unit	E/P•P/P-Positioner, Air-set, Solenoid valve, Limit switch, Speed controller, Lock valve, Lock-up valve, Manual handle, etc
		Space heater, Junction box, Manual handle, etc		

PERFORMANCE

Rated Cv	See Table 3.
Flow characteristics	Linear
Rangeability	20 : 1 ~ 50 : 1
Seat Leakage	See Table 1. Option : ANSI CLASS V
Allowable pressure drops	See Table 4.

OPTIONAL SPECIAL SPECIFICATIONS (additional cost is required)

Special testing for Body	Material certificate, Liquid penetrant testing, Radiographic testing, Flow characteristic testing, Low temperature testing, Stem testing.
Special cleaning for Body	Oxygen clean, Oil-free, Water-free.
Special specification for Body and Actuator	Sand and Dust proof, Salty environment proof, Cold area proof, Tropical area proof, Not using copper alloy, Special piping and fitting, Vacuum service proof, SUS bolt and nut for exposed parts, Non-standard painting.
Authorization	Japanese government authorization for high pressure gas.

Table 1 BODY/TRIM STANDARD MATERIAL COMBINATION, OPERATING TEMPERATURE AND SEAT LEAKAGE.

- ① Trim material/treatment vs operating temperature-pressure range : See Fig. 1
 ② When ANSI Class V for seat leakage is required, please consult with the factory

Table 1-1 BODY MATERIAL : CARBON STEEL

Body material		SCPH2/A216-WCB, SCPH21/A217-WC6, SCPH61/A217-C5, SCPL1/A352-LCB			
Cage	Material	SUS410	SUS410	SUS410	INCONEL
	Treatment	Heat treatment	Heat treatment	Heat treatment	Heat treatment
Plug	Material	SUS410	SUS410	SUS410	SFVA F11A/A182-F11
	Treatment	Heat treatment	Heat treatment	Heat treatment	Stellite full surface
Seat ring	Material	SUS316	SUS410	SUS410	SFVA F11A/A182-F11
	Treatment	Reinforced Teflon	Heat treatment	Heat treatment	Stellite seat
Balance seal	Material	Reinforced Teflon	Reinforced Teflon	Grafoil	Grafoil
Back ring	Material	SUS316	SUS316	—	—
Seat leakage	ANSI	Class VI	Class IV	Class IV	Class IV
	Rated Cv×	bubble-tight	0.01%	0.01%	0.01%
Operating temperature	SCPH2 /WCB Body SCPH21/WC6 Body SCPH61/C5 Body	-5~+200°C	-5~+230°C	-5~+425°C	-5~+538°C
	SCPL1/LCB Body	-45~+200°C	-45~+230°C	-45~+350°C	-45~+350°C

Table 1-2 BODY MATERIAL : SCS13A/A351-CF8

Body material		SCS13A/A351-CF8			
Cage	Material	SUS316	SUS316	INCONEL	SUS316
	Treatment	—	—	Heat treatment	—
Plug	Material	SUS316	SUS316	SUS630	SUS316
	Treatment	Hard Chrome plated surface	Hard Chrom plated surface + Stellite seat	Heat treatment	Stellite full surface
Seat ring	Material	SUS316	SUS316	SUS316	SUS316
	Treatment	Reinforced Teflon	Stellite seat	Stellite seat	Stellite full surface
Balance seal	Material	Reinforced Teflon	Reinforced Teflon ^①	Grafoil	Grafoil
Back ring	Material	SUS316	SUS316	—	—
Seat leakage	ANSI	Class VI	Class IV	Class IV	Class IV
	Rated Cv×	bubble-tight	0.01%	0.01%	0.01%
Operating Temp.		-75~+200°C	-196~+230°C	-45~+300°C	-196~+538°C

*① When the fluid temperature is below -75°C, the materials for the balance seal and the back ring will be Fluoroloy G and Elgiloy, respectively.

Table 1-3 BODY MATERIAL : SCS14A/A351-CF8M

Body material		SCS14A/A351-CF8M			
Cage	Material	SUS316	SUS316	SUS316	SUS316
Plug	Material	SUS316	SUS316	SUS316	SUS316
	Treatment	Hard Chrome plated surface	Hard Chrom plated surface + Stellite seat	Hard Chrom plated surface + Stellite seat	Stellite full surface
Seat ring	Material	SUS316	SUS316	SUS316	SUS316
	Treatment	Reinforced Teflon	Stellite seat	Stellite seat	Stellite full surface
Balance seal	Material	Reinforced Teflon	Reinforced Teflon ^①	Grafoil	Grafoil
Back ring	Material	SUS316	SUS316	—	—
Seat leakage	ANSI	Class VI	Class IV	Class IV	Class IV
	Rated Cv ×	bubble-tight	0.01%	0.01%	0.01%
Operating Temp.		-75~+200°C	-196~+230°C	-196~+538°C	-196~+538°C

*① When the fluid temperature is below -75°C, the materials for the balance seal and the back ring will be Fluoroloy G and Elgiloy, respectively.

Table 2 BODY MATERIAL/OPERATING PRESSURE-TEMPERATURE RATING

Table 2-1 ANSI

UNIT : Mpa

°C	150 #						300 #						600 #					
	SCPL1 LCB	SCPH2 WCB	SCPH21 WC6	SCPH61 C5	SCS13A CF8	SCS14A CF8M	SCPL1 LCB	SCPH2 WCB	SCPH21 WC6	SCPH61 C5	SCS13A CF8	SCS14A CF8M	SCPL1 LCB	SCPH2 WCB	SCPH21 WC6	SCPH61 C5	SCS13A CF8	SCS14A CF8M
-196~38	—	—	—	—	1.90	1.90	—	—	—	—	4.95	4.95	—	—	—	—	9.91	9.92
-45~38	1.84	—	—	—	1.90	1.90	4.78	—	—	—	4.95	4.95	9.57	—	—	—	9.91	9.92
-5~38	1.84	1.96	1.99	1.99	1.90	1.90	4.78	5.10	5.16	5.16	4.95	4.95	9.57	10.20	10.32	10.32	9.91	9.92
50	1.81	1.92	1.92	1.92	1.84	1.84	4.72	5.00	5.10	5.16	4.77	4.80	9.46	10.01	10.22	10.32	9.56	9.62
100	1.72	1.76	1.76	1.76	1.56	1.61	4.51	4.63	4.88	5.14	4.08	4.21	9.02	9.27	9.74	10.29	8.17	8.43
150	1.57	1.57	1.57	1.57	1.39	1.47	4.40	4.51	4.63	5.01	3.62	3.85	8.78	9.04	9.26	10.03	7.26	7.69
200	1.40	1.40	1.40	1.40	1.25	1.37	4.26	4.38	4.54	4.88	3.27	3.56	8.54	8.75	9.09	9.75	6.54	7.12
250	1.20	1.20	1.20	1.20	1.16	1.20	4.05	4.16	4.44	4.62	3.04	3.34	8.11	8.33	8.88	9.26	6.10	6.67
300	1.01	1.01	1.01	1.01	1.01	1.01	3.76	3.87	4.23	4.23	2.91	3.15	7.54	7.74	8.48	8.48	5.80	6.32
350	0.84	0.84	0.84	0.84	0.84	0.84	3.59	3.69	4.01	4.01	2.81	3.03	7.18	7.38	8.04	8.04	5.60	6.07
375		0.73	0.73	0.73	0.73	0.73		3.64	3.88	3.88	2.77	2.96		7.28	7.75	7.75	5.54	5.93
400		0.64	0.64	0.64	0.64	0.64		3.44	3.65	3.65	2.74	2.91		6.89	7.31	7.31	5.48	5.81
425		0.55	0.55	0.55	0.55	0.55		2.88	3.50	3.44	2.71	2.87		5.74	7.01	6.91	5.42	5.72
450		0.47	0.47	0.47	0.47	0.47		1.99	3.38	3.08	2.68	2.81		4.00	6.75	6.17	5.37	5.61
475		0.37	0.37	0.37	0.37	0.37		1.35	3.16	2.58	2.65	2.73		2.70	6.32	5.17	5.30	5.46
500		0.28	0.28	0.28	0.28	0.28		0.88	2.77	2.02	2.60	2.67		1.75	5.55	4.04	5.20	5.37
525		0.18	0.18	0.18	0.18	0.18		0.51	2.02	1.53	2.19	2.57		1.03	4.04	3.07	4.77	5.15
538		0.13	0.15	0.15	0.15	0.15		0.34	1.63	1.34	2.18	2.53		0.72	3.26	2.69	4.55	5.06

Table 2-2 JIS

UNIT : Mpa

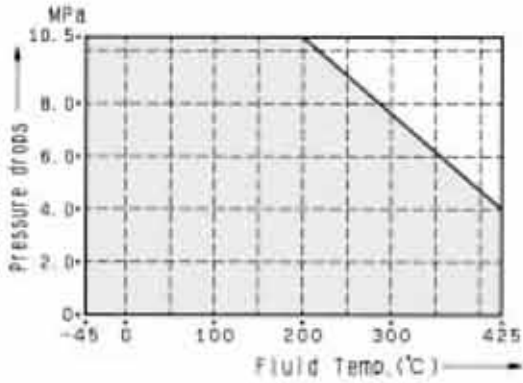
°C	10K	20K	30K		JIS40K	
	SCPH2	SCPH2	SCPH2	SCPH21	SCPH2	SCPH21
-5~120	1.37	3.33	4.99	4.99	6.66	6.66
~220	1.17	3.03	4.50	4.50	6.07	6.07
~300	0.98	2.84	4.21	4.21	5.58	5.58
~350		2.54	3.82	3.82	5.09	5.09
~400		2.25	3.33	3.72	4.50	4.99
~425		1.96	2.94	3.52	3.92	4.70
~450						4.41
~475						4.11
~490						3.92
~500						3.72
~510						3.52

