







Contractor:  TIANCHEN CORP. CHINA	Project :	MKP Methanol Project			Owner :  شرکت کیمیا پارسی خاورمیانه Middle East Kemiya Pars Co.
	Unit :	Flare	Phase	Detail Engineering	
	Doc. Title :	Knock-out Drum Drawing			
Vendor:  SUNPOWER GROUP LTD.	Owner No. :	MKP-VD-8500-237-309-A1			
	Contr. No.:	MKP-11-DE-9000-FE-REQ-237			
	Vendor No.	17013D85000EQ04			
				Rev. :2	Page : 1 of 2

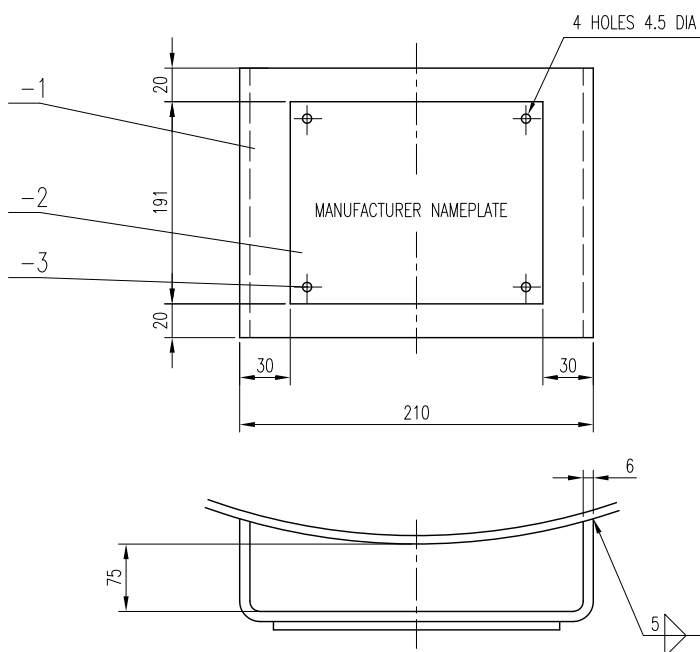
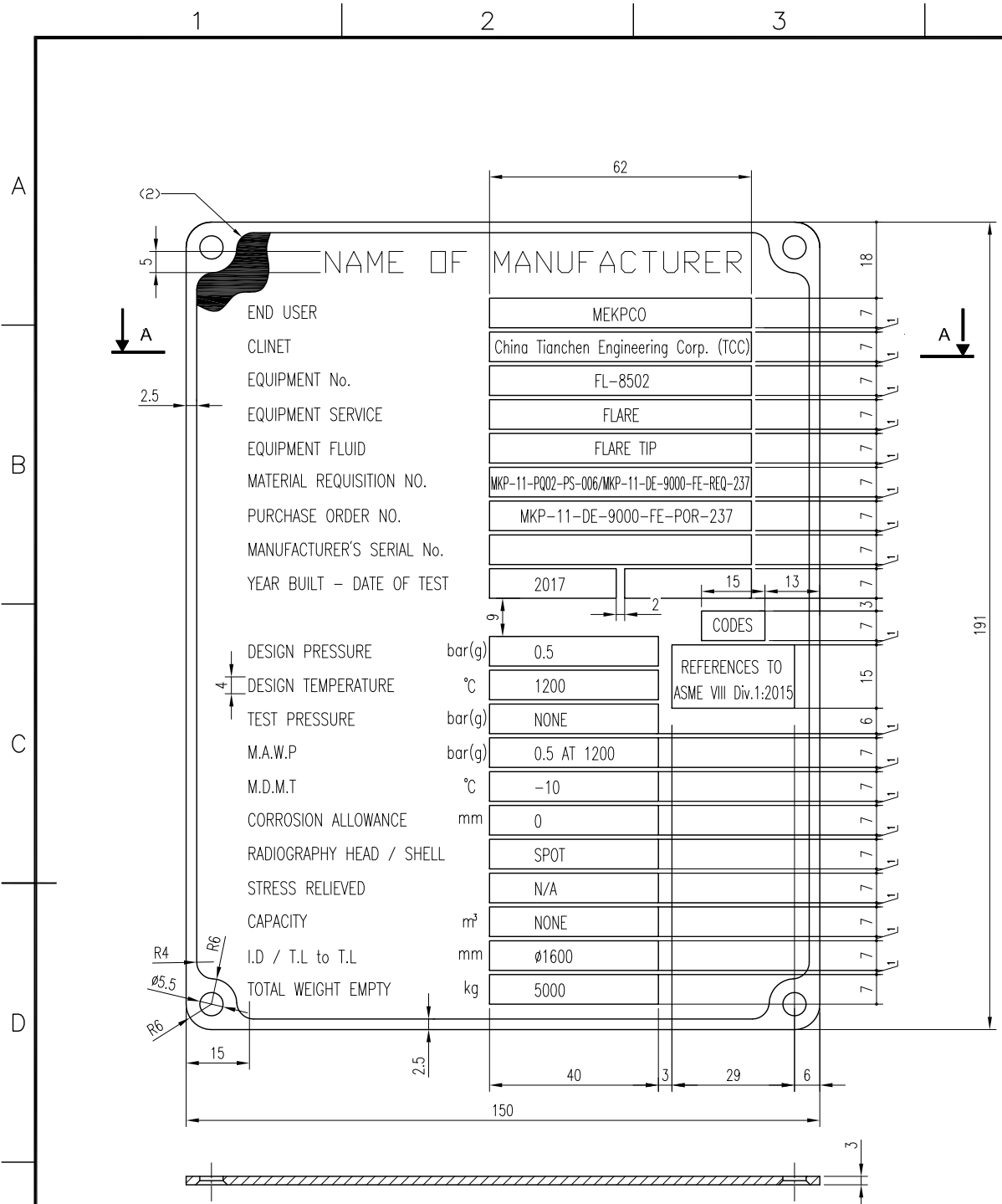
FLARE TIP Drum Drawing

