

技术要求 GENERAL NOTES

其余 12.5
OTHERS

- 塔顶吊柱的设置于塔架圆柱上,塔架侧面焊接两块筋板支撑吊柱。
LIFTING DAVIT SETTING ON THE DERRICK STRUCTURE, TWO RIBS WELDING BETWEEN DAVIT & DERRICK STRUCTURE.
- 除注明外,角焊缝的焊脚高度按薄板的厚度。
THE THICKNESS OF FILLET WELDING SHALL BE ACCORDING TO THINNER PLATE UNLESS OTHERWISE NOTED.
- 件-2套管底部对称设置R10的排气孔。
BOTTOM OF PN-2 IS SYMMETRICALLY SETTING TWO R10 VENT HOLES.
- 吊柱允许吊装荷载500kg。
LIFTING DAVIT ALLOWABLE LIFTING LOAD 500Kg.

20	挡环 STOP RING	φ110x15 L=55	1	SA-516 Gr.70	1.93	
19	特氟龙管 TEFLON	φ80x10 L=55	1	特氟龙管 TEFLON		
18	堵板 PLATE	φ146 t=20	1	SA-516 Gr.70	2.6	
17	圆棒 ROD	φ60 L=100	1	SA-36	2.3	
16	开口销 SPLIT PIN	φ8X70	1	SA-36	0.18	
15	见 图 SEE DWG	轴 BOLT	1	SA-36	1.44	
14	见 图 SEE DWG	封板 t=16 BLIND PLATE	1	SA-516 Gr.70	6.8	
13	见 图 SEE DWG	板 t=16 PLATE	1	SA-516 Gr.70	4.3	
12	见 图 SEE DWG	加强筋 RIB	1	SA-516 Gr.70	13	
11	见 图 SEE DWG	转臂 φ168.3x10.97 ROTATE ARM	1	SA-106 Gr.B	171	
10	管 PIPE	φ189x10 L=200	1	SA-516 Gr.70	8.8	
9	ASME B18.2.4M-2010	螺母 M30 NUT	4	8.8级 GRADE 8.8		
8	见 图 SEE DWG	圆棒 ROUND BAR	2	SA-36	5.0	10 90° 交错布置 90° STAGGERED ARRANGMENT
7	特氟龙管 TEFLON	φ193x12 L=60	1	特氟龙管 TEFLON		
6	挡环 STOP RING	φ223x15 L=60	1	SA-36	4.6	
5	环板 RING PLATE	φ270/φ173 t=16	1	SA-516 Gr.70	4.3	
4	安全挡环 SAFETY RING	φ180.3x6 L=50	1	SA-516 Gr.70	1.3	
3	见 图 SEE DWG	筋板 t=12 RIB	2	SA-516 Gr.70	30	60 现场匹配 SITE MATCH
2	套管 PIPE	φ219.1x12.7 L=784	1	SA-106 Gr.B	50.7	
1	底座板 BASE PLATE	φ270 t=30	1	SA-516 Gr.70	13.4	
/		塔顶吊柱 LIFTING DAVIT	组合件 ASSEMBLY	357	1:1	17013D85000EQ09-01 17013D85000EQ09-01

件号 PARTS NO.	名称 PARTS NAME	材料 MAT'L	质量(kg) MASS	比例 SCALE	所在图号 DWG. NO.	装配图号 G.A DWG. NO.
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△	Issued For Approval	6.24.2019	Q TU	CD FU	Y CHEN	
REV.	PURPOSE OF ISSUE	DATE	DESIGN	DRAW	CHECK	REVIEW APPROVE

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Middle East
Kimiaye Pars Company