Fig. 1 OPERATING TEMPERATURE AND PRESSURE DROPS FOR TRIM MATERIAL COMBINATIONS

Heat treatment
Hard chrome plated

Fig. 1-1

Cage	SUS410 HT
Plug	SUS410 HT
Seat ring	SUS410 HT



Stellite full surface
Stellite seat

Fig. 1-2

Cage	INCONEL HT
Plug	A182-F11 SF
Seat ring	A182-F11 SF

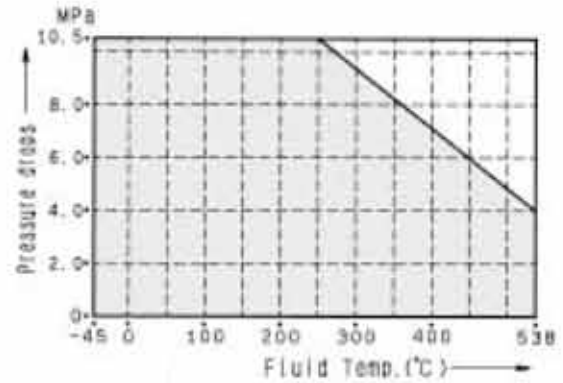


Fig. 1-3

Cage	INCONEL HT
Plug	SUS630 HT
Seat ring	SUS316 SS

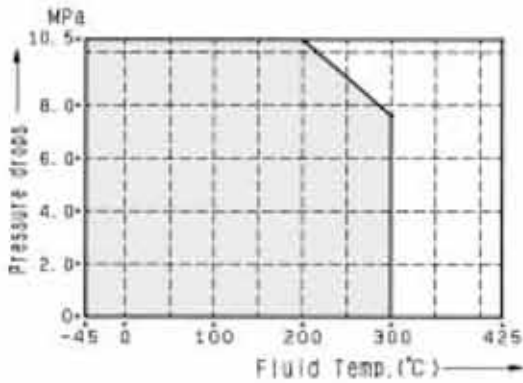


Fig. 1-4

Cage	SUS316	SUS316
Plug	SUS316 SF	SUS316 Hcr+SS
Seat ring	SUS316 SF	SUS316 SS

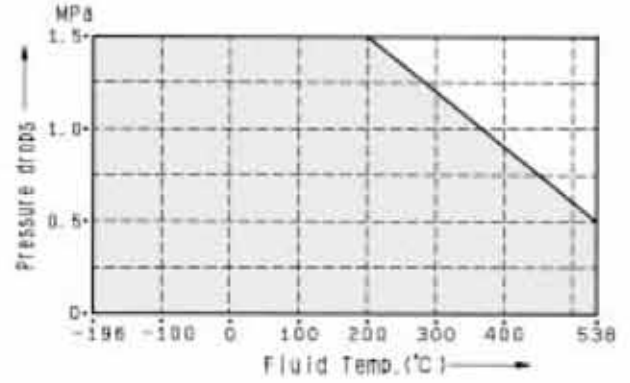


Fig. 1-5

Cage	SUS410	SUS316
Plug	SUS410	SUS316 Hcr
Seat ring	Reinforced Teflon	

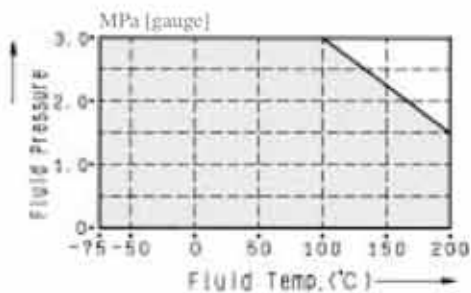


Fig. 2 BALANCE SEAL PRESSURE-TEMPERATURE RATINGS

Fig. 2-1 REINFORCED TEFLON/SUS316

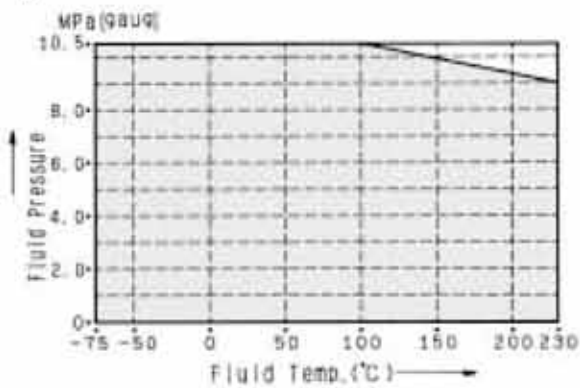


Fig. 2-2 GRAFOIL

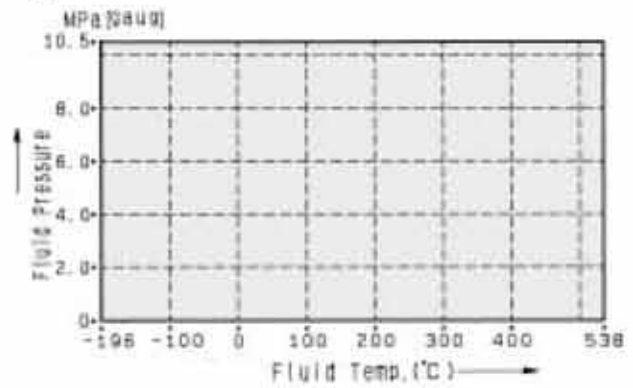


Fig. 2-3 FLUOROLOY G/ELGILOY

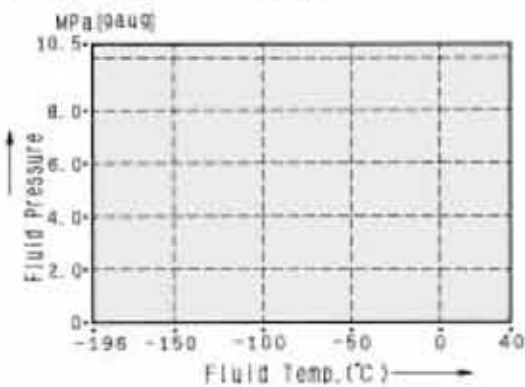


Fig. 3 GLAND PACKING PRESSURE-TEMPERATURE RATINGS

Fig. 3-1 REINFORCED TEFLON V-RING

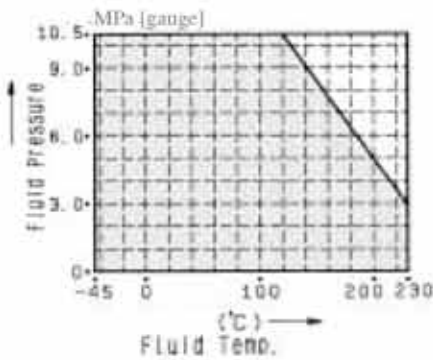


Fig. 3-2 TEFLON ASBESTOS

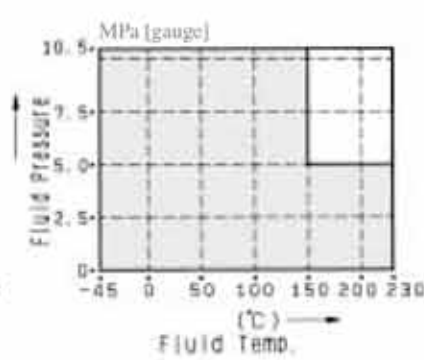


Fig. 3-3 GRAFOIL

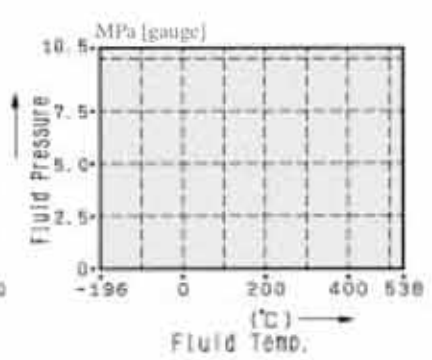


Fig. 4 GASKET PRESSURE-TEMPERATURE RATINGS

Fig. 4-1 GRAFOIL/SUS316

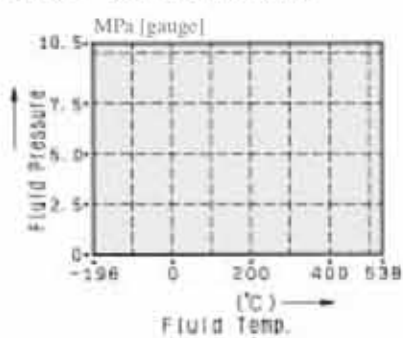


Fig. 4-2 TEFLON/SUS316

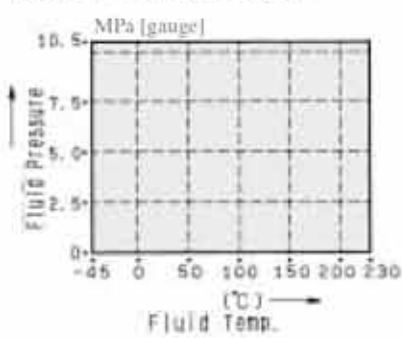


Table 3 Cv VALUE AND STROKE

Valve size inch (mm)	Plug size inch (mm)	Rated Cv	Stroke mm	Valve size inch (mm)	Plug size inch (mm)	Rated Cv	Stroke mm
1 (25)	5/8	6.3	20	8 (200)	6 (150)	405	60
	1 (25)	14	20		8 (200)	690	80
1 1/2 (40)	1 (25)	17	20	10 (250)	8 (200)	700	80
	1 1/2 (40)	34	25		10 (250)	910	90
2 (50)	1 1/2 (40)	43	25	12 (300)	10 (250)	930	90
	2 (50)	54	30		12 (300)	1230	100
3 (80)	2 (50)	69	30	14 (350)	12 (300)	1270	100
	3 (80)	120	40		14 (350)	1560	130
4 (100)	3 (80)	130	40	16 (400)	14 (350)	1630	130
	4 (100)	200	50		16 (400)	1890	150
6 (150)	4 (100)	230	50	18 (450)	16 (400)	1890	150
	6 (150)	390	60		18 (450)	2220	150

Fig. 5 BODY SECTION VIEW

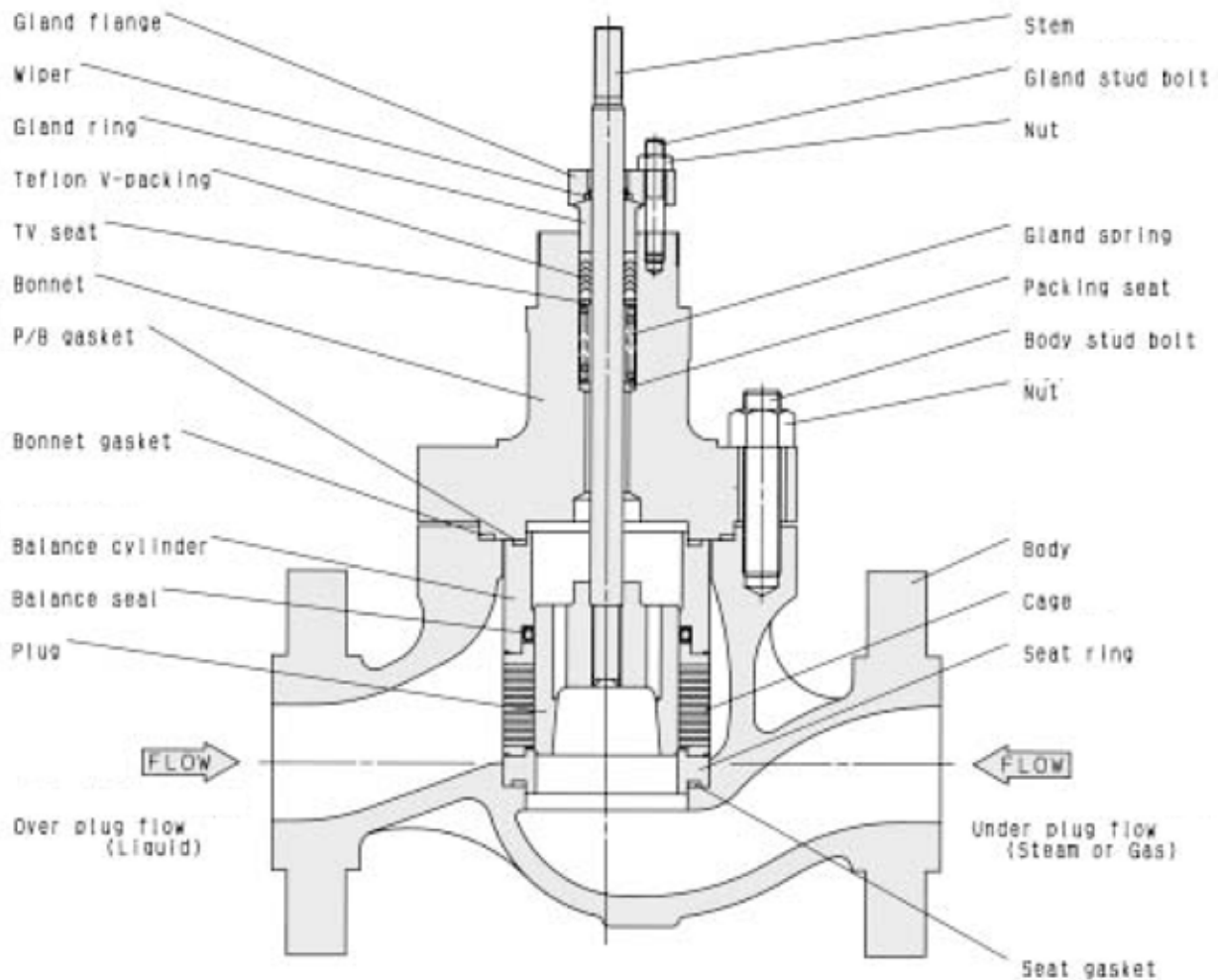


Table 4 ALLOWABLE PRESSURE DROPS (UNIT : MPa)

See pages 12~19 Valve size-Actuator size combinations.

Direct action (Air to valve shut)

Reverse action (Air to valve open)

Table 4-1 DIAPHRAGM ACTUATOR (5200LA)/PACKING : REINFORCED TEFLON V-RING, TEFLON-TFE

Actuator size	Air supply (off balance) kPa[gauge]	Spring range kPa[gauge]	Seat ring	Balance seal : Reinforced Teflon/SUS316											
				Plug size (inch)											
				⅜	1	1½	2	3	4	6	8	10	12		
218	140(20)	DA & RA 20~100	Metal Seat	0.36											
			Soft Seat	0.36											
	300(80)	DA & RA 80~200	Metal Seat	6.95	6.66										
			Soft Seat	3.0	3.0										
	340(120)	DA : 80~200 RA : 120~300	Metal Seat	9.89	9.89										
			Soft Seat	3.0	3.0										
270	140(20)	DA & RA 20~100	Metal Seat	2.05	0.57										
			Soft Seat	2.05	0.57										
	300(80)	DA & RA 80~200	Metal Seat	9.89	9.89	8.82	6.27								
			Soft Seat	3.0	3.0	3.0	3.0								
	340(120)	DA : 80~200 RA : 120~300	Metal Seat	9.89	9.89	9.89	9.89								
			Soft Seat	3.0	3.0	3.0	3.0								
350	140(20)	DA & RA 20~100	Metal Seat	4.99	4.6	1.17	—								
			Soft Seat	3.0	3.0	1.17	—								
	300(80)	DA & RA 80~200	Metal Seat	9.89	9.89	9.89	9.89								
			Soft Seat	3.0	3.0	3.0	3.0								
450	140(20)	DA & RA 20~100	Metal Seat			5.39	3.52								
			Soft Seat			3.0	3.0								
	300(80)	DA & RA 80~200	Metal Seat			9.89	9.89	9.89	9.89	7.64	5.0				
			Soft Seat			3.0	3.0	3.0	3.0	3.0	3.0				
650	300(80)	DA & RA 80~200	Metal Seat					9.89	9.89	9.89	9.89	9.89	9.89	9.62	
			Soft Seat					3.0	3.0	3.0	3.0	3.0	3.0	3.0	