REV.	DATE	PURPOSE OF ISSUE	PREPARE	CHECK	REVIEW	APPROVE
2	11.30.2018	Final Issue	XB LU	HY LIU	CD FU	
1	11.02.2018	Final Issue	XB LU	HY LIU	CD FU	
0	11.17.2017	Final Issue	XB LU	HY LIU	CD FU	
C	09.20.2017	Issued For Approval	XB LU	HY LIU	CD FU	
A	08.22.2017	Issued For Purchase	XB LU	HY LIU	CD FU	

Contractor:  TIANCHEN CORP. CHINA	Project :	MKP Methanol Project			Owner :  شرکت کیمیای پارس خاورمیانه <i>Middle East Kimiya Pars Co.</i>
	Unit :	Flare	Phase	Detail Engineering	
	Doc. Title :	Knock-out Drum Drawing			
Vendor:  SUNPOWER GROUP LTD.	Owner No. :	MKP-VD-8500-237-309-A1			
	Contr. No.:	MKP-11-DE-9000-FE-REQ-237			
	Vendor No.	17013D85000EQ04			
			Rev. :2	Page : 2 of 2	

REVISION INDEX

REV. PAGE	A	C	0	1	2	REV. PAGE	A	C	0	1	REV. PAGE	A	C	REV. PAGE	A	C	REV. PAGE	A	C	
1	X	X	X	X	X															
2	X	X	X	X	X															



技术要求 GENERAL NOTES

- 铭牌上的字符、外框和钢印框应凸起，其表面抛光。其余部位蚀刻深度1mm,且背景漆成黑色。
CHARACTERS,FRAME AND STAMPING SQUARES IN THE NAME PLATE SHALL BE EMBOSSED AND THEIR FACES SHALL BE POLISHED BY BUFFING.THE OTHER PART SHALL BE ETCHED 1mm IN DEPTH,BACKGROUND PAINTED BLACK.
- 规范标志及日期用钢印打印在铭牌上，其余标志以蚀刻方法标志在铭牌上。
NAMEPLATE MAY HAVE MARKINGS PRODUCED BY ETCHING, EXCEPT THAT THE CERTIFICATION MARK AND DATA SHALL BE STAMPED ON THE NAMEPLATE.
- 采用罗马字体，且应明显易读。
ALL THE CHARACTERS SHALL BE ROMANS STYLE AND ALSO SHALL BE LEGIBLE AND READABLE.
- 铭牌上的各种标志，其字符高度不小于4mm。
ALL THE CHARACTERS IN THE NAMEPLATE SHALL BE NOT LESS THAN 4mm HEIGHT.
- 编号和制造年份终检之后填写。
MANUF. SERIAL NO. AND YEAR BUILT TO BE PUNCHED AT WORKSHOP AFTER FINAL INSPECTION.

-3		铆钉 4X10 RIVET	4	304 S.S	0.04	0.16	
-2		铭牌 NAMEPLATE	1	304 S.S		0.4	
-1		铭牌架 t=6 NAMEPLATE BRACKET	1	SA-240 310S		2.6	

件号 PARTS NO.	图号或标准号 DWG. NO. OR STD. NO.	名称 PARTS NAME	数量 QTY.	材料 MAT'L	单 SINGLE 质量 MASS (kg)	总 TOTAL 质量 MASS (kg)	备注 REMARKS
25		铭牌及支架 NAMEPLATE & BRACKET	1	3.18	1:1	17013D85000EQ04-04	17013D85000EQ04-01

件号 PARTS NO.	名称 PARTS NAME	材料 MAT'L	质量(kg) MASS	比例 SCALE	所在图号 DWG. NO.	装配图号 G.A DWG. NO.
△	Final Issue	2018.11.30	曹成康		沈海英	任春定
△	Final Issue	2018.11.02	曹成康		沈海英	任春定
△	Final Issue	2017.11.17	曹成康		沈海英	任春定
△	Issued For Approval	2017.9.20	曹成康		沈海英	任春定
△	Issued For Purchase	2017.8.22	曹成康		沈海英	任春定

REV. PURPOSE OF ISSUE DATE DESIGN DRAW CHECK REVIEW APPROVE

THIS DOCUMENT IS THE PROPERTY OF TCC. NO PART OF THIS DOCUMENT SHALL BE REPRODUCED OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE WHATSOEVER EXCEPT WITH THE PRIOR WRITTEN PERMISSION OF TCC.

OWNER:

Middle East
Kimiaye Pars Company

LICENSED BY HALDOR TOPSØE A/S

CONTRACTOR **TCC 中国天辰工程有限公司**
CHINA TIANCHEN ENGINEERING CORPORATION

CONTRACTOR DRAWING NO.
MKP-11-DE-9000-FE-REQ-237
SHEET 01 TOTAL 01

VENDOR **江苏中圣高科技产业有限公司**
JIANGSU SUNPOWER TECHNOLOGY CO., LTD

VENDOR DRAWING NO.
17013D85000EQ04-04
SHEET - TOTAL -

NAMEPLATE&BRACKET DRAWING FL-8502	PROJECT	MKP Methanol Project			
	UNIT	Flare			
	PHASE	Detail Engineering			
SCALE 1:1	SHEET 4	TOT. 4	SIZE A2	OWNER DWG NO.	MKP-VD-8500-237-309-A2