

Attachment 1
Process Deviation Guidewords

High Flow
Low/ No Flow
Mal-distributed Flow
Incorrect Flow Direction
Reverse Flow
Part of Flow/Composition
As well as Flow/Impurity
Other than Flow/Incorrect Substance
High Concentration
Low Concentration
High Pressure
Low Pressure
Vacuum
High Temperature
Low Temperature
High Level
Low/ No Level
Heat Exchanger Tube Rupture/ Leak
Plate Heat Exchanger Failure
Action Not Execute
Extra Execute Action
Rupture/ Leak
Other