Table 4-2 DIAPHRAGM ACTUATOR (5200LA)/PACKING : GRAFOIL

Actuator size	Air supply (off balance) kPa[gauge]	Spring range kPa[gauge]	Seat ring	Balance seal : GRAFOIL											
				Plug size (inch)											
				⅜	1	1½	2	3	4	6	8	10	12		
270	140(20)	DA & RA 20~100	Metal Seat	—											
			Soft Seat	—											
	300(80)	DA & RA 80~200	Metal Seat	8.33											
			Soft Seat	3.0											
	340(120)	DA : 80~200 RA : 120~300	Metal Seat	8.33											
			Soft Seat	3.0											
350	140(20)	DA & RA 20~100	Metal Seat	—											
			Soft Seat	—											
	300(80)	DA & RA 80~200	Metal Seat	8.33	8.33	8.33	8.33								
			Soft Seat	3.0	3.0	3.0	3.0								
450	140(20)	DA & RA 20~100	Metal Seat			—	—								
			Soft Seat			—	—								
	300(80)	DA & RA 80~200	Metal Seat			8.33	8.33	8.33	7.85						
			Soft Seat			3.0	3.0	3.0	3.0						
650	300(80)	DA & RA 80~200	Metal Seat					8.33	8.33	8.33	8.33	5.15	—		
			Soft Seat					3.0	3.0	3.0	3.0	3.0	—		

Table 4-3 DOUBLE ACTING CYLINDER ACTUATOR/PACKING : REINFORCED TEFLON V-RING, TEFLON-ASBESTOS

Actuator size	Air suppl (off balance) kPa[gauge]	Seat ring	Balance seal : Reinforced Teflon/SUS316							
			Plug size (inch)							
			4	6	8	10	12	14	16	18
200	400	Metal Seat	9.89	9.89	9.89					
		Soft Seat	3.0	3.0	3.0					
	500	Metal Seat	9.89	9.89	9.89					
		Soft Seat	3.0	3.0	3.0					
300	400	Metal Seat	9.89	9.89	9.89	9.89	9.89			
		Soft Seat	3.0	3.0	3.0	3.0	3.0			
	500	Metal Seat	9.89	9.89	9.89	9.89	9.89			
		Soft Seat	3.0	3.0	3.0	3.0	3.0			
450	400	Metal Seat		9.89	9.89	9.89	9.89	9.89	9.89	9.89
		Soft Seat		3.0	3.0	3.0	3.0	3.0	3.0	3.0
	500	Metal Seat		9.89	9.89	9.89	9.89	9.89	9.89	9.89
		Soft Seat		3.0	3.0	3.0	3.0	3.0	3.0	3.0
600	400	Metal Seat				9.89	9.89	9.89	9.89	9.89
		Soft Seat				3.0	3.0	3.0	3.0	3.0
	500	Metal Seat				9.89	9.89	9.89	9.89	9.89
		Soft Seat				3.0	3.0	3.0	3.0	3.0

Table 4-4 DOUBLE ACTING CYLINDER ACTUATOR/PACKING : GRAFOIL

Actuator size	Air suppl (off balance) kPa[gauge]	Seat ring	Balance seal : GRAFOIL							
			Plug size (inch)							
			4	6	8	10	12	14	16	18
300	400	Metal Seat	8.33							
		Soft Seat	3.0							
	500	Metal Seat	8.33							
		Soft Seat	3.0							
450	400	Metal Seat		8.33	8.33	8.33	8.33	8.33	8.33	8.33
		Soft Seat		3.0	3.0	3.0	3.0	3.0	3.0	3.0
	500	Metal Seat		8.33	8.33	8.33	8.33	8.33	8.33	8.33
		Soft Seat		3.0	3.0	3.0	3.0	3.0	3.0	3.0
600	400	Metal Seat				8.33	8.33	8.33	8.33	8.33
		Soft Seat				3.0	3.0	3.0	3.0	3.0
	500	Metal Seat				8.33	8.33	8.33	8.33	8.33
		Soft Seat				3.0	3.0	3.0	3.0	3.0

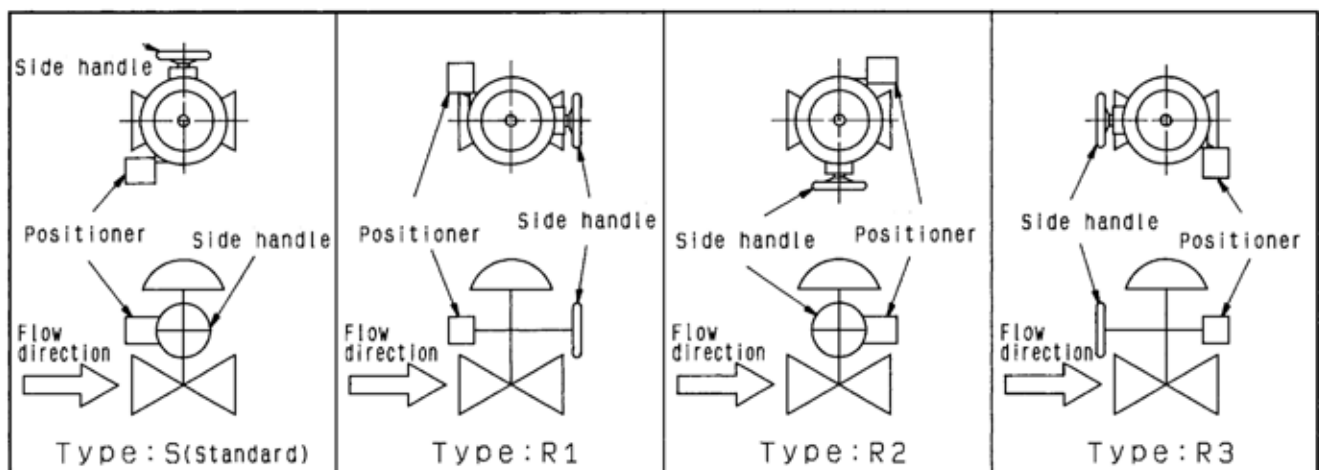
Table 4-5 SOLID STATE ELECTRONIC ACTUATOR (3500LB, 3600LA)/PACKING : REINFORCED TEFLON V-RING, TEFLON-ASBESTOS

Actuator size	Seat ring	Balance seal : Reinforced Teflon/SUS316									
		Plug size (inch)									
		5/8	1	1½	2	3	4	6	8	10	12
35A2LB 36A2LA	Metal Seat	9.01	8.63	5.39	3.23						
	Soft Seat	3.0	3.0	3.0	3.0						
35B1LB 36B1LA	Metal Seat	9.89	9.89	9.89	8.33						
	Soft Seat	3.0	3.0	3.0	3.0						
35B2LB 36B2LA	Metal Seat				9.89	9.89	7.25	3.0			
	Soft Seat				3.0	3.0	3.0	3.0			
35C1LB 36C1LA	Metal Seat					9.89	9.89	5.78			
	Soft Seat					3.0	3.0	3.0			
35C2LB 36C2LA	Metal Seat						9.89	9.89	7.74	5.59	3.62
	Soft Seat						3.0	3.0	3.0	3.0	3.0

Table 4-6 SOLID STATE ELECTRONIC ACTUATOR (3500LB, 3600LA)/PACKING : GRAFOIL

Actuator size	Seat ring	Balance seal : GRAFOIL									
		Plug size (inch)									
		5/8	1	1½	2	3	4	6	8	10	12
35B1LB 36B1LA	Metal Seat	8.33	8.33	0.66							
	Soft Seat	3.0	3.0	0.66							
35B2LB 36B2LA	Metal Seat			8.33	8.33	1.07					
	Soft Seat			3.0	3.0	1.07					
35C1LB 36C1LA	Metal Seat				9.89	7.25	2.45				
	Soft Seat				3.0	3.0	2.45				
35C2LB 36C2LA	Metal Seat						8.33	0.79	—	—	—
	Soft Seat						3.0	0.79	—	—	—

Fig. 6 ACTUATOR MOUNTING FORMS FOR 5200LA



Note : Type S is automatically applied, unless otherwise specified.

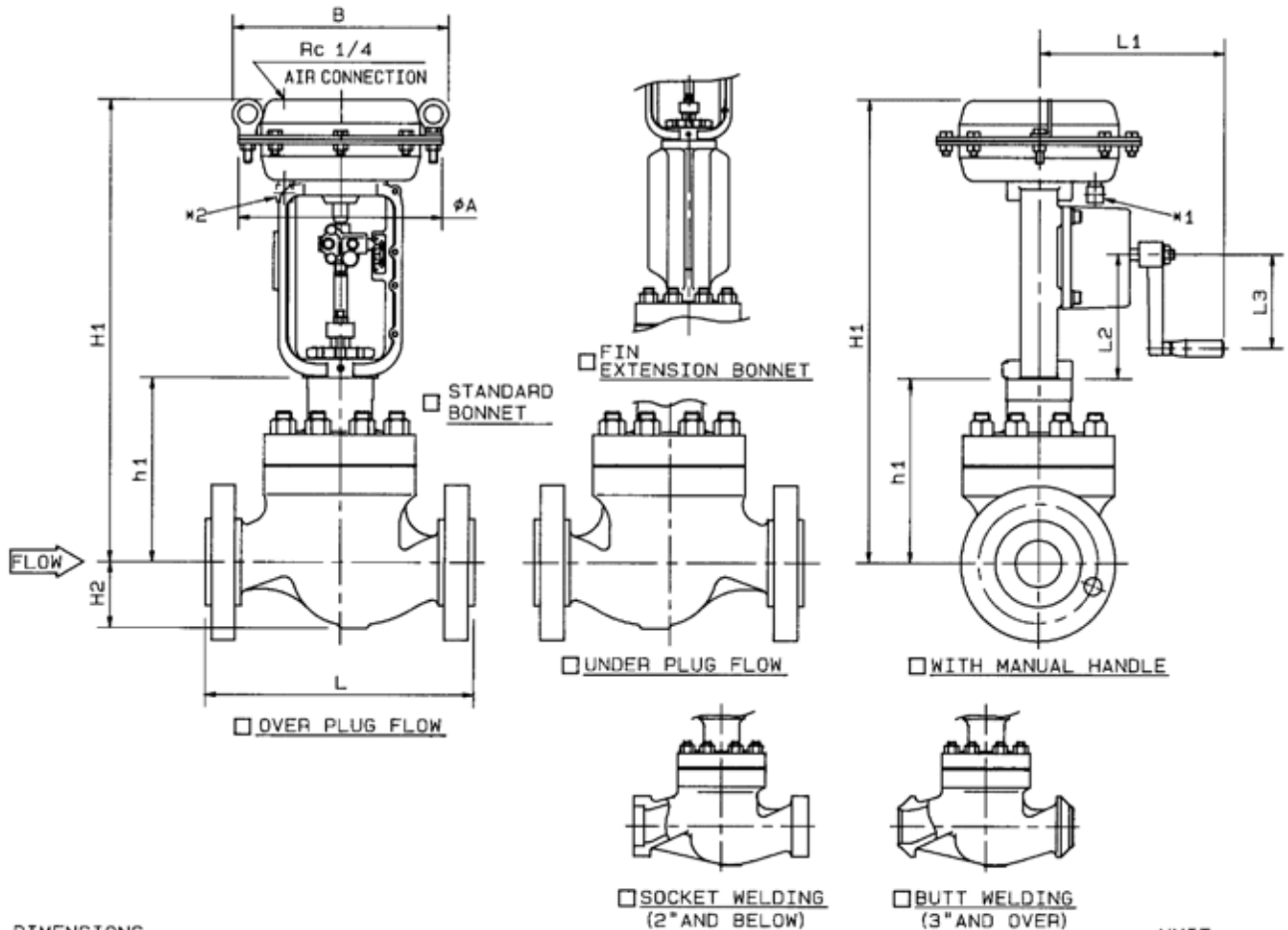
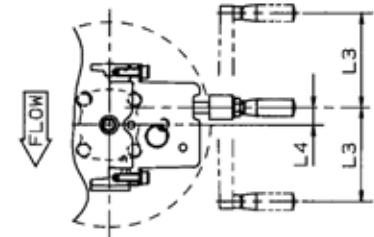
Table 5 NET WEIGHT OF STANDARD VALVE AND ACTUATOR COMBINED (UNIT : kg)

Only standard types are represented. Weights of accessories, a handwheel and the like are not included.

Valve size inch(mm)	Body rating class		Diaphragm actuator size							Double acting Cylinder actuator size					Electronic Actuator size		
			5200LA							6300LA					35A2LB	35B1LB	35C1LB
	ANSI	JIS	218	270	350	450S	450L	650S	650L	150	200	300	450	600	36A2LA	36B1LA 36B2LA	35C2LB 36C1LA 36C2LA
1 (25)	150	10K	18	24	40										16	22	
	300	20, 30K	19	25	41										17	23	
	600	40K	20	26	42										18	24	
1½ (40)	150	10K	29	36	52										28	34	
	300	20, 30K	34	41	57										33	39	
	600	40K	39	46	62										38	44	
2 (50)	150	10K		41	57	92									33	39	
	300	20, 30K		46	62	97									38	44	
	600	40K		51	67	102									43	49	
3 (80)	150	10K		56	72	107									48	54	90
	300	20, 30K		66	82	117									58	64	100
	600	40K		91	107	142									83	89	125
4 (100)	150	10K				115	137	242								64	100
	300	20, 30K				130	152	257								79	115
	600	40K				175	197	302								124	160
6 (150)	150	10K					200	322		160	185	220				144	180
	300	20, 30K					230	352		190	215	250				174	210
	600	40K					280	402		250	275	310				224	260
8 (200)	150	10K					280	402			285	320	426				260
	300	20, 30K					330	452			295	330	436				310
	600	40K					450	572			405	440	546				430
10 (250)	150	10K					470		603			460	566				428
	300	20, 30K					550		683			540	646				508
	600	40K					790		923			780	886				748
12 (300)	150	10K							773			630	736	838			598
	300	20, 30K							853			710	816	918			678
	600	40K							1143			1000	1106	1208			968
14 (350)	150	10K							1045				1070	1190			
	300	20, 30K							1205				1230	1350			
	600	40K							1705				1730	1850			
16 (400)	150	10K											1530	1650			
	300	20, 30K											1930	2050			
	600	40K											2730	2850			
18 (450)	150	10K											2230	2350			
	300	20, 30K											2930	3050			
	600	40K											4230	4350			

GLOBE-VALVE DIRECT ACTION

*1 AIR EXHAUST POSITION FOR $\phi 218$ & $\phi 270$.
 *2 AIR EXHAUST POSITION FOR $\phi 350$ & $\phi 450$.



DIMENSIONS UNIT: mm

VALVE SIZE	FACE TO FACE : L								H2	STANDARD BONNET		FIN EXTENSION BONNET		ACTUATOR							
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#SW	ANSI 300#RTJ	ANSI 600#SW	ANSI 600#RTJ	ANSI 150#RF		ANSI 300#RF	ANSI 600#RF	ANSI 300#SW	ANSI 300#RTJ	ANSI 600#SW	ANSI 600#RTJ	SIZE	WITH MANUAL HANDLE				CODE NO.
	JPI	JPI	JPI	JPI	JPI	JPI	JPI	JIS 10KRF		JIS 20KRF	JIS 40KRF	JIS 300#SW	JIS 300#RTJ	JIS 600#SW	JIS 600#RTJ		A	B	L1	L2	
01 $1''$ (25A)	184	197	210	210	210	210	210	47	157	555	257	555	655	218	231	196	133~113	100	18.5	5221LA	
										590		690	270	283	230	155~135	100	27.5	5235LA		
											475	325	625	218	231	196	133~113	100	18.5	5221LA	
93 $1\frac{1}{2}''$ (40A)	222	235	251	251	248	251	251	60	175	570		720	270	283	230	160~135	100	27.5	5227LA		
										605		755	350	367	230	168~143	100	27.5	5235LA		
											670		820	450	472	336	205~180	160	32	524SLA	
02 $2''$ (50A)	254	267	286	286	283	286	289	70	196	595	346	745	270	283	230	165~135	100	27.5	5227LA		
										630		780	350	367	230	173~143	100	27.5	5235LA		
											695		845	450	472	336	210~180	160	32	524SLA	
03 $3''$ (80A)	298	317	337	317	333	337	340	98	201	600		750	270	283	230	165~135	100	27.5	5227LA		
										635	351	785	350	367	230	183~143	100	27.5	5235LA		
											700		850	450	472	336	220~180	160	32	524SLA	
04 $4'' \times 3''$ (100A X 80A)	352	368	394	368	384	394	397	113	275	770	425	920	450	472	336	220~180	160	32	524SLA		

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE :

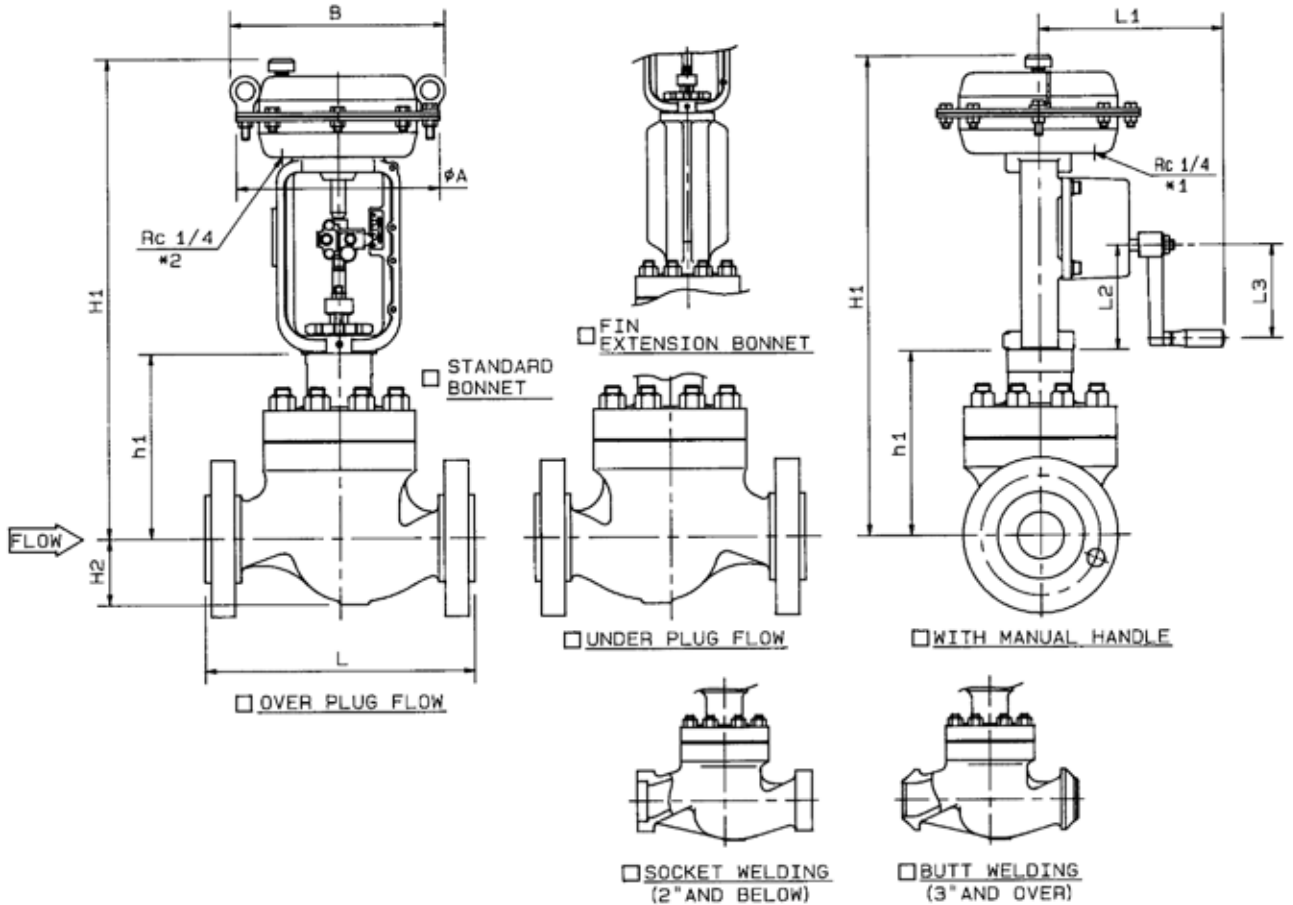
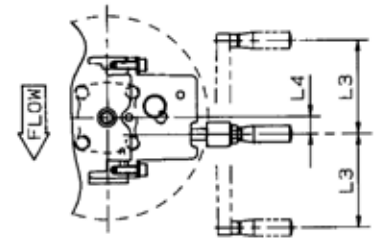
DRAWING No.
E-550G-5200LA-D-N_S

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GLOBE-VALVE REVERSE ACTION

*1 AIR CONNECTION POSITION FOR $\phi 218$ & $\phi 270$.
 *2 AIR CONNECTION POSITION FOR $\phi 350$ & $\phi 450$.



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L								H2	STANDARD BONNET		FIN EXTENSION BONNET		ACTUATOR					
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#SW	ANSI 300#RTJ	ANSI 500#SW	ANSI 500#RTJ	h1		H1	h1	H1	SIZE		WITH MANUAL HANDLE				CODE NO.
	JPI	JPI	JPI	ANSI	JPI	ANSI	JPI						A	B	L1	L2	L3	L4	
01 1" (25A)	184	197	210	210	210	210	210	47	157	495	595	218	231	196	113~133	100	18.5	5221LA	
										595	257	270	283	230	118~138	100	27.5	5227LA	
										630		350	367	230	120~140	100	27.5	5235LA	
93 1 1/2" (40A)										515		218	231	196	113~133	100	18.5	5221LA	
										610		270	283	230	118~143	100	27.5	5227LA	
										645	325	350	367	230	120~145	100	27.5	5235LA	
										710		450	472	336	161~186	160	32	524SLA	
02 2" (50A)										635		270	283	230	118~148	100	27.5	5227LA	
										670	346	350	367	230	120~150	100	27.5	5235LA	
										735		450	472	336	161~191	160	32	524SLA	
03 3" (80A)										640		270	283	230	118~148	100	27.5	5227LA	
										675	351	350	367	230	120~160	100	27.5	5235LA	
										740		450	472	336	161~201	160	32	524SLA	
04 4" X 3" (100 X 80A)	352	368	394	368	384	394	397	113	275	810	425	450	472	336	161~201	160	32	524SLA	

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE :

DRAWING No.