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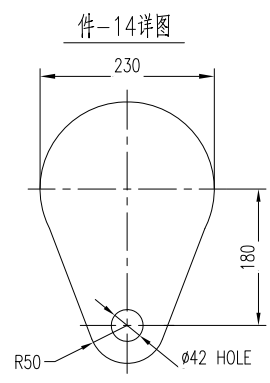
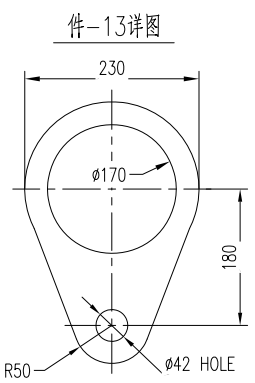
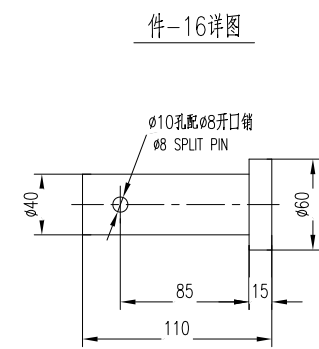
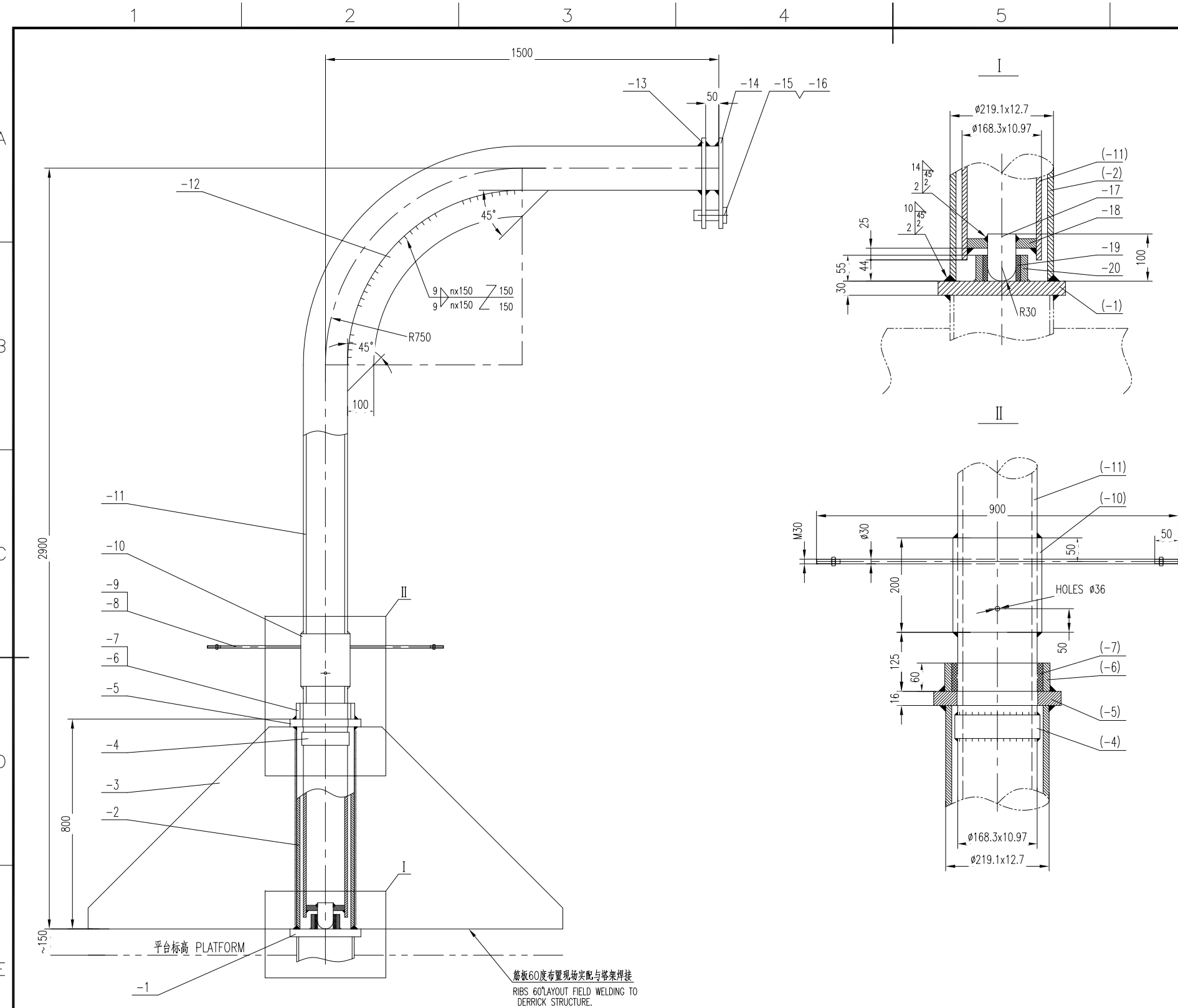
CONTRACTOR
TCC 中国天辰工程有限公司
CHINA TIANCHEN ENGINEERING CORPORATION

CONTRACTOR DRAWING NO.
MKP-11-DE-9000-FE-REQ-237
SHEET 01 TOTAL 01

VENDOR
江苏中圣高科技产业有限公司
JIANGSU SUNPOWER TECHNOLOGY CO., LTD

VENDOR DRAWING NO.
17013D85000EQ09-01
SHEET 1 TOTAL 1

LIFTING DAVIT PART DRAWING		PROJECT	MKP Methanol Project
		UNIT	Flare
		PHASE	Detail Engineering
SCALE 1:18	SHEET 1	TOT. 1	SIZE A2
		OWNER DWG NO.	MKP-VD-8500-237-314-A2



Drawing3.dwg