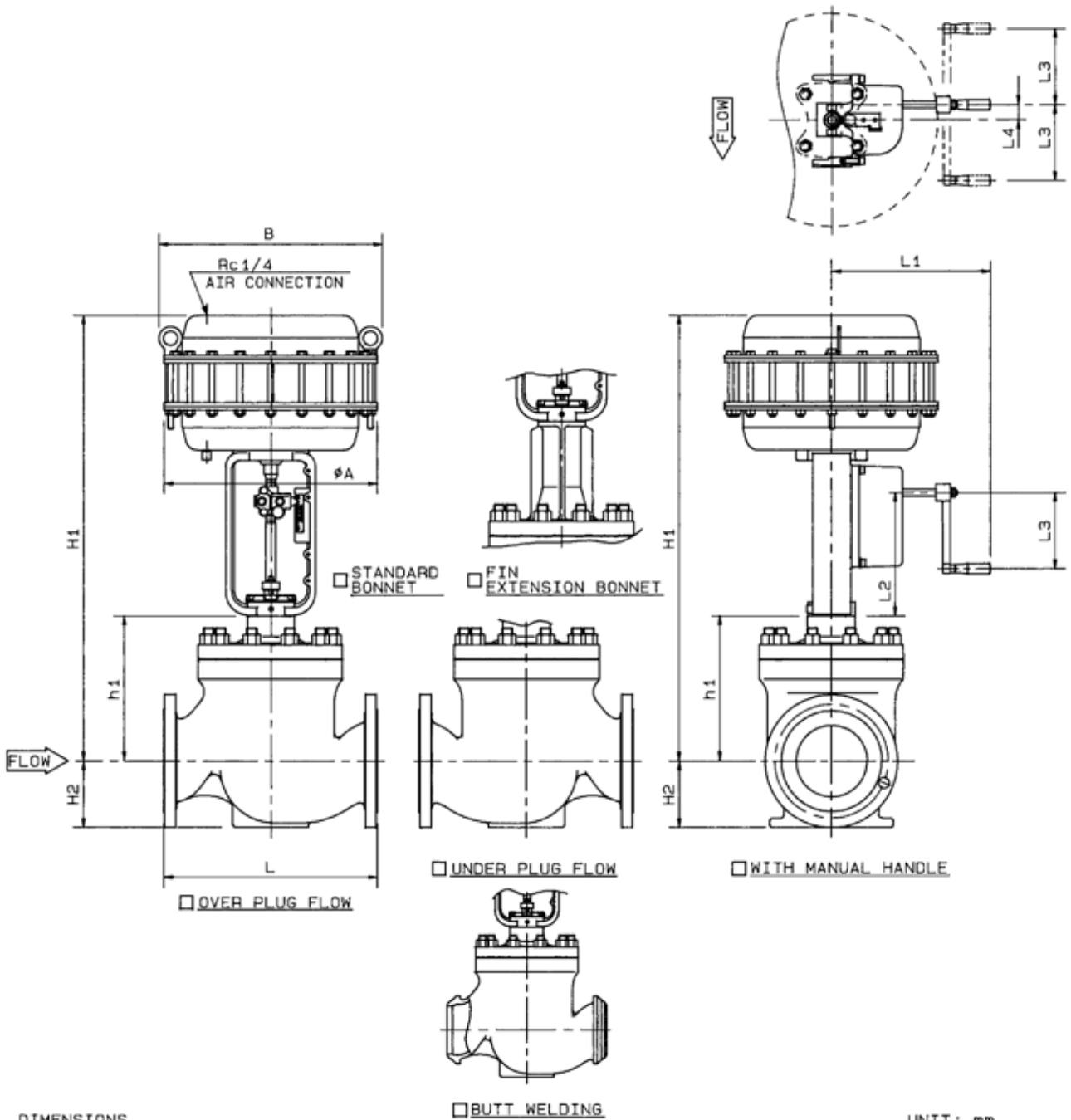
E-550G-5200LA-R-N-S

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GLOBE-VALVE DIRECT ACTION



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L								STANDARD BONNET		FIN EXTENSION BONNET		ACTUATOR						CODE NO.
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BW	ANSI 300#RTJ	ANSI 600#BW	ANSI 600#RTJ	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BW	ANSI 300#RTJ	ANSI 600#BW	ANSI 600#RTJ	WITH MANUAL HANDLE		CODE NO.		
	JIS 10KRF	JIS 20KRF	JIS 40KRF	JIS 20KRF	JIS 40KRF	JIS 20KRF	JIS 40KRF	H2	h1	H1	h1	H1	A	B	L1	L2		L3	
04 <input type="checkbox"/> 4" (100A)	352	368	394	368	384	394	397	113	275	910	425	1060	450	472	336	230~180	160	32	524LLA
06 <input type="checkbox"/> 6" (150A)	451	473	508	473	489	508	511	144	305	940	455	1090	450	472	336	240~180	160	32	524LLA
08 <input type="checkbox"/> 8" (200A)	543	568	610	568	584	610	613	185	365	1020	515	1170	450	472	336	280~200	160	32	524LLA
10 <input type="checkbox"/> 10" X B" (250AX200A)	673	708	752	708	724	752	756	225	420	1075	570	1225	450	472	336	280~200	160	32	524LLA

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE :

DRAWING No.

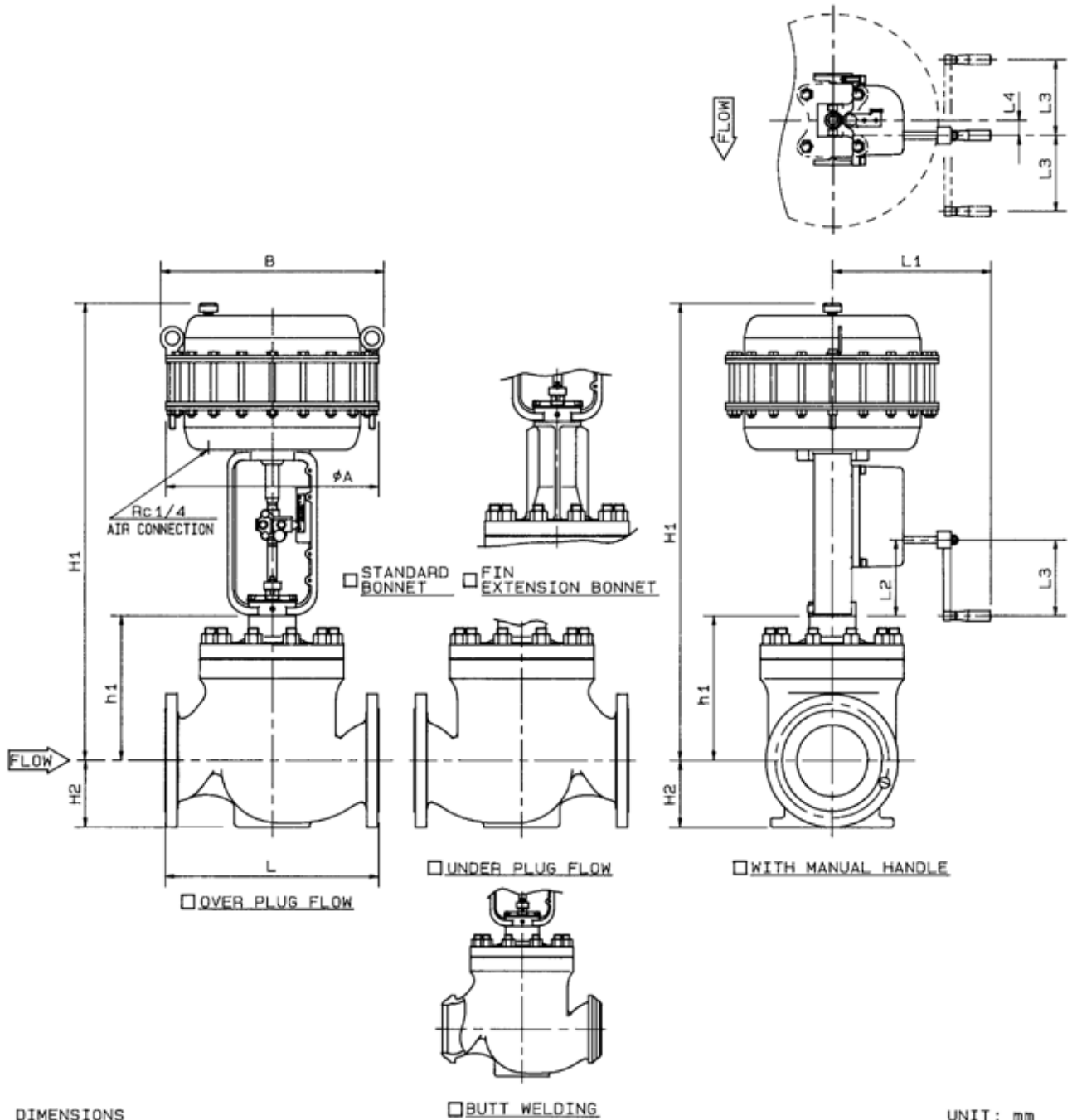
E-550G-524LLA-D-^N_S

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GLOBE-VALVE REVERSE ACTION



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L								STANDARD BONNET		FIN EXTENSION BONNET		ACTUATOR							
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BM	ANSI 300#RTJ	ANSI 600#BM	ANSI 600#RTJ	ANSI 600#RTJ	H2	h1	H1	h1	H1	SIZE A	B	WITH MANUAL HANDLE				CODE NO.
	JPI 150#RF	JPI 300#RF	JPI 600#RF	JPI 300#BM	JPI 300#RTJ	JPI 600#BM	JPI 600#RTJ	L1								L2	L3	L4		
04 4" (100A)	352	368	394	368	384	394	397	113	275	950	425	1100	450	472	336	161~211	160	32	524LLA	
06 6" (150A)	451	473	508	473	489	508	511	144	305	980	455	1130	450	472	336	161~221	160	32	524LLA	
08 8" (200A)	543	568	610	568	584	610	613	185	365	1060	515	1210	450	472	336	181~261	160	32	524LLA	
10 10" X 8" (250AX200A)	673	708	752	708	724	752	756	225	420	1115	570	1265	450	472	336	181~261	160	32	524LLA	

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE :

DRAWING No.

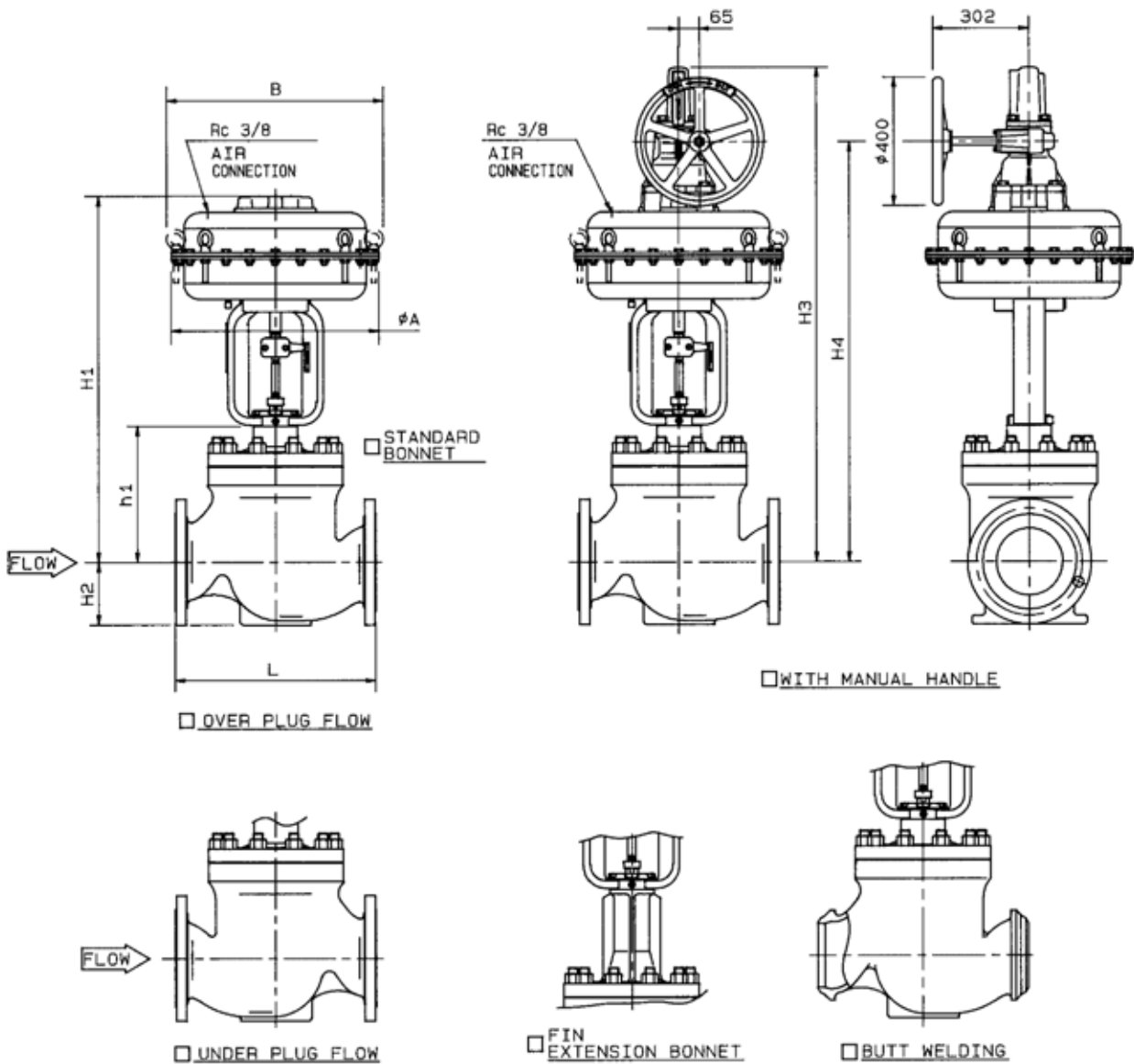
E-550G-524LLA-R-N

REV

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GLOBE-VALVE DIRECT ACTION



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L							STANDARD BONNET		FIN EXTENSION BONNET		ACTUATOR				CODE NO.			
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BW	ANSI 300#RTJ	ANSI 600#BW	ANSI 600#RTJ	H2	h1	H1	h1	H1	WITH MANUAL HANDLE		CODE NO.				
	JPI 150#RF	JPI 300#RF	JPI 600#RF	JPI 300#BW	JPI 300#RTJ	JPI 600#BW	JPI 600#RTJ						STD BONNET	FIN/EXT BONNET					
CODE NO.	10kRF	20kRF	40kRF										H3	H4	H3	H4			
04 <input type="checkbox"/> 4" (100A)	352	368	394	368	384	394	397	113	305	1025	455	1175	650	678	1425	1190	1575	1340	526SLA
06 <input type="checkbox"/> 6" (150A)	451	473	508	473	489	508	511	144	327	1045	477	1195	650	678	1445	1215	1595	1365	526SLA
08 <input type="checkbox"/> 8" X 6" (200AX150A)	543	568	610	568	584	610	613	185	365	1085	515	1235	650	678	1485	1250	1635	1400	526SLA

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE :

DRAWING No.

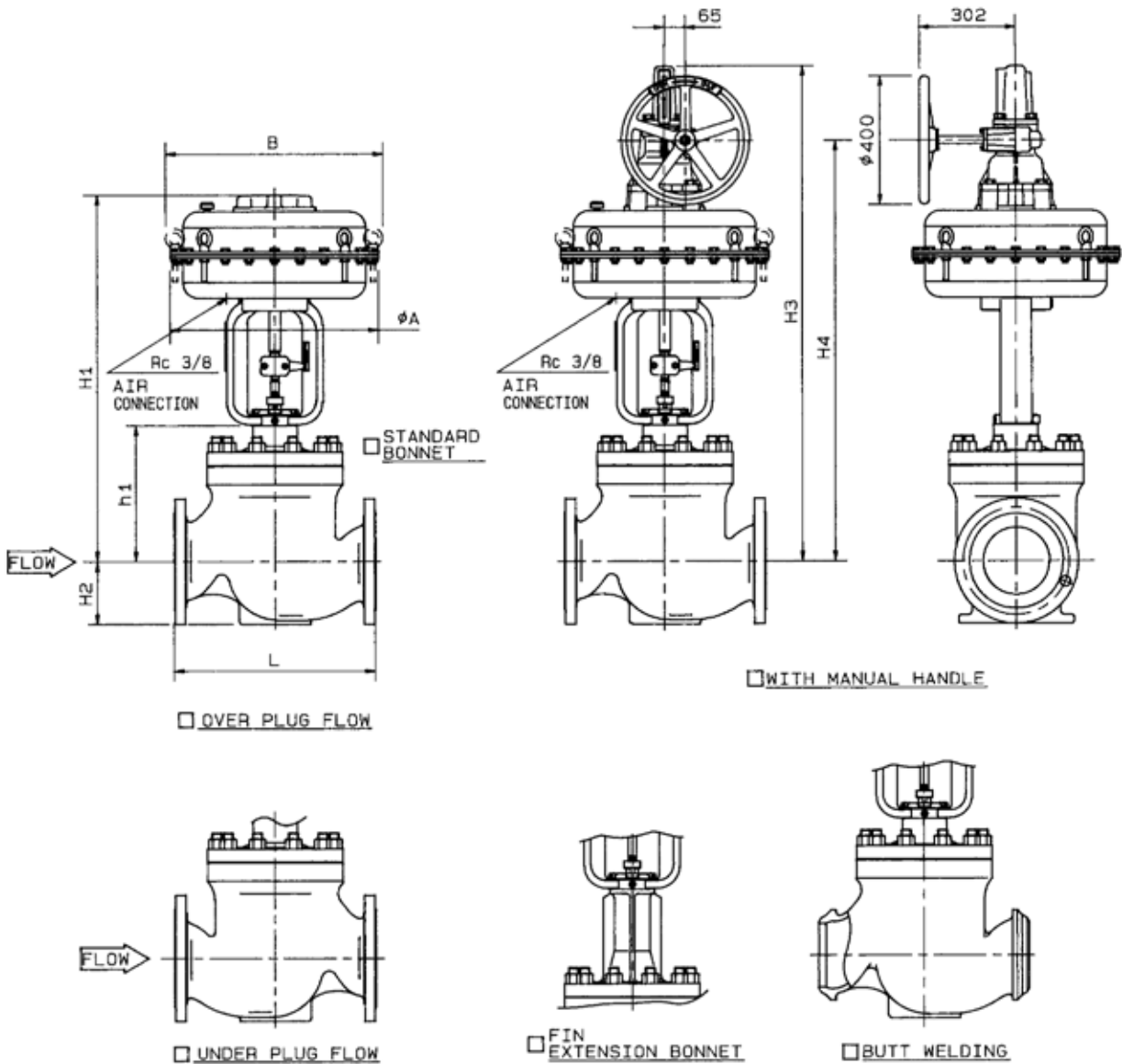
E-550G-526SLA-D-S

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GLOBE-VALVE REVERSE ACTION



DIMENSIONS

UNIT: mm

VALVE SIZE CODE NO.	FACE TO FACE : L								STANDARD BONNET		FIN EXTENSION BONNET		ACTUATOR				CODE NO.		
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BW	ANSI 300#RTJ	ANSI 600#BW	ANSI 600#RTJ	H2			WITH MANUAL HANDLE								
	JPI	JPI	JPI	JPI	JPI	JPI	JPI	h1	H1	h1	H1	STD BONNET	FIN/EXT BONNET	H3	H4				
	JIS 10KRF	JIS 20KRF	JIS 40KRF																
04 <input type="checkbox"/> 4" (100A)	352	368	394	368	384	394	397	113	305	1025	455	1175	650	678	1425	1190	1575	1340	526SLA
06 <input type="checkbox"/> 6" (150A)	451	473	508	473	489	508	511	144	327	1045	477	1195	650	678	1445	1215	1595	1365	526SLA
08 <input type="checkbox"/> 8" X 6" (200A X 150A)	543	568	610	568	584	610	613	185	365	1085	515	1235	650	678	1485	1250	1635	1400	526SLA

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE:

DRAWING No.

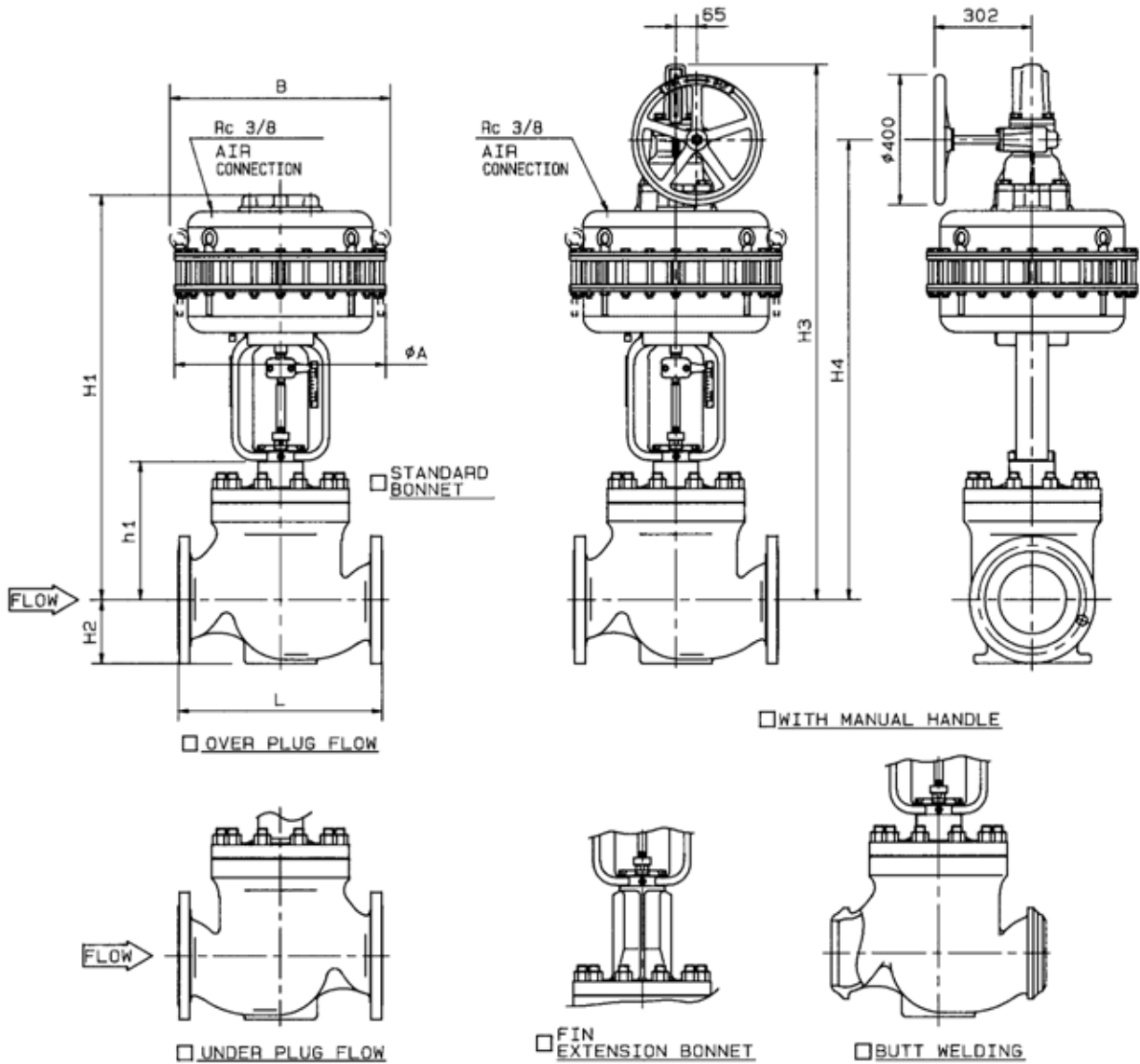
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GLOBE-VALVE DIRECT ACTION



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L								STANDARD BONNET		FIN EXTENSION BONNET		ACTUATOR				CODE NO.		
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BW	ANSI 300#RTJ	ANSI 600#BW	ANSI 600#RTJ	H2	WITH MANUAL HANDLE		A	B	WITH MANUAL HANDLE		CODE NO.				
	JPI 150#RF	JPI 300#RF	JPI 600#RF	JPI 300#BW	JPI 300#RTJ	JPI 600#BW	JPI 600#RTJ		STD BONNET	FIN/EXT BONNET			H3	H4		H3		H4	
08 8" (200A)	543	568	610	568	584	610	613	185	365	1185	515	1335	650	678	1585	1350	1735	1500	526LLA
10 10" (250A)	673	708	752	708	724	752	756	225	420	1240	570	1390	650	678	1640	1405	1790	1555	526LLA
12 12" (300A)	737	775	819	775	791	819	822	260	480	1300	630	1450	650	678	1700	1465	1850	1615	526LLA
14 14" X 12" (350A X 300A)	889	927	972	927	943	972	975	320	625	1445	775	1595	650	678	1845	1610	1995	1760	526LLA

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE:

DRAWING No.

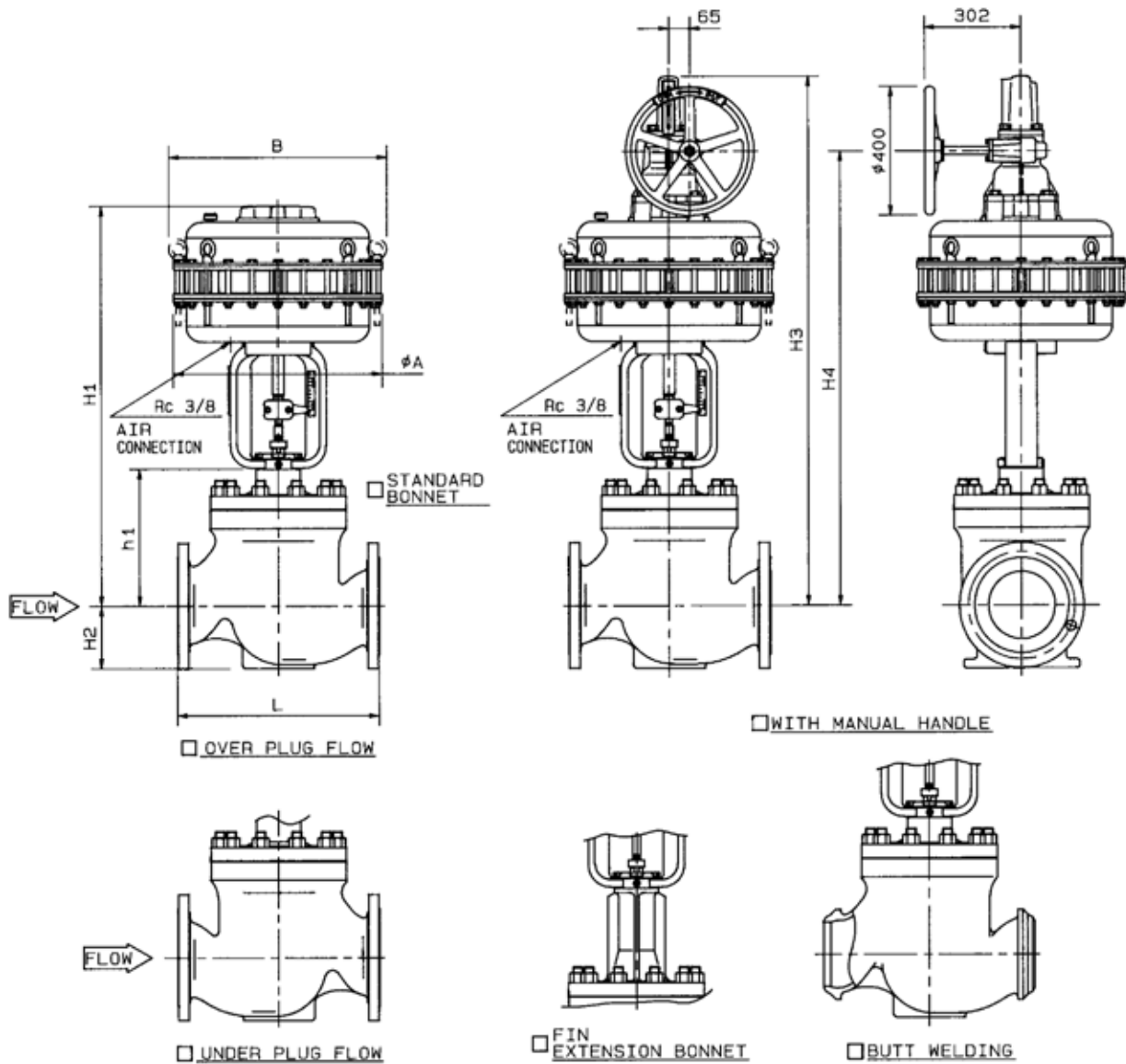
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KOSO

GLOBE-VALVE REVERSE ACTION



DIMENSIONS

UNIT : mm

VALVE SIZE	FACE TO FACE : L								STANDARD BONNET	FIN EXTENSION BONNET				ACTUATOR						CODE NO.
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BW	ANSI 300#RTJ	ANSI 600#BW	ANSI 600#RTJ	H2		WITH MANUAL HANDLE		WITH MANUAL HANDLE								
	JIS 150#RF	JIS 300#RF	JIS 600#RF	JIS 300#BW	JIS 300#RTJ	JIS 600#BW	JIS 600#RTJ			STD BONNET	FIN/EXT BONNET	H3	H4	H3	H4					
08 8" (200A)	543	568	610	568	584	610	613	185	365	1185	515	1335	650	678	1585	1350	1735	1500	526LLA	
10 10" (250A)	673	708	752	708	724	752	756	225	420	1240	570	1390	650	678	1640	1405	1790	1555	526LLA	
12 12" (300A)	737	775	819	775	791	819	822	260	480	1300	630	1450	650	678	1700	1465	1850	1615	526LLA	
14 14"X12" (350AX300A)	889	927	972	927	943	972	975	320	625	1445	775	1595	650	678	1845	1610	1995	1760	526LLA	

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE :

DRAWING No.

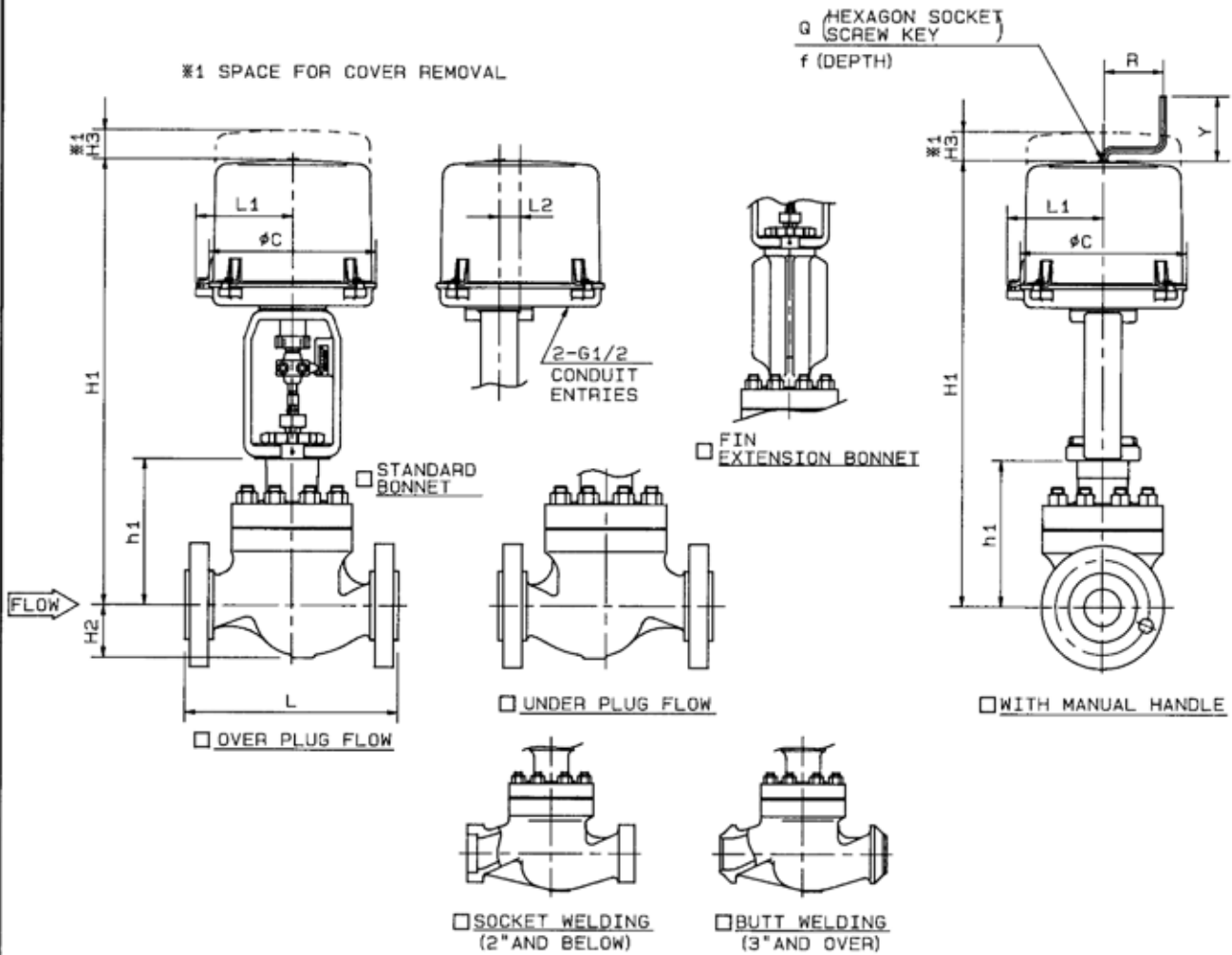
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GLOBE-VALVE



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L								STANDARD BONNET		FIN EXTENSION BONNET		ACTUATOR									
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#SW	ANSI 300#RTJ	ANSI 600#SW	ANSI 600#RTJ	H2	h1	H1	h1	H1	H3	L1	L2	φC	WITH MANUAL HANDLE			SIZE CODE NO		
	JIS 150KRF	JIS 300KRF	JIS 40KRF	JIS 300#SW	JIS 300#RTJ	JIS 600#SW	JIS 600#RTJ										R	Y	Q-f			
01 <input type="checkbox"/> 1" (25A)	184	197	210	210	210	210	210	47	157	560 690	257	660 790	205	130	28	225	80	87	6-12	<input type="checkbox"/> 35A2LB	<input type="checkbox"/> 36A2LA	
93 <input type="checkbox"/> 1 1/2" (40A)	222	235	251	251	248	251	251	60	175	580 705 755	325	730 855 905	205	130	28	225	80	87	6-12	<input type="checkbox"/> 35B1LB	<input type="checkbox"/> 36B1LA	
02 <input type="checkbox"/> 2" (50A)	254	267	286	286	283	286	289	70	196	600 730 780	346	880 930	260	145	45	255	160	90	8-15	<input type="checkbox"/> 35B2LB	<input type="checkbox"/> 36B2LA	
03 <input type="checkbox"/> 3" (80A)	298	317	337	317	333	337	340	98	201	605 735 785	351	755 885 935	205	130	28	225	80	87	6-12	<input type="checkbox"/> 35A2LB	<input type="checkbox"/> 36A2LA	
04 <input type="checkbox"/> 4" (100A)	352	368	394	368	384	394	397	113	275	605 735 785	351	755 885 935	260	145	45	255	160	90	8-15	<input type="checkbox"/> 35B1LB	<input type="checkbox"/> 36B1LA	
06 <input type="checkbox"/> 6" (150A)	451	473	508	473	489	508	511	144	305	605 735 785	351	755 885 935	260	145	45	255	160	90	8-15	<input type="checkbox"/> 35B2LB	<input type="checkbox"/> 36B2LA	

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE:

DRAWING No.

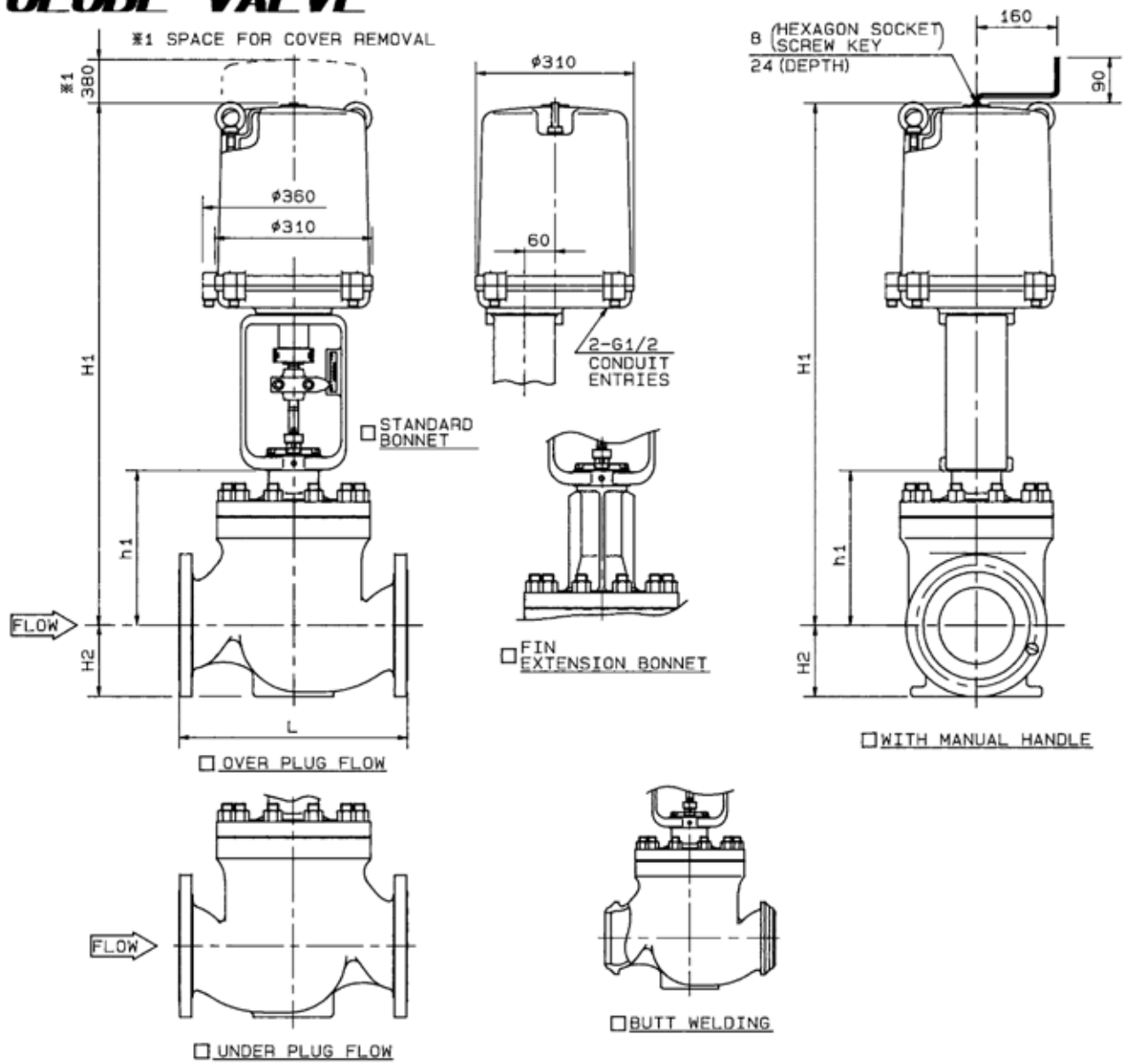
E-550G-3500LB-B-N
3600LA-T

REV

A

KOSO

GLOBE-VALVE



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L							H2	<input type="checkbox"/> STANDARD BONNET		<input type="checkbox"/> FIN EXTENSION BONNET		ACTUATOR SIZE CODE NO	
	<input type="checkbox"/> ANSI 150#RF	<input type="checkbox"/> ANSI 300#RF	<input type="checkbox"/> ANSI 500#RF	<input type="checkbox"/> ANSI 300#BW	<input type="checkbox"/> ANSI 300#RTJ	<input type="checkbox"/> ANSI 500#BW	<input type="checkbox"/> ANSI 500#RTJ		h1	H1	h1	H1		
	<input type="checkbox"/> JPI 150#RF	<input type="checkbox"/> JPI 300#RF	<input type="checkbox"/> JPI 500#RF	<input type="checkbox"/> JPI 300#BW	<input type="checkbox"/> JPI 300#RTJ	<input type="checkbox"/> JPI 500#BW	<input type="checkbox"/> JPI 500#RTJ							
03 <input type="checkbox"/> 3" (80A)	298	317	337	317	333	337	340	98	201	930	351	1080	<input type="checkbox"/> 35C1LB	<input type="checkbox"/> 36C1LA
04 <input type="checkbox"/> 4" (100A)	352	368	394	368	384	394	397	113	275	1000	425	1150	<input type="checkbox"/> 35C1LB	<input type="checkbox"/> 36C1LA
06 <input type="checkbox"/> 6" (150A)	451	473	508	473	489	508	511	144	305	1030	455	1180	<input type="checkbox"/> 35C1LB	<input type="checkbox"/> 36C1LA
08 <input type="checkbox"/> 8" (200A)	543	568	610	568	584	610	613	185	365	1150	515	1300	<input type="checkbox"/> 35C2LB	<input type="checkbox"/> 36C2LA
10 <input type="checkbox"/> 10" (250A)	673	708	752	708	724	752	756	225	420	1205	570	1355	<input type="checkbox"/> 35C2LB	<input type="checkbox"/> 36C2LA
12 <input type="checkbox"/> 12" (300A)	737	775	819	775	791	819	822	260	480	1265	630	1415	<input type="checkbox"/> 35C2LB	<input type="checkbox"/> 36C2LA
14 <input type="checkbox"/> 14"X12" (350AX300A)	889	927	972	927	943	972	975	320	625	1410	775	1560	<input type="checkbox"/> 35C2LB	<input type="checkbox"/> 36C2LA

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE :

DRAWING No.

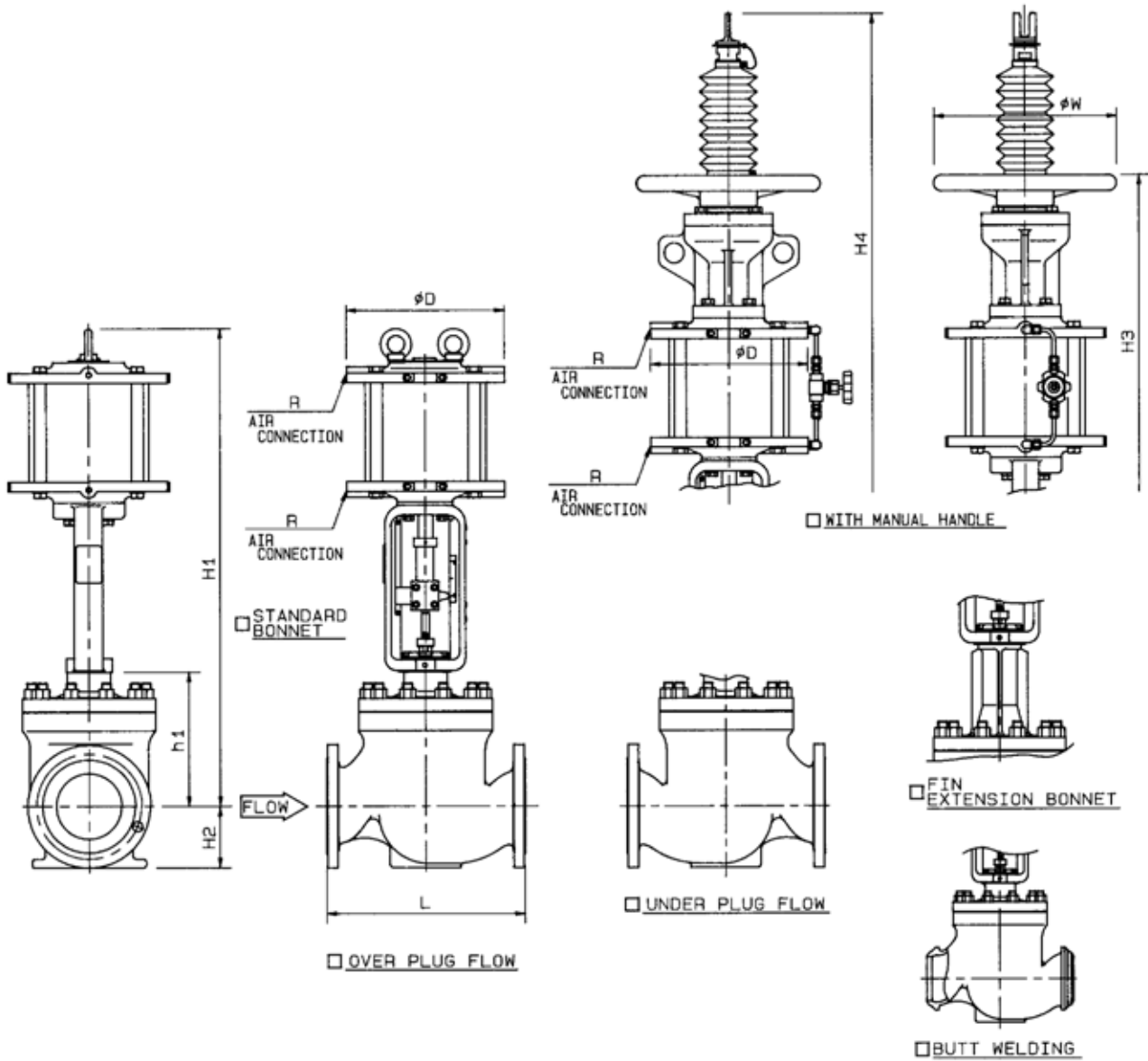
E-550G-35C0LB
36C0LA -B-N

REV

A

KOSO

GLOBE-VALVE DOUBLE ACTING CYLINDER



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L														ACTUATOR						
	<input type="checkbox"/> STANDARD BONNET <input type="checkbox"/> FIN EXTENSION BONNET														Cylinder SIZE	D	R	WITH MANUAL HANDLE	CODE NO.		
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BM	ANSI 300#RTJ	ANSI 600#BM	ANSI 600#RTJ	H2	h1	H1	H3	H4	h1	H1						H3	H4
06 <input type="checkbox"/> 6" (150A)	451	473	508	473	489	508	511	144	327	1040	1230	1505	477	1190	1380	1655	200	272	Rc3/8	320	6320LA
08 <input type="checkbox"/> 8" (200A)	543	568	610	568	584	610	613	185	365	1075	1265	1540	515	1225	1415	1690	200	272	Rc3/8	320	6320LA

* FLANGE IS ACCORDING TO THE STANDARD WHICH IS DESCRIBED ON SPECIFICATION SHEET.

NOTE :

DRAWING No.

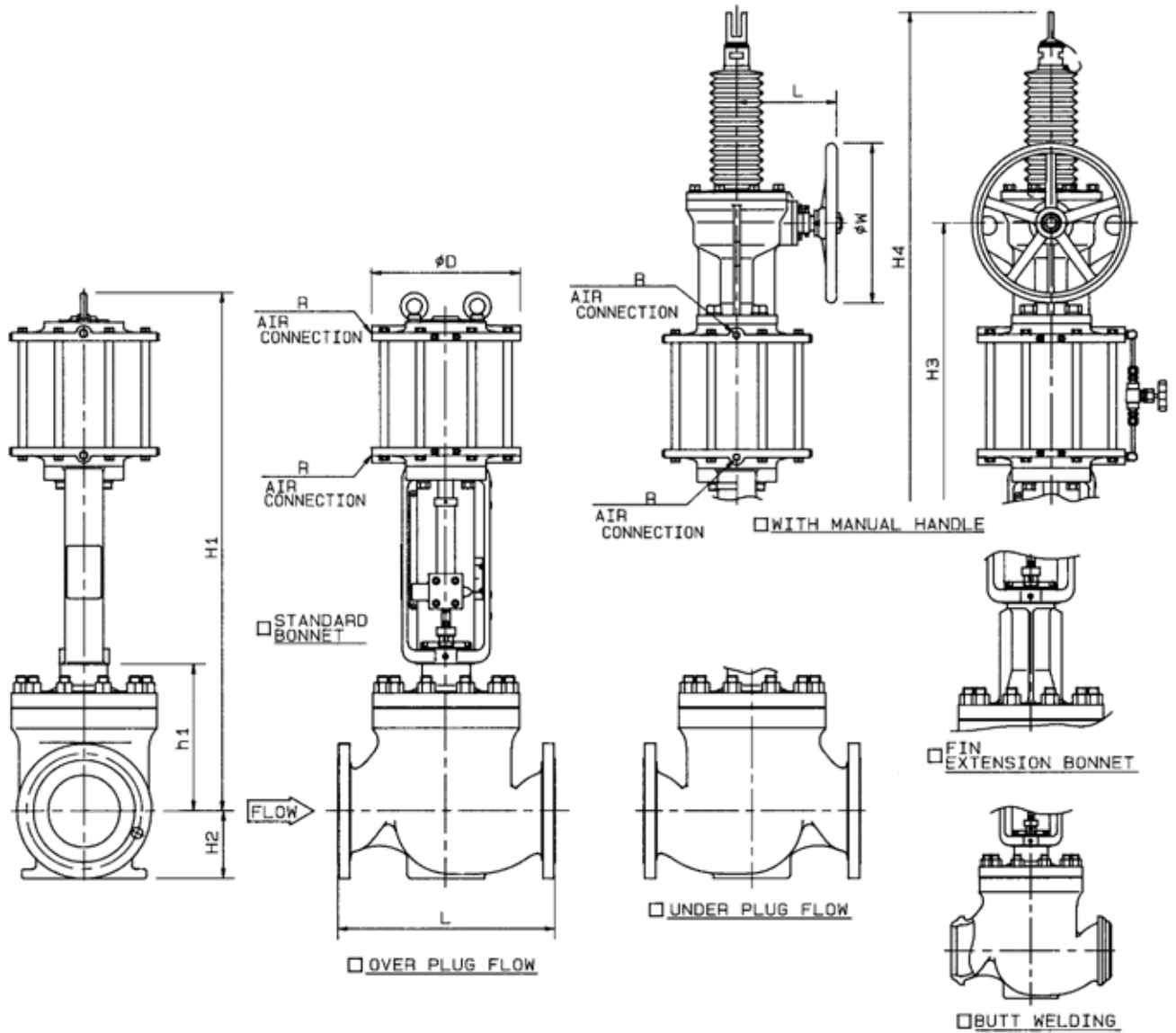
E-550G-6300LA-W-N

REV

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KOSO

GLOBE-VALVE DOUBLE ACTING CYLINDER



DIMENSIONS

UNIT: mm

VALVE SIZE	FACE TO FACE : L								STANDARD BONNET		FIN EXTENSION BONNET				ACTUATOR								
	ANSI 150#RF	ANSI 300#RF	ANSI 600#RF	ANSI 300#BW	ANSI 300#RTJ	ANSI 600#BW	ANSI 600#RTJ	ANSI 600#RTJ							Cylinder SIZE	D	R	WITH MANUAL HANDLE		CODE NO.			
CODE NO.	JIS 10KRF	JIS 20KRF	JIS 30KRF	JIS 40KRF	JIS 300#BW	JIS 300#RTJ	JIS 600#BW	JIS 600#RTJ	H2	h1	H1	H3	H4	h1				H1	H3		H4	L	W
06	6" (150A)	451	473	508	473	489	508	511	144	327	1100	1255	1715	477	1250	1405	1865	300	382	Rc1/2	260	400	6330LA
08	8" (200A)	543	568	610	568	584	610	613	185	365	1135	1290	1750	515	1285	1440	1900	300	382	Rc1/2	260	400	6330LA
		1315	1525	2080	1465	1675	2230	450	555	Rc1/2	330	500	6345LA										
10	10" (250A)	673	708	752	708	724	752	756	225	420	1190	1345	1805	570	1340	1495	1955	300	382	Rc1/2	260	400	6330LA
		1370	1580	2135	1520	1730	2285	450	555	Rc1/2	330	500	6345LA										
12	12" (300A)	737	775	819	775	791	819	822	260	480	1250	1405	1865	630	1400	1555	2015	300	382	Rc1/2	260	400	6330LA
		1430	1640	2195	1580	1790	2345	450	555	Rc1/2	330	500	6345LA										
14	14" (350A)	889	927	972	927	943	972	975	320	625	1565	1770	2435	775	1715	1920	2585	600	730	Rc3/4	445	630	6360LA
		1775	1985	2640	1925	2135	2790	450	555	Rc1/2	330	500	6345LA										
16	16" (400A)	1016	1057	1108	1057	1073	1108	1111	370	720	1910	2115	2880	870	2060	2265	3030	600	730	Rc3/4	445	630	6360LA
		1870	2080	2735	2020	2230	2885	450	555	Rc1/2	330	500	6345LA										
18	18" (450A)	1140	1181	1239	1181	1197	1239	1242	420	815	2005	2210	2975	965	2155	2360	3125	600	730	Rc3/4	445	630	6360LA
		1965	2175	2830	2115	2325	2980	450	555	Rc1/2	330	500	6345LA										
											2100	2305	3070		2250	2455	3220	600	730	Rc3/4	445	630	6360LA

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NOTE :

DRAWING No.

E-550G-6300LA-W-NH

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KOSO